

Spare parts list

(1.077-908.0) HDS 8/18-4 M *EU-I

Table of contents

HDS 8/18-4 M *EU-I (1.077-908.0)	5
HDS 8/18-4 M *EU-I TV 01.01.2018 (2.002-052.0)	7
10 Housing	8
11 Housing top part	9
8 Device cover complete only for replaceme (4.066-426.0)	11
1 Device cover complete basalt grey RAL 70	12
12 Housing bottom part	14
26 Cover fuel complete (4.064-013.0)	16
20 Pump set	18
21 Cylinder head	19
12 Piston complete only for replacement (4.553-198.0)	22
20 Valve (3 Stueck) (2.884-512.0)	24
30 Valve complete (4.580-581.3)	26
34 Piston complete only for replacement (4.553-197.0)	28
40 Valve complete (4.580-594.0)	30
100 Spare part set pump (2.885-036.0)	32
1 Valve (3 Stueck) (2.884-512.0)	33
2 Valve complete (4.580-581.3)	35
3 Valve complete (4.580-594.0)	37
22 Piston	39
30 Motor	41
40 Blower	44
50 Fuel pump and filter	46
3 Fuel pump only for replacement (4.473-032.0)	48
6 Filter complete (4.730-167.3)	50
60 Electric control box	52
70 Flow heater	54
71 Burner cover	55
2 Ignition transformer and cable 400 V (4.101-166.0)	57
7 Cover pressure boiler only for replaceme (4.654-288.0)	58
11 Conversion kit ignition electrode (2.638-974.0)	60
71 Burner cover ignition transformer konv.	62
10 Cover plate pressure boiler (4.654-218.0)	64
17 Conversion kit ignition electrode (2.638-974.0)	66
30 Ignition cable complete (4.821-072.0)	68
72 Heating coil	70
73 Burner bottom	72
2 Bottom pressure boiler (4.655-044.0)	74

Table of contents

80 Float valve	76
31 Set water connection 1 " (2.640-492.0)	78
90 Safety system	80
10 Safety valve complete replacement (4.580-709.0)	82
100 Accessories	84
101 Power nozzle TR 25043 (2.113-008.0)	86
2 Spare part set seals TR (2.880-001.0)	88
102 Steam nozzle TR 40055 (2.114-003.0)	89
2 Spare part set seals TR (2.880-001.0)	91
103 Jet pipe TR 1050 mm (4.112-000.0)	92
105 EASY!Force Advanced (4.118-005.0)	94
9000 Spare part set lever (2.885-483.0)	96
106 Rotary controller TR 416L (4.118-008.0)	98
1 Rotary controller TR 416L	99
12 Spare part set seals TR (2.880-001.0)	101
107 Hose assembly TR DN8 40MPa 10m (6.110-038.0)	102
1 Hose assembly TR rotatable DN8 40MPa 10m	103
110 Control panel	105
Spare parts list HDS 8/18-4M *EU-I (5.973-842.0)	107
10 Housing	108
11 Housing top part	109
8 Device cover complete only for replaceme (4.066-426.0)	111
1 Device cover complete basalt grey RAL 70	112
12 Housing bottom part	114
26 Cover fuel complete (4.064-013.0)	116
20 Pump set	118
21 Cylinder head	119
12 Piston complete only for replacement (4.553-198.0)	122
20 Valve (3 Stueck) (2.884-512.0)	124
30 Valve complete (4.580-581.3)	126
34 Piston complete only for replacement (4.553-197.0)	128
40 Valve complete (4.580-594.0)	130
100 Spare part set pump (2.885-036.0)	132
1 Valve (3 Stueck) (2.884-512.0)	133
2 Valve complete (4.580-581.3)	135
3 Valve complete (4.580-594.0)	137
22 Piston	139
30 Motor	141

Table of contents

40 Blower	143
50 Fuel pump and filter	145
3 Fuel pump only for replacement (4.473-032.0)	147
6 Filter complete (4.730-167.3)	149
60 Electric control box	151
70 Flow heater	153
71 Burner cover	154
2 Ignition transformer and cable 400 V (4.101-166.0)	156
7 Cover pressure boiler only for replaceme (4.654-288.0)	157
11 Conversion kit ignition electrode (2.638-974.0)	159
71 Burner cover ignition transformer konv.	161
10 Cover plate pressure boiler (4.654-218.0)	163
17 Conversion kit ignition electrode (2.638-974.0)	165
30 Ignition cable complete (4.821-072.0)	167
72 Heating coil	169
73 Burner bottom	171
2 Bottom pressure boiler (4.655-044.0)	173
80 Float valve	175
31 Set water connection 1 " (2.640-492.0)	177
90 Safety system	179
10 Safety valve complete replacement (4.580-709.0)	181
100 Accessories	183
101 Power nozzle TR 25043 (2.113-008.0)	185
2 Spare part set seals TR (2.880-001.0)	187
102 Steam nozzle TR 40055 (2.114-003.0)	188
2 Spare part set seals TR (2.880-001.0)	190
103 Jet pipe TR 1050 mm (4.112-000.0)	191
105 EASY!Force Advanced (4.118-005.0)	193
9000 Spare part set lever (2.885-483.0)	195
106 Rotary controller TR 416L (4.118-008.0)	197
1 Rotary controller TR 416L	198
12 Spare part set seals TR (2.880-001.0)	200
107 Hose assembly TR DN8 40MPa 10m (6.110-038.0)	201
1 Hose assembly TR rotatable DN8 40MPa 10m	202
110 Control panel	204

5.XXX-XXX.0



KÄRCHER
Made in Germany
1.XXX-XXX.0

HDS X/XX

Year:

S/N:

Alfred Kärcher SE & Co. KG, P.O.Box 160, 71349 Winnenden, Germany

2.002-XXX.0



KÄRCHER
Made in Germany
1.XXX-XXX.0

HDS X/XX

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Year:

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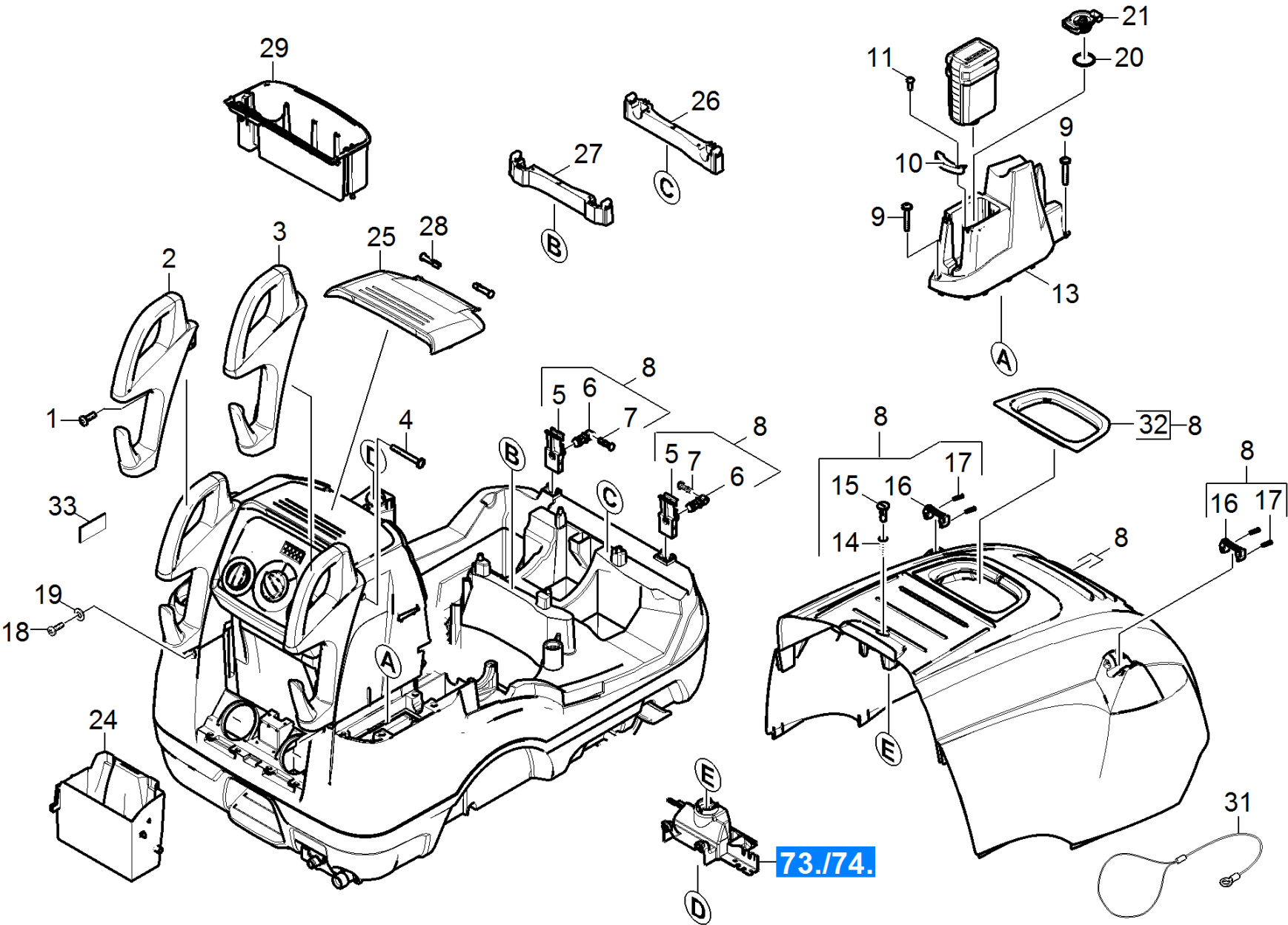
HDS 8/18-4 M *EU-I (1.077-908.0)

POS	Article no.	Description	Quantity	Unit
0	2.002-052.0	HDS 8/18-4 M *EU-I TV 01.01.2018	1	PC
0	5.973-842.0	Spare parts list HDS 8/18-4M *EU-I	1	PC

POS	Description	Quantity	Unit
10	Housing	1	PC
20	Pump set	1	PC
30	Motor	1	PC
40	Blower	1	PC
50	Fuel pump and filter	1	PC
60	Electric control box	1	PC
70	Flow heater	1	PC
80	Float valve	1	PC
90	Safety system	1	PC
100	Accessories	1	PC
110	Control panel	1	PC

10 Housing

POS	Description	Quantity	Unit
11	Housing top part	1	PC
12	Housing bottom part	1	PC

