

4. Various HD-M units, (1.150- /1.151- / 1.524-9xx.0)

**Control piston pressure switch
(4.580-104.3)**

Service Bulletin

No. 2019-004 dated 22/02/2019

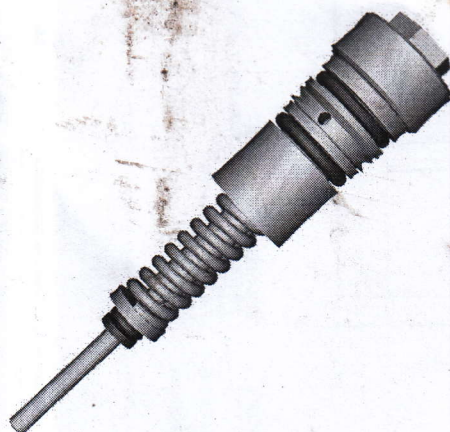
Classification level IV

Note:

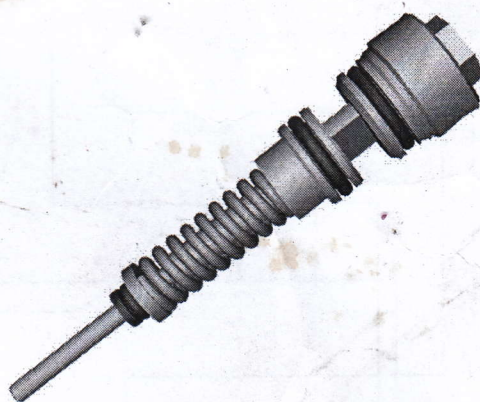
Up to now, different versions of the control piston pressure switch were fitted in the new HD middle class units. These versions are now standardised in the new control piston (4.580-104.3). This entailed omitting the cylinder lining.

The new control pistons are reverse-compatible and can be fitted even in old cylinder heads without any problems.

Units	Old control piston	New control piston
HD 6/15 M, HD 7/17 M (1.150-9xx.0 / 1.151-9xx.0)	4.624-301.3	4.580-104.3
HD 6/14 M, HD 7/14 M (1.524-9xx.0)	4.624-416.3	4.580-104.3
HD 7/16 M, HD 8/18 M (1.524-9xx.0)	4.624-414.3	4.580-104.3



**Fig. 1: Old control piston, with
cylinder lining**



**Fig. 2: New control piston, without
cylinder lining**