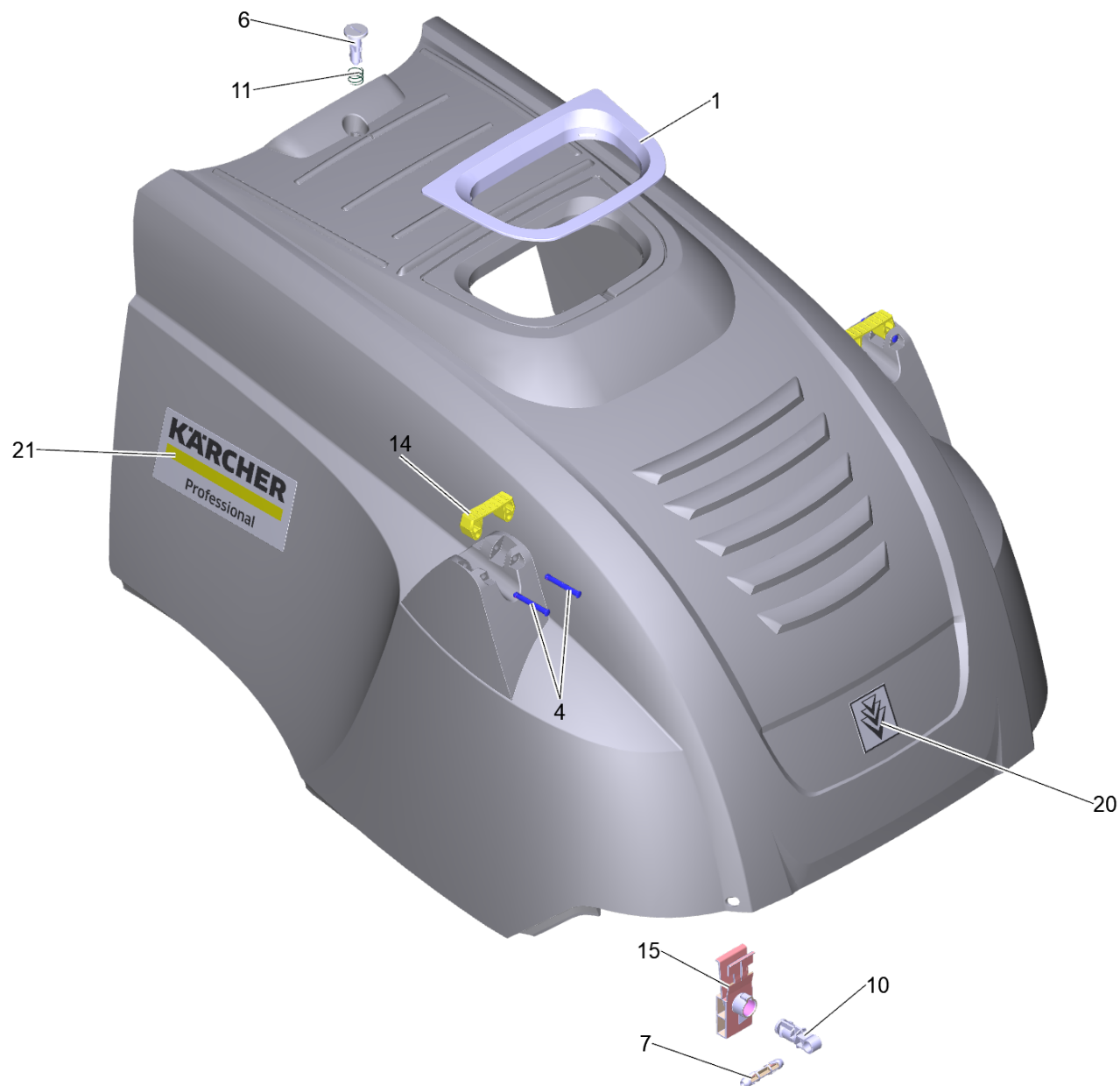


11 Housing top part

POS	Article no.	Description	Quantity	Unit
8	4.066-426.0	Device cover complete only for replaceme	1	PC
29	5.033-112.0	Storage compartment	1	PC
25	5.033-113.0	Flap	1	PC
24	5.033-155.0	Flap	1	PC
13	5.033-344.3	Covering cap for replacement DGT	1	PC
10	5.033-381.0	Profile	1	PC
32	5.061-455.0	Sheet metal component	1	PC
27	5.190-253.0	Strip boiler	1	PC
26	5.190-254.0	Strip cover	1	PC
17	5.314-143.0	Pin fixing jet pipe	4	PC
28	5.317-220.0	Bolt	2	PC
7	5.317-291.0	Bolt	2	PC
15	5.317-765.0	Bolt closure cover	1	PC
6	5.317-779.0	Bolt hinge black	2	PC
2	5.321-830.0	Sliding handle left	1	PC
3	5.321-831.3	Sliding handle right	1	PC
14	5.332-236.0	Helical spring	1	PC
33	5.387-620.0	Warning sign new	1	PC
16	5.424-162.0	Fixing jet pipe	2	PC
21	5.425-495.0	CONNECTION PIECE DGT	1	PC
5	5.501-083.0	Hinge cover black	2	PC
18	6.303-497.0	Screw M8x35-8.8-A2E (IN6RD)	2	PC
20	6.362-377.0	O-Ring seal 38,0 X 2,0-NBR 70	1	PC
31	6.431-284.0	Tackle cover	1	PC
1	7.303-069.0	Screw M 8x25-ST-R3R (IN6RD)	2	PC
9	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC
11	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	1	PC
4	7.303-209.0	Screw 6x50-10.9-R2R (K-In6Rd)	2	PC
19	7.312-277.0	Washer 8-200HV-A2E ISO 7093-1	2	PC

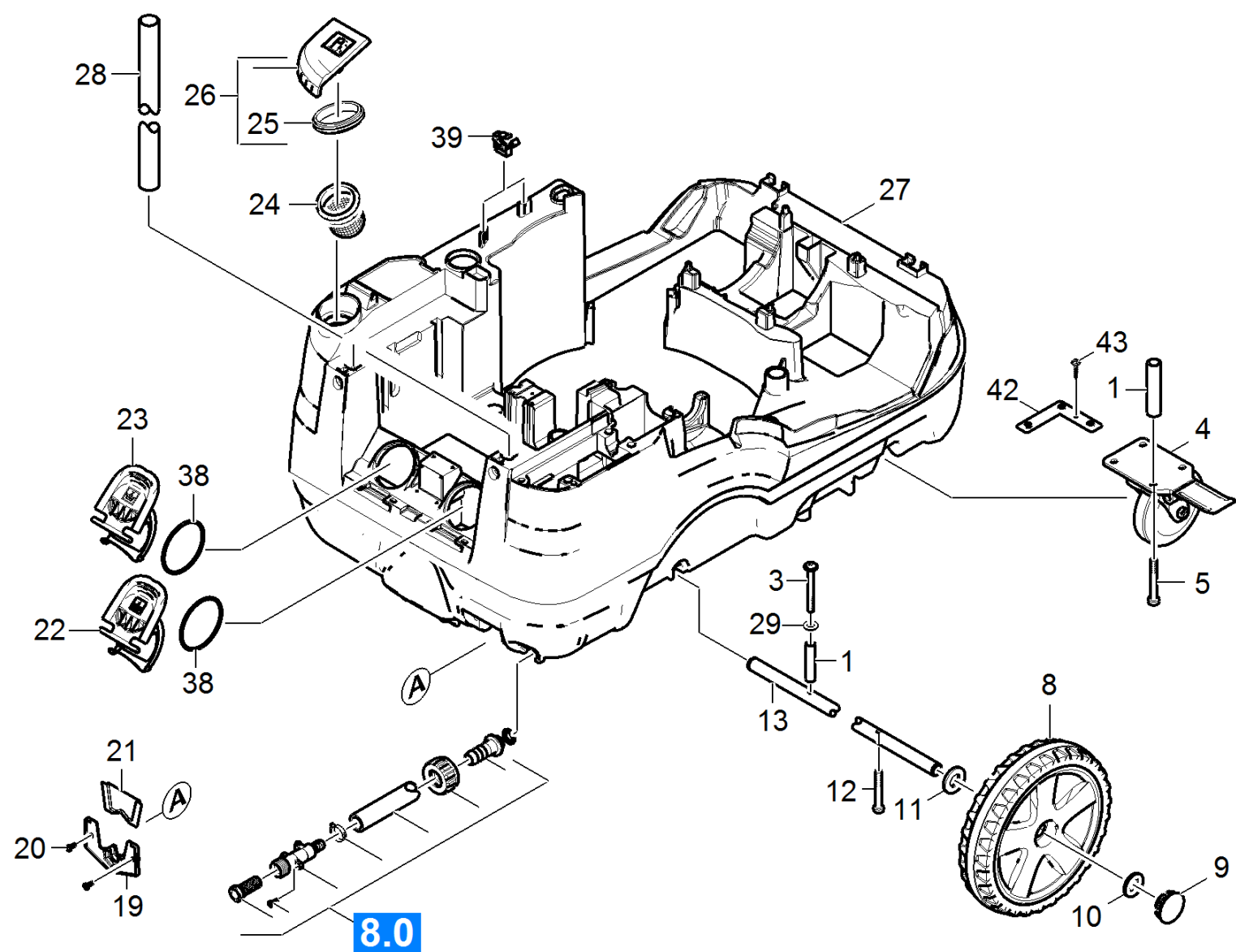
8 Device cover complete only for replaceme (4.066-426.0)

POS	Description	Quantity	Unit
1	Device cover complete basalt grey RAL 70	1	PC



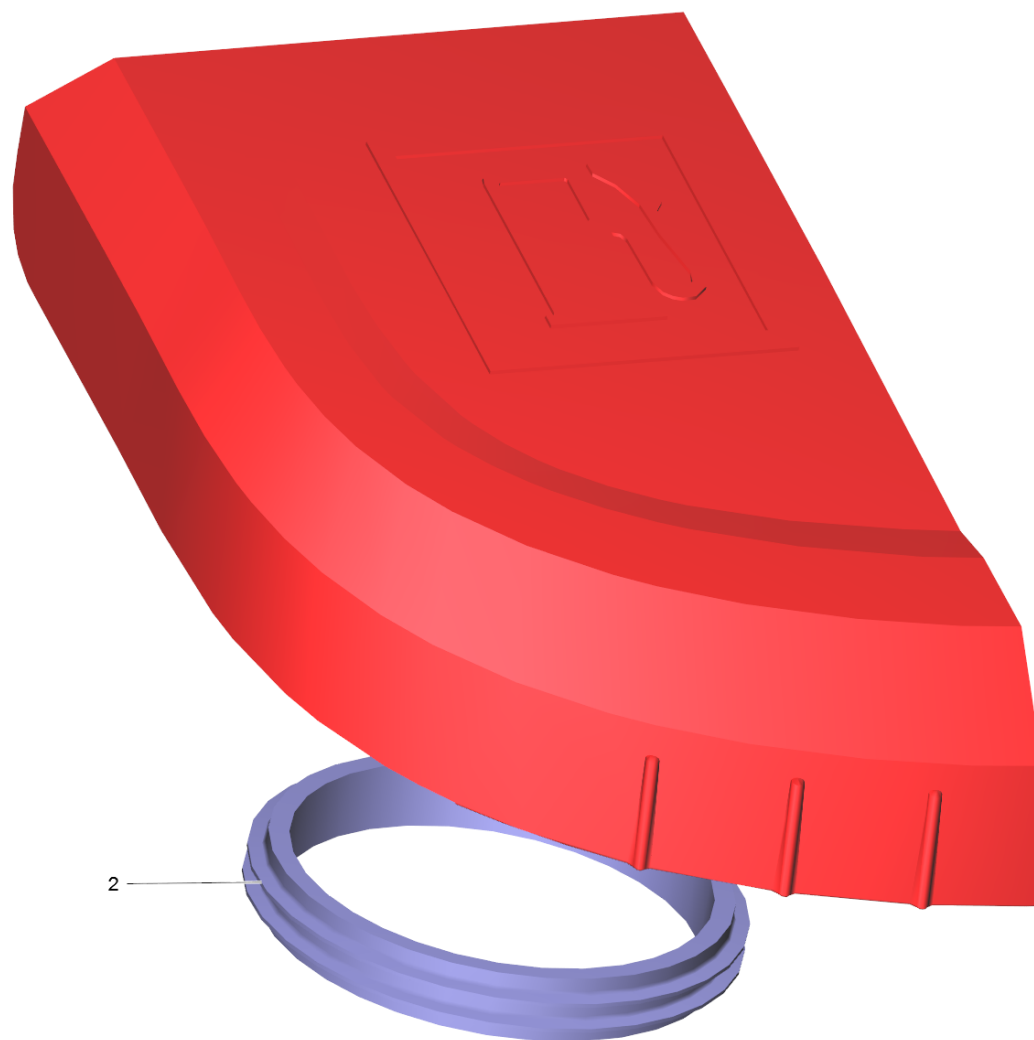
1 Device cover complete basalt grey RAL 70

POS	Article no.	Description	Quantity	Unit
1	5.061-455.0	Sheet metal component	1	PC
4	5.314-143.0	Pin fixing jet pipe	4	PC
7	5.317-291.0	Bolt	2	PC
6	5.317-765.0	Bolt closure cover	1	PC
10	5.317-779.0	Bolt hinge black	2	PC
11	5.332-236.0	Helical spring	1	PC
21	5.385-513.0	Label logo glued XL	2	PC
20	5.385-517.0	Label signet glued L Professional	1	PC
14	5.424-162.0	Fixing jet pipe	2	PC
15	5.501-083.0	Hinge cover black	2	PC



12 Housing bottom part

POS	Article no.	Description	Quantity	Unit	Foot note text
9	2.889-086.0	Set wheel cap	1	PC	SET OF 2 PIECES
27	4.051-109.0	Frame neue M-Klasse Ersatz	1	PC	
26	4.064-013.0	Cover fuel complete	1	PC	
8	4.515-345.0	Wheel complete	2	PC	
28	5.027-292.0	Tube handhold	1	PC	
23	5.064-221.0	Cover chemistry 1	1	PC	
22	5.064-231.0	Cover chemistry 2	1	PC	
13	5.105-652.0	Axle	1	PC	
1	5.111-065.0	Spacer sleeve	2	PC	
19	5.263-087.0	Tensioning part	1	PC	
21	5.263-088.0	Tensioning part	1	PC	
25	5.363-300.0	Joint ring	1	PC	
42	5.424-137.0	Fixing castor	1	PC	
24	5.731-039.0	Filter	1	PC	
39	5.802-306.0	Holder cable	2	PC	
10	6.343-162.0	Lock washer D25	2	PC	
38	6.363-443.0	O-Ring seal 75x5	2	PC	
4	6.435-747.0	Castor	1	PC	
20	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC	
43	7.303-107.0	Screw 5x16-10.9-P2R (K-In6Rd)	1	PC	
3	7.303-236.0	Screw M 8x60-St-A3E (IN6RD)	1	PC	
12	7.303-236.0	Screw M 8x60-St-A3E (IN6RD)	1	PC	
5	7.303-237.0	Screw M 8x70-St-A3K (IN6RD)	3	PC	
11	7.312-060.0	Washer 24-100HV-A3E ISO 7091	2	PC	
29	7.312-277.0	Washer 8-200HV-A2E ISO 7093-1	1	PC	

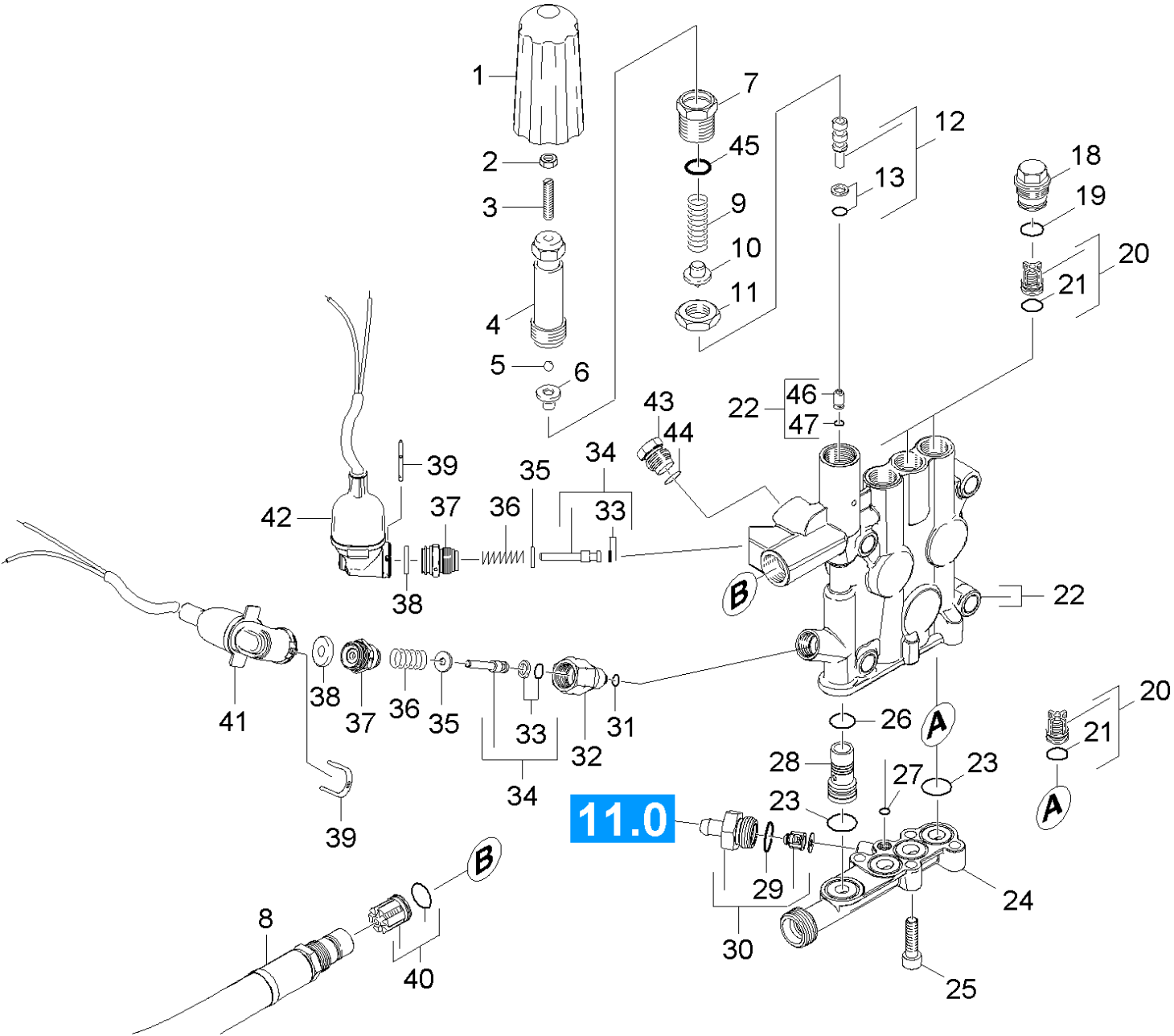


26 Cover fuel complete (4.064-013.0)

POS	Article no.	Description	Quantity	Unit
2	5.363-300.0	Joint ring	1	PC

20 Pump set

POS	Description	Quantity	Unit
21	Cylinder head	1	PC
22	Piston	1	PC

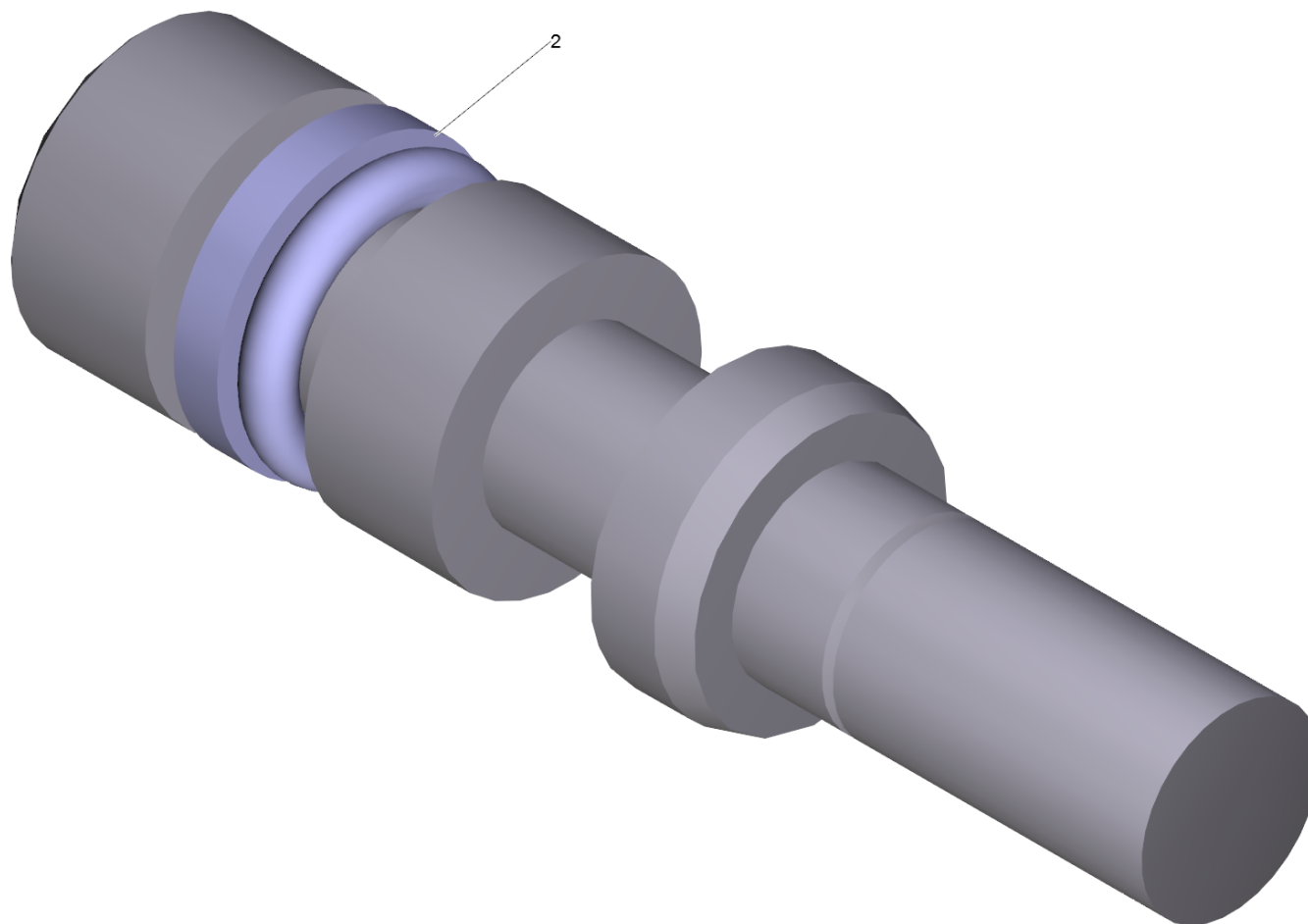


21 Cylinder head

POS	Article no.	Description	Quantity	Unit
20	2.884-512.0	Valve (3 Stueck)	2	PC
100	2.885-036.0	Spare part set pump	1	PC
22	4.550-888.3	Cylinder head complete	1	PC
34	4.553-197.0	Piston complete only for replacement	2	PC
12	4.553-198.0	Piston complete only for replacement	1	PC
30	4.580-581.3	Valve complete	1	PC
40	4.580-594.0	Valve complete	1	PC
42	4.744-224.0	Switch complete	1	PC
41	4.744-225.3	Switch complete	1	PC
39	5.034-494.0	Retaining bracket	2	PC
28	5.110-863.0	Sleeve	1	PC
35	5.115-796.0	Washer	2	PC
4	5.304-070.0	Hexagonal head screw	1	PC
11	5.311-204.0	Hexagon nut M22x1,5	1	PC
1	5.322-103.0	Handle	1	PC
36	5.332-268.0	Helical spring	2	PC
9	5.332-444.0	Helical spring	1	PC
38	5.367-003.0	Diaphragm	2	PC
32	5.402-705.3	Joining piece	1	PC
7	5.404-082.0	Hollow screw	1	PC
37	5.411-148.0	Screw plug	2	PC
43	5.411-504.0	Screw plug	1	PC
24	5.427-416.3	Manifold water intake	1	PC
46	5.581-239.0	Valve seat	1	PC
6	5.582-121.0	Valve disc	1	PC
18	5.583-146.3	Valve screw	3	PC
10	5.584-114.0	Valve pin	1	PC
45	6.362-079.0	O-Ring seal 18,0 X 2,5	1	PC
44	6.362-176.0	O-Ring seal 6,07x1,78	1	PC
26	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC
47	6.362-386.0	O-Ring seal 5,0 x 1,5-NBR 80	1	PC
29	6.362-427.0	O-Ring seal 15,0x2,0	1	PC
13	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC

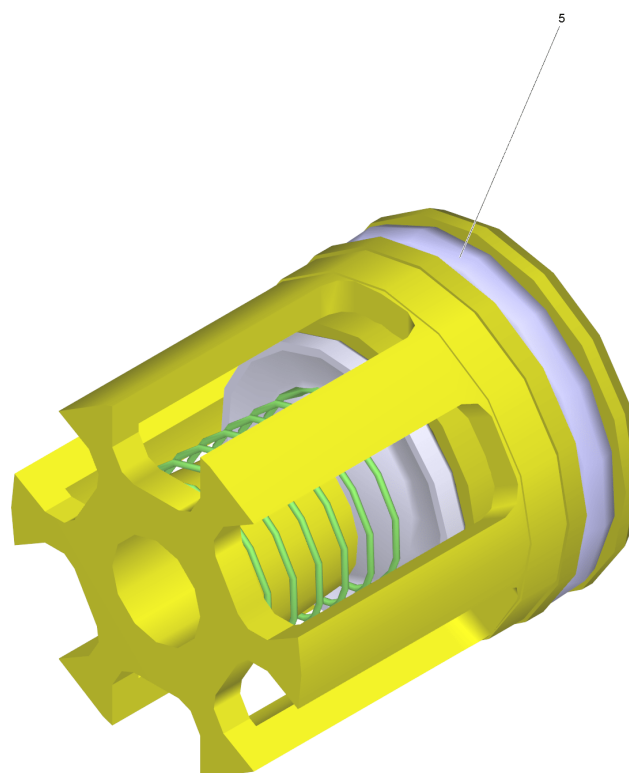
21 Cylinder head

POS	Article no.	Description	Quantity	Unit
19	6.362-481.0	O-Ring seal 14,0 x 2,0 NBR 80	3	PC
27	6.362-703.0	O-Ring seal 6,0x1,5-NBR 70	1	PC
31	6.362-853.0	O-Ring seal 4,47x1,78	1	PC
21	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	6	PC
33	6.363-037.0	O-Ring seal complete 1ST.-R.	2	PC
23	6.363-536.0	O-Ring seal 21x1,5	4	PC
8	6.391-629.0	High pressure hose DN 13	1	PC
25	7.306-043.0	Cylinder head screw M8x30 -8.8-A2E ISO	4	PC
3	7.307-017.0	Threaded pin M5x40-St-45H-A2E ISO 4026	1	PC
2	7.311-002.0	Hexagon nut M5 -6-A2E ISO 4032	1	PC
5	7.401-931.0	Sphere 5 G10 -1.4401 DIN 5401	1	PC



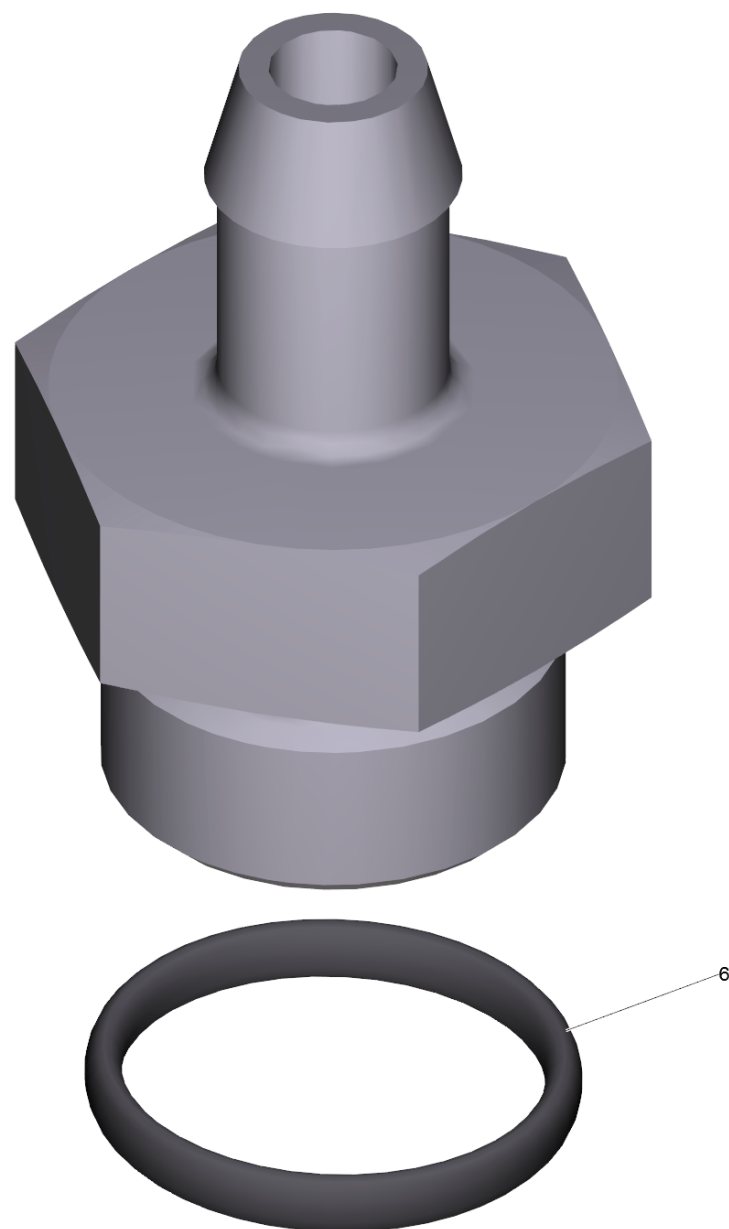
12 Piston complete only for replacement (4.553-198.0)

POS	Article no.	Description	Quantity	Unit
2	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC



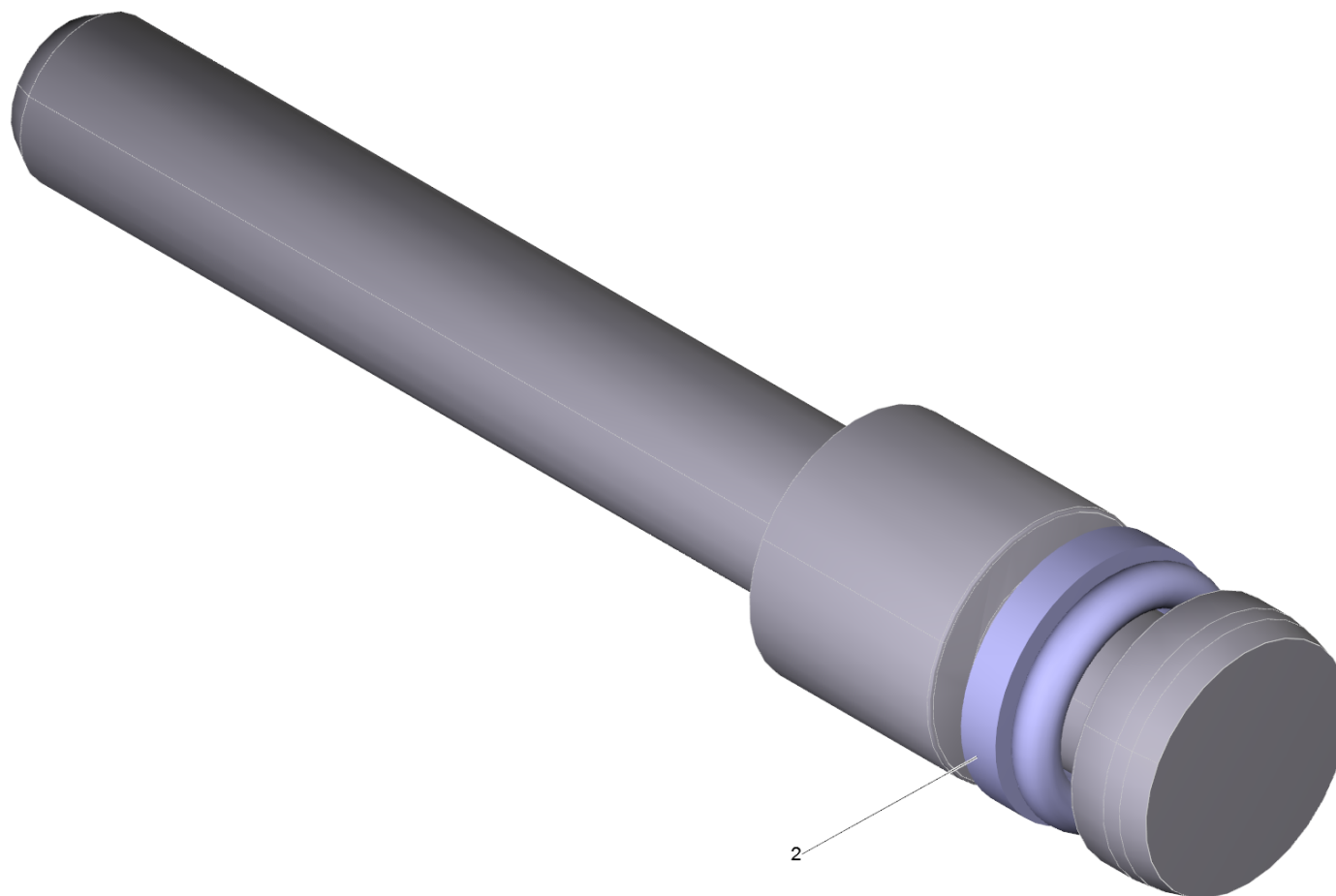
20 Valve (3 Stueck) (2.884-512.0)

POS	Article no.	Description	Quantity	Unit
5	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	1	PC



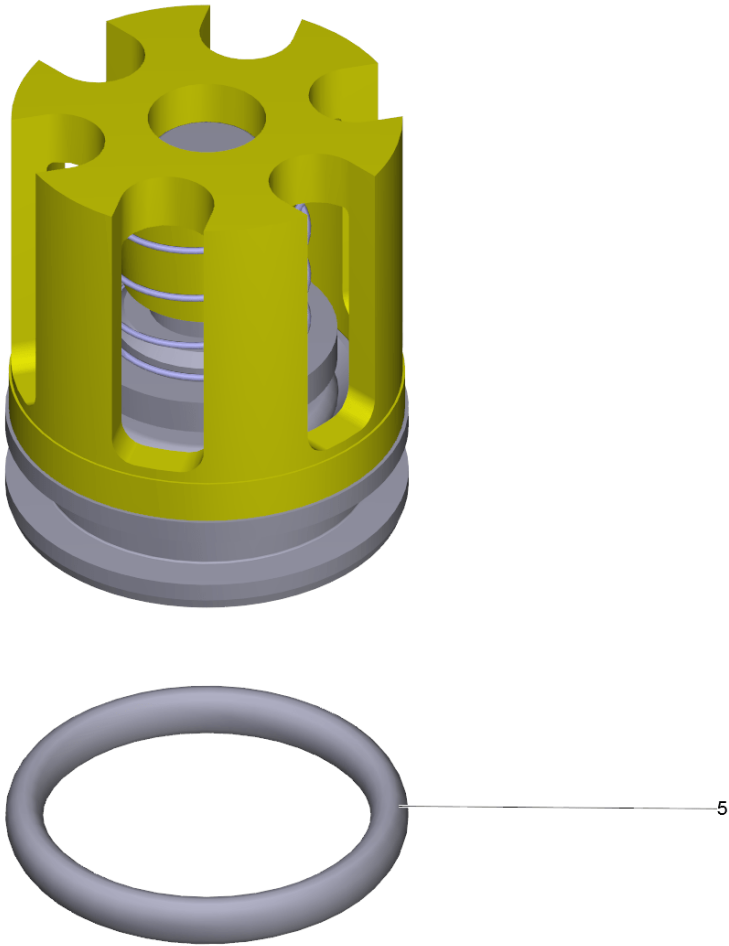
30 Valve complete (4.580-581.3)

POS	Article no.	Description	Quantity	Unit
6	6.362-427.0	O-Ring seal 15,0x2,0	1	PC



34 Piston complete only for replacement (4.553-197.0)

POS	Article no.	Description	Quantity	Unit
2	6.363-037.0	O-Ring seal complete 1ST.-R.	1	PC

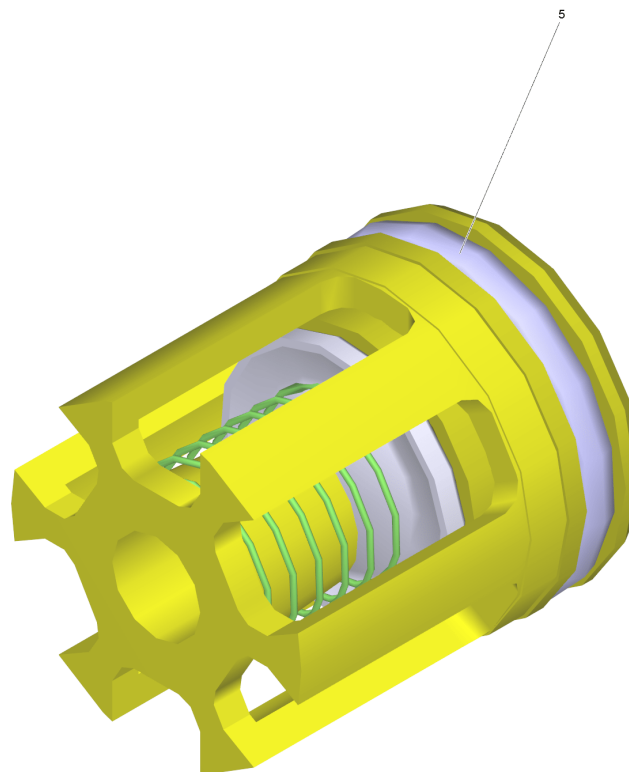


40 Valve complete (4.580-594.0)

POS	Article no.	Description	Quantity	Unit
5	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC

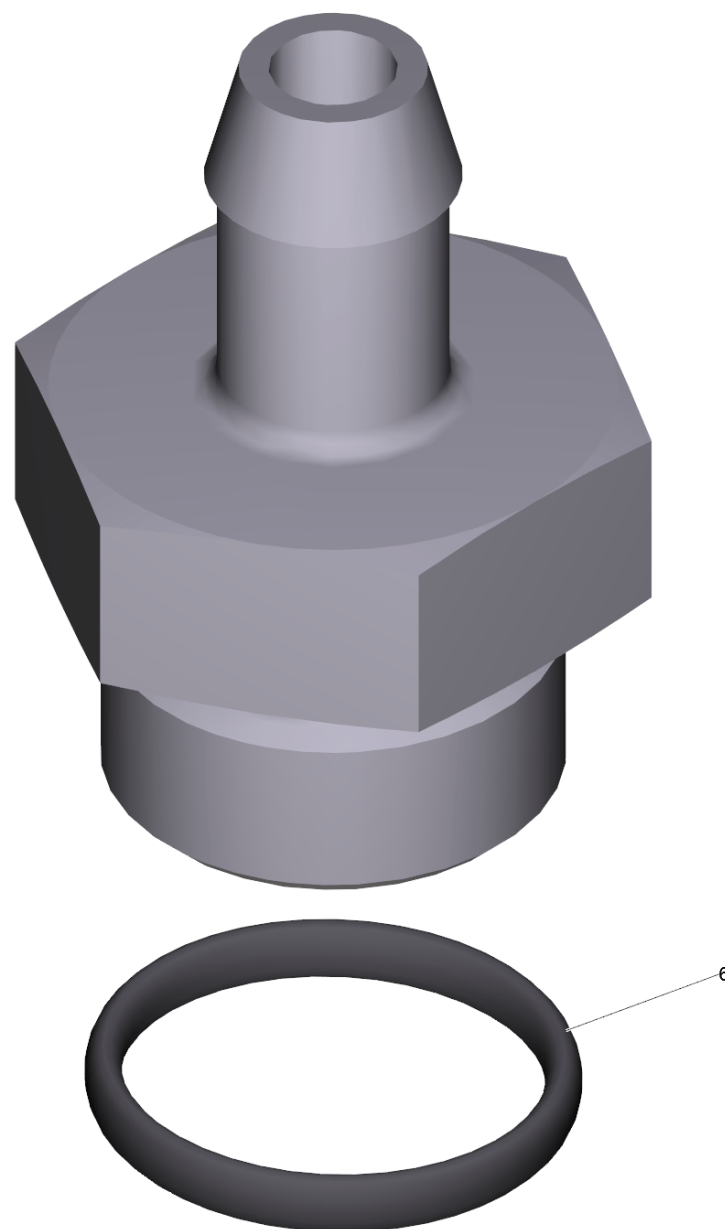
100 Spare part set pump (2.885-036.0)

POS	Article no.	Description	Quantity	Unit
1	2.884-512.0	Valve (3 Stueck)	2	PC
2	4.580-581.3	Valve complete	1	PC
3	4.580-594.0	Valve complete	1	PC
4	5.034-494.0	Retaining bracket	2	PC
5	5.115-431.0	Washer	3	PC
6	5.115-432.0	Washer	3	PC
7	5.115-796.0	Washer	2	PC
8	6.362-406.0	O-Ring seal 33,05X 1,78-NBR 70	3	PC
9	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC
10	6.362-481.0	O-Ring seal 14,0 x 2,0 NBR 80	3	PC
11	6.362-507.0	O-Ring seal 20,0 X 1,3	4	PC
	Item text1: replaced by 6.362-547.0			
11	6.362-547.0	O-Ring seal 20,0x1,5-NBR 70	4	PC
	Item text1: successor of 6.362-507.0			
12	6.365-332.0	Compact seal 18x28x5,8	3	PC
13	6.365-333.0	Grooved ring 18X26X5,4	3	PC



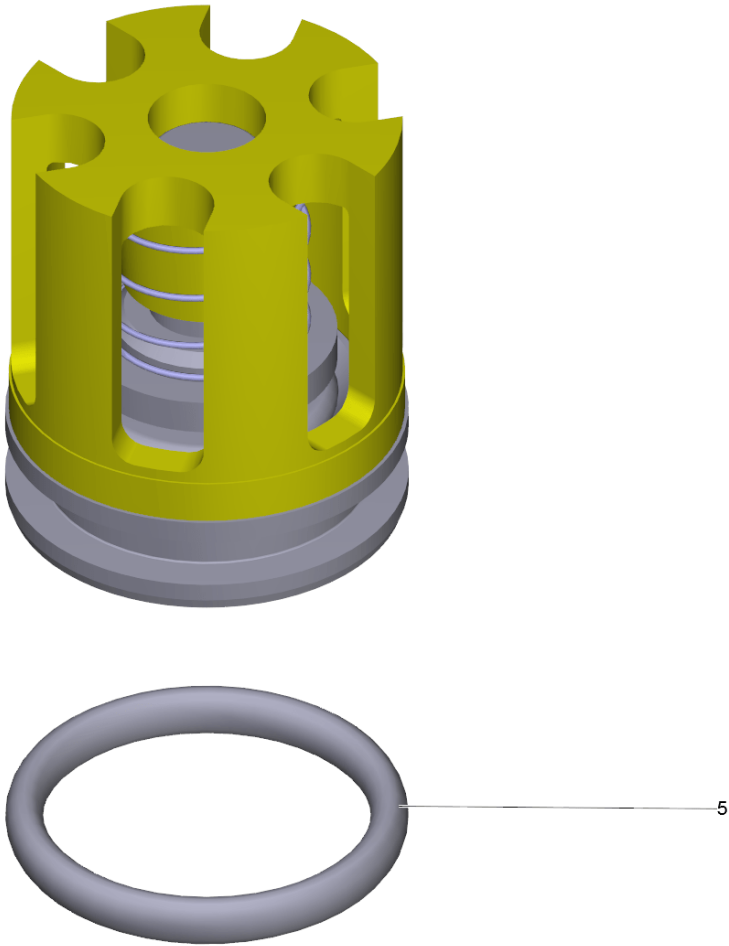
1 Valve (3 Stueck) (2.884-512.0)

POS	Article no.	Description	Quantity	Unit
5	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	1	PC



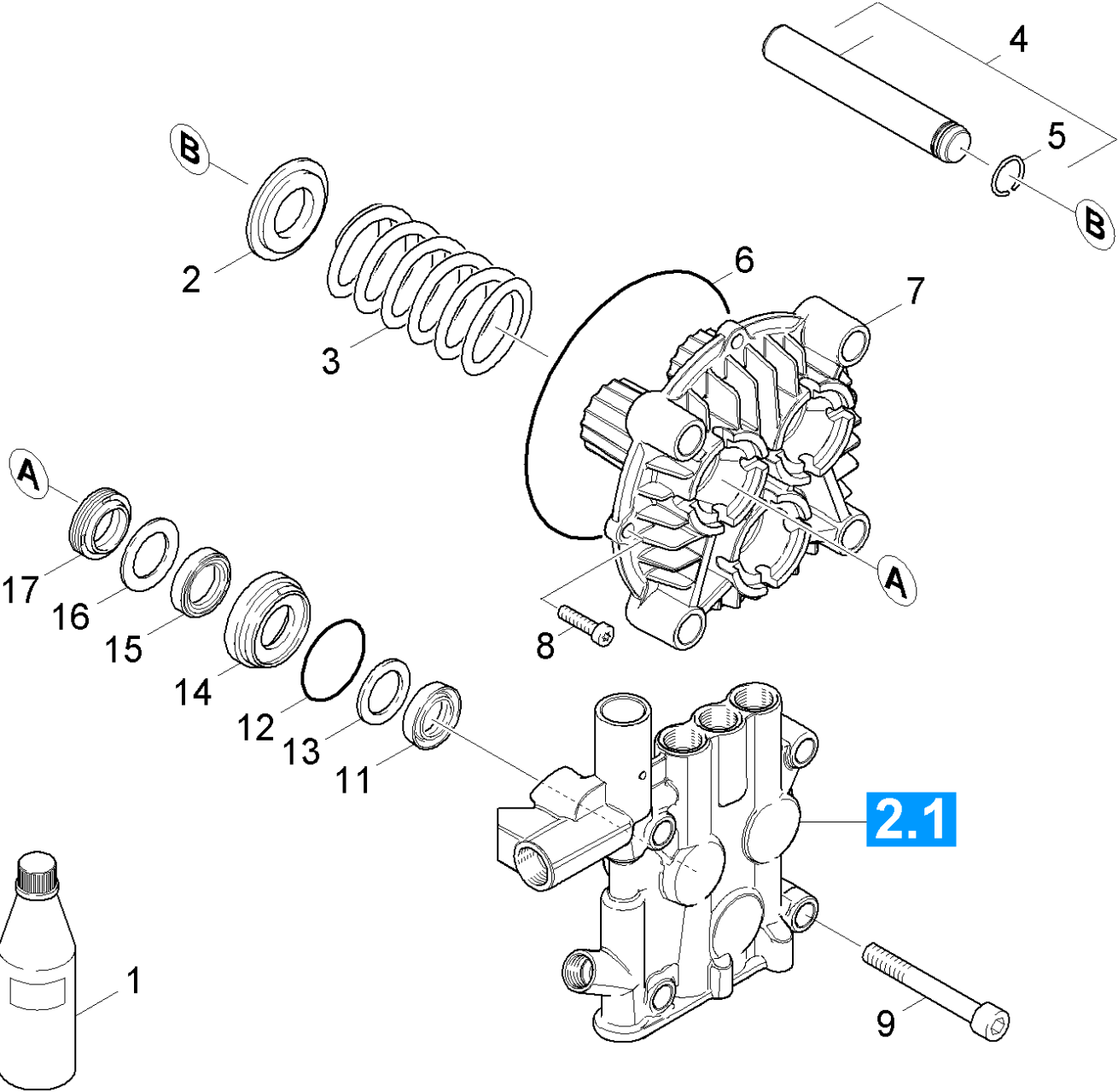
2 Valve complete (4.580-581.3)

POS	Article no.	Description	Quantity	Unit
6	6.362-427.0	O-Ring seal 15,0x2,0	1	PC



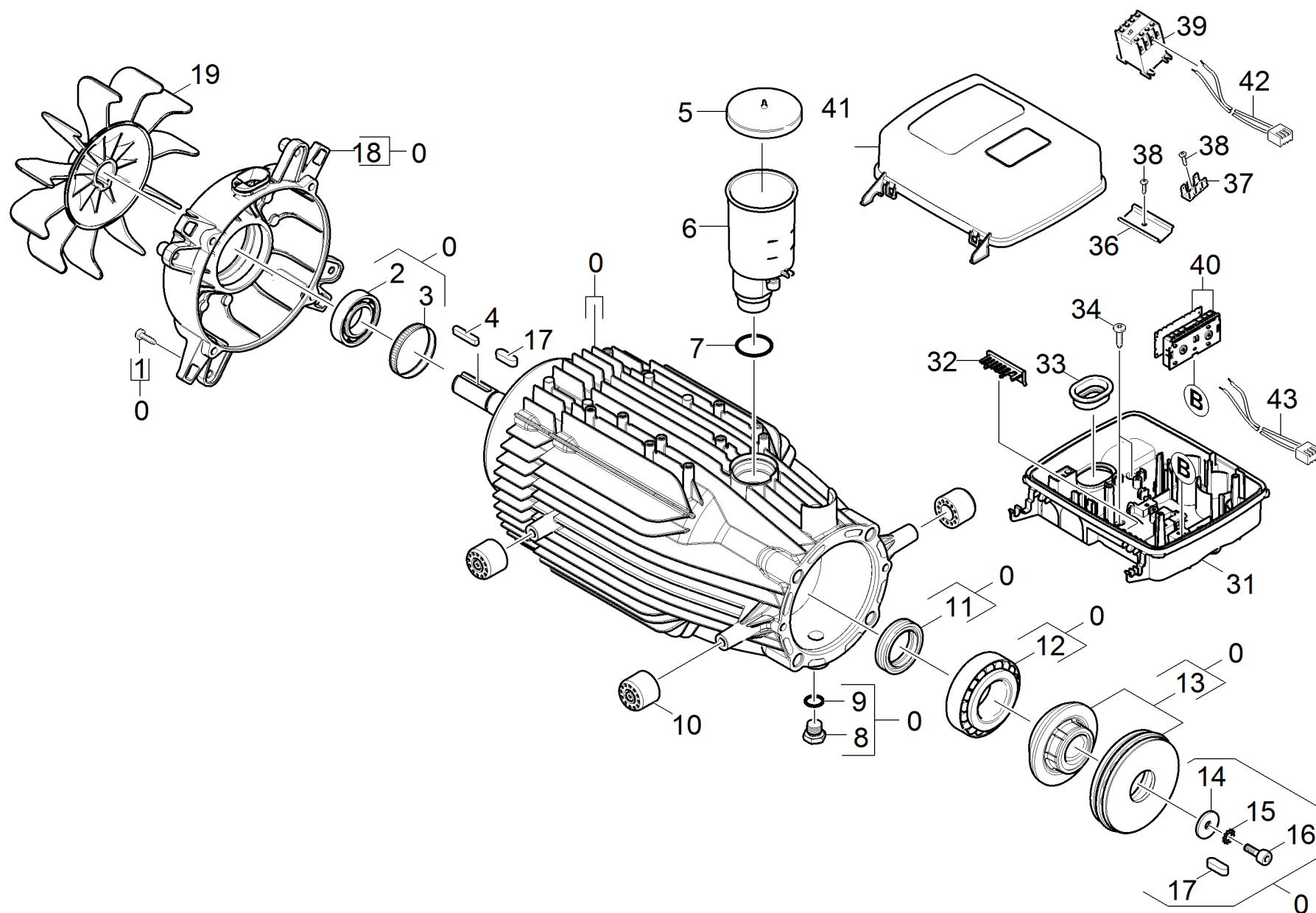
3 Valve complete (4.580-594.0)

POS	Article no.	Description	Quantity	Unit
5	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC



22 Piston

POS	Article no.	Description	Quantity	Unit
4	4.553-318.0	Piston kpl. -nur fuer Ersatz-	3	PC
7	5.061-208.3	Thrust guidance D18	1	PC
14	5.112-340.3	Bush	3	PC
13	5.115-431.0	Washer	3	PC
16	5.115-432.0	Washer	3	PC
2	5.116-325.0	Washer	3	PC
3	5.332-550.0	Helical spring	3	PC
1	6.288-016.0	Gear oil 1L	1	PC
12	6.362-406.0	O-Ring seal 33,05X 1,78-NBR 70	3	PC
6	6.362-613.0	O-Ring seal 101,27X 2,62-NBR 70	1	PC
15	6.365-332.0	Compact seal 18x28x5,8	3	PC
11	6.365-333.0	Grooved ring 18X26X5,4	3	PC
17	6.365-334.0	Grooved ring 18X26X6/8	3	PC
8	7.306-129.0	Screw M6x40 -8.8-P2R (In6Rd)	2	PC
9	7.306-155.0	Cylinder head screw M12x100 -8.8-A3E IS	4	PC
5	7.343-473.0	Snap ring 18 -FST DIN 9925	3	PC

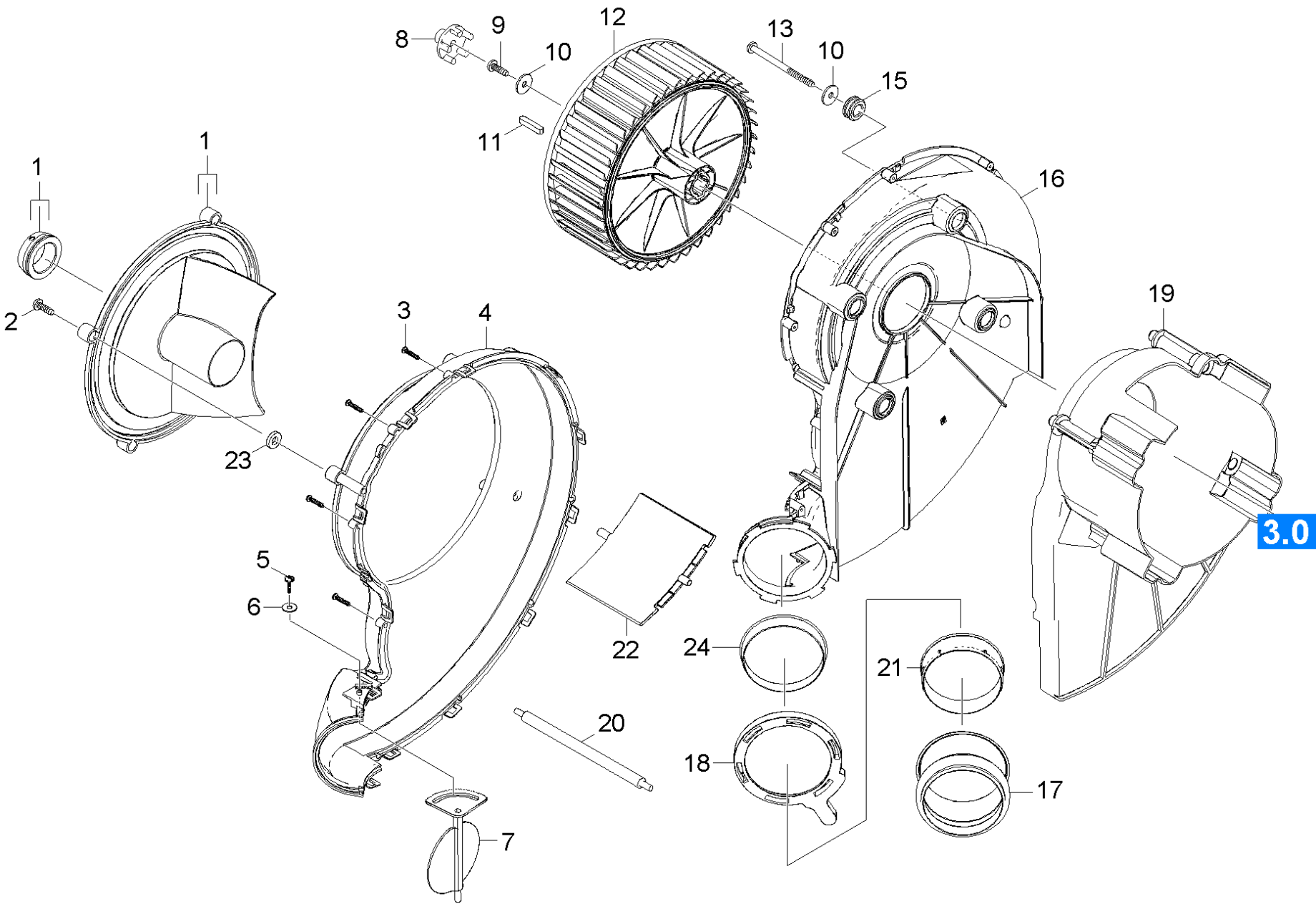


30 Motor

POS	Article no.	Description	Quantity	Unit
40	2.885-054.0	Frame circuit board complete	1	PC
13	4.120-248.0	Wobble plate -nur fuer Ersatz-	1	PC
0	4.624-131.0	Motor complete only for replacement	1	PC
39	4.632-002.0	Contactor -nur fuer Ersatz-	1	PC
18	5.061-186.0	Bearing cover B	1	PC
31	5.061-319.0	Housing electric box	1	PC
41	5.064-226.0	Cover electric box	1	PC
5	5.064-459.0	Cover grey	1	PC
	Item text1: successor of 5.063-249.0			
6	5.070-736.3	Tank oil for replacement	1	PC
14	5.115-565.0	Washer	1	PC
32	5.263-086.0	Tensioning part	1	PC
33	5.365-285.0	Profile gasket	1	PC
8	5.411-100.0	Screw plug	1	PC
19	5.600-087.0	Blower wheel	1	PC
10	5.767-005.0	Rubber buffer	4	PC
36	5.802-261.0	Mounting part	1	PC
34	6.303-153.0	Screw M5x15-ST-R2R (IN6RD)	3	PC
1	6.303-515.0	Self-tapping screw M6x25	4	PC
3	6.343-010.0	Tolerance ring 62x10	1	PC
9	6.362-028.0	O-Ring seal 11x2,2 NBR 70	1	PC
7	6.362-722.0	O-Ring seal 28,0 X 3,0	1	PC
2	6.401-253.0	Ball bearing 6305-2Z	1	PC
12	6.401-405.3	Taper roller bearing	1	PC
37	6.641-270.0	Plug	1	PC
42	6.649-384.0	Cable 2x0,35 350mm	1	PC
43	6.650-864.0	Cable 1x0,35 50mm	1	PC
30	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC
38	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	2	PC
16	7.306-041.0	Cylinder head screw M8x20-8.8-A2E ISO 4762	1	PC
15	7.312-166.0	Toothed lock washer A8,4-FSt-A3E DIN 6797	1	PC
17	7.318-030.0	Parallel key 6x6x25 -C45K DIN 6885-1	2	PC
4	7.318-111.0	Parallel key A 6x6x36 -C45K DIN 6885-1	2	PC

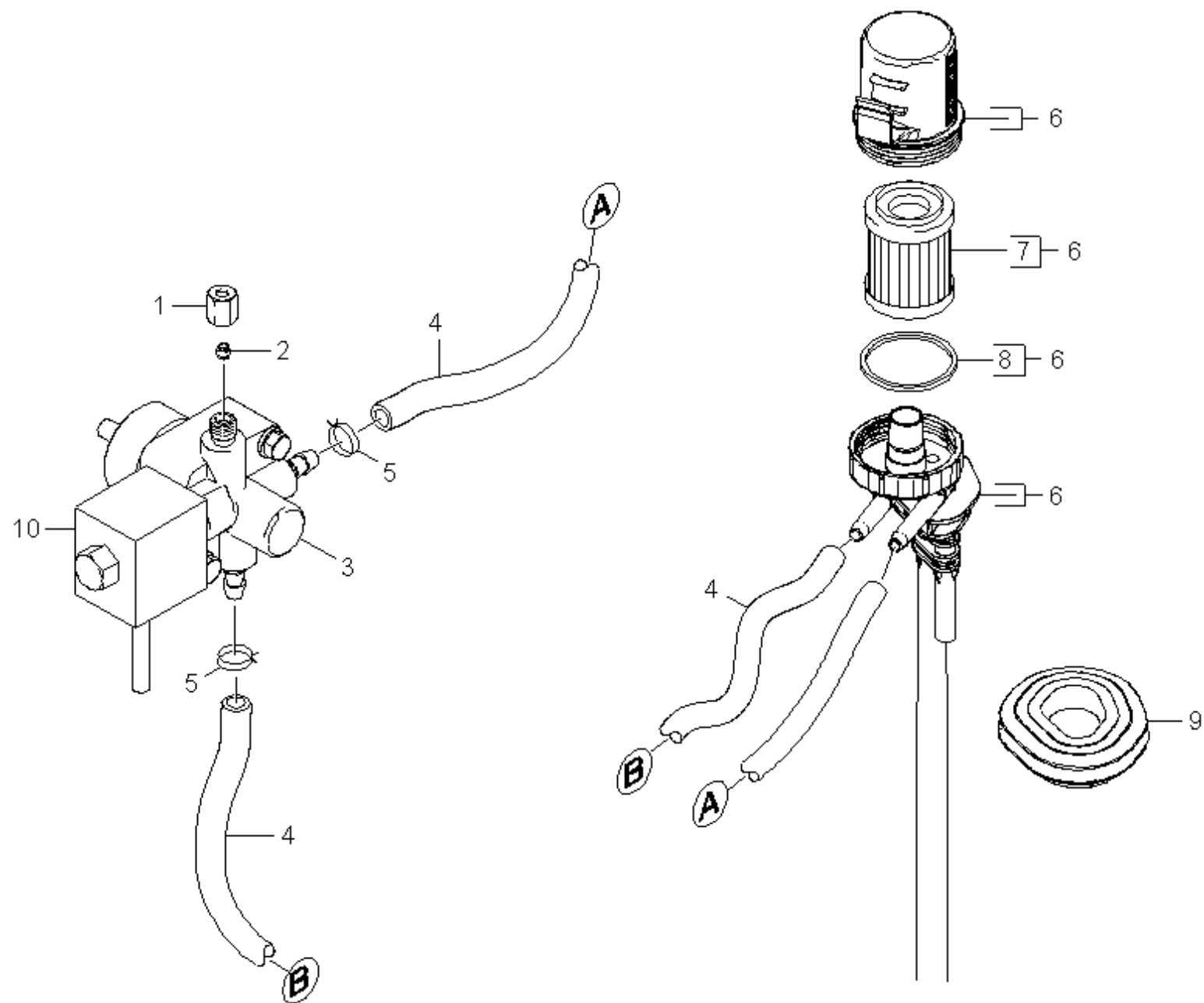
30 Motor

POS	Article no.	Description	Quantity	Unit
11	7.367-009.0	Radial shaft seal ring A35x52x7-NBR DIN	1	PC



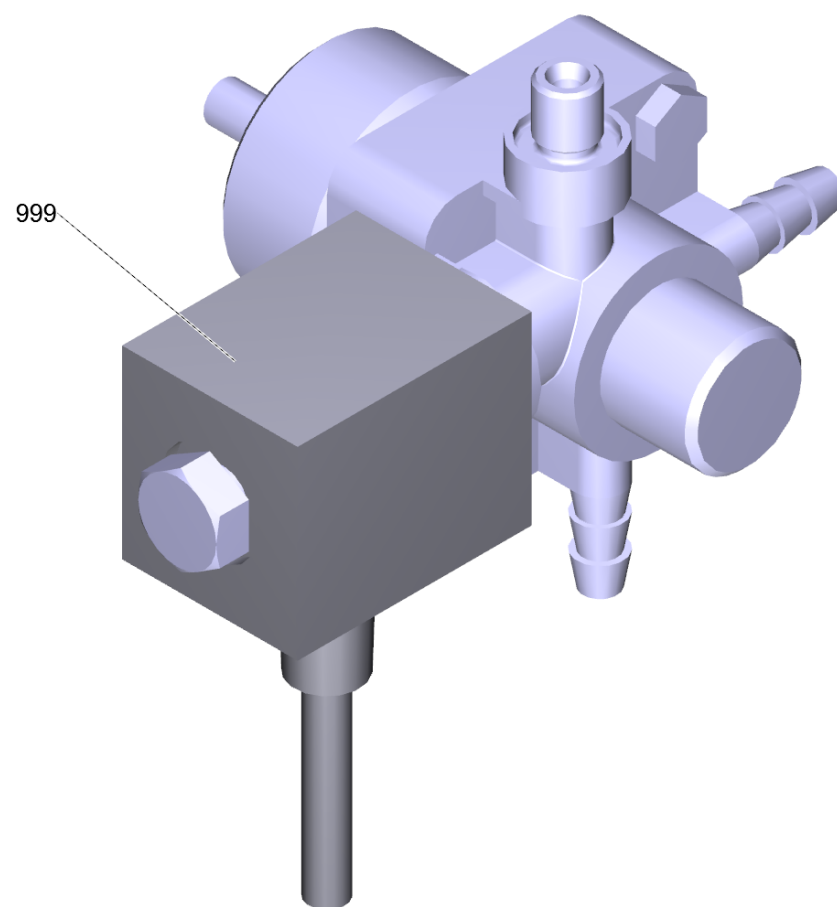
40 Blower

POS	Article no.	Description	Quantity	Unit
20	5.043-055.0	Holder	1	PC
4	5.064-238.0	Cover blower	1	PC
1	5.064-277.0	Cover internal part	1	PC
18	5.075-036.0	Closure	1	PC
23	5.116-397.0	Washer	4	PC
17	5.195-252.0	Seal air circulation	1	PC
21	5.263-094.0	Tensioning part air circulation	1	PC
24	5.263-096.0	Tensioning part air circulation	1	PC
15	5.379-019.0	Rubber ring	4	PC
8	5.471-097.0	Coupler fuel pump	1	PC
12	5.600-084.0	Blower wheel	1	PC
16	5.605-304.0	Housing blower	1	PC
7	5.606-009.0	Air flap	1	PC
19	5.692-088.0	Air circulation	1	PC
22	5.912-003.0	Regulating flap blower	1	PC
13	6.303-517.0	Self-tapping screw M6x100	4	PC
9	6.304-053.0	Screw M6X20-ZNBHL (Precote 30-3)	1	PC
3	7.303-084.0	Screw 4x25-10.9-R2R (K-In6Rd)	14	PC
5	7.303-107.0	Screw 5x16-10.9-P2R (K-In6Rd)	1	PC
2	7.303-129.0	Screw 4x16-10.9-R2R (K-In6Rd)	4	PC
10	7.312-260.0	Washer 6-100HV-A3E ISO 7094	5	PC
6	7.312-278.0	Washer 5-200HV-A2E ISO7093-1	1	PC
11	7.318-032.0	Parallel key 6x6x32-C45K DIN 6885	2	PC



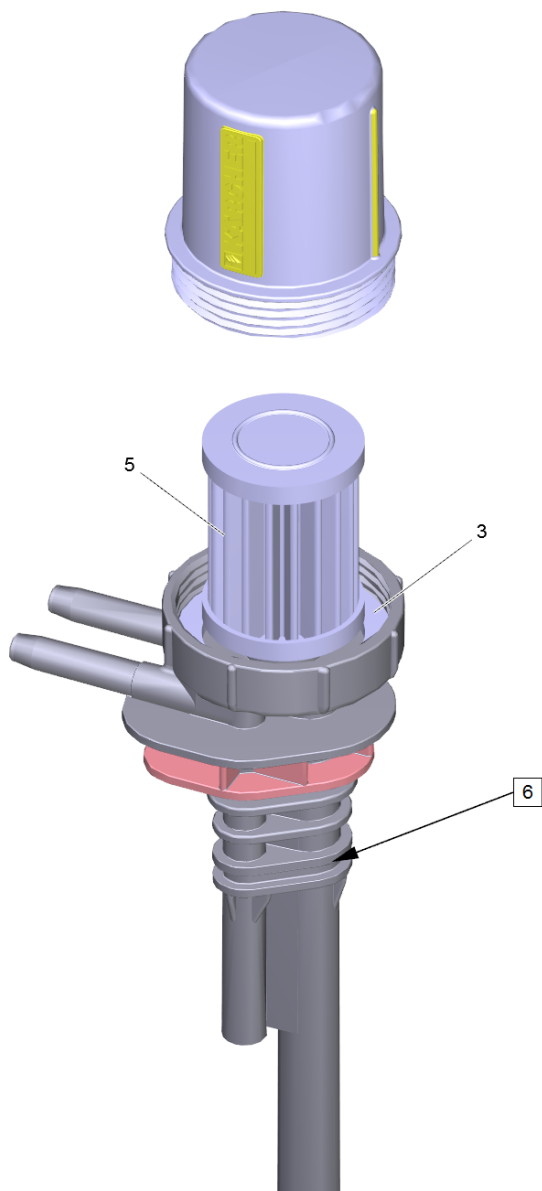
50 Fuel pump and filter

POS	Article no.	Description	Quantity	Unit	Foot note text
3	4.473-032.0	Fuel pump only for replacement	1	PC	
6	4.730-167.3	Filter complete	1	PC	
8	5.363-629.0	Seal	1	PC	
9	5.365-290.0	Rubber bushing fuel	1	PC	
5	6.388-559.0	Hose clip	2	PC	
1	6.389-262.0	Union nut A 4-LL	1	PC	
2	6.389-263.0	Cutting ring d.4	1	PC	
4	6.391-820.0	Hose	1	m	TO ORDER AS CUT GOODS
7	6.414-559.0	Filter fuel	1	PC	
10	6.473-554.0	Coil Brennstoffpumpe	1	PC	



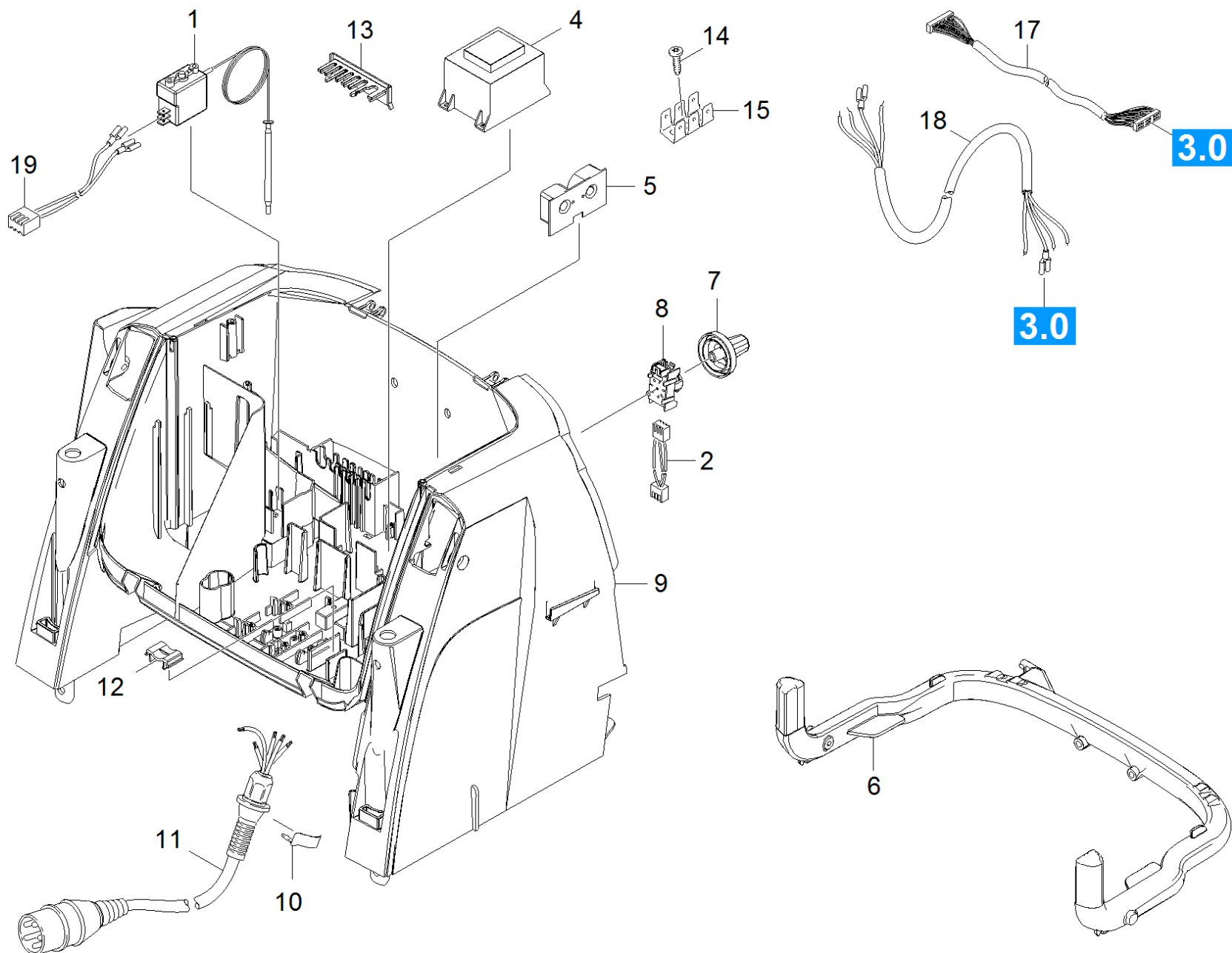
3 Fuel pump only for replacement (4.473-032.0)

POS	Article no.	Description	Quantity	Unit
999	6.473-554.0	Coil Brennstoffpumpe	1	PC



6 Filter complete (4.730-167.3)

POS	Article no.	Description	Quantity	Unit
3	5.363-629.0	Seal	1	PC
6	6.362-079.0	O-Ring seal 18,0 X 2,5	1	PC
5	6.414-559.0	Filter fuel	1	PC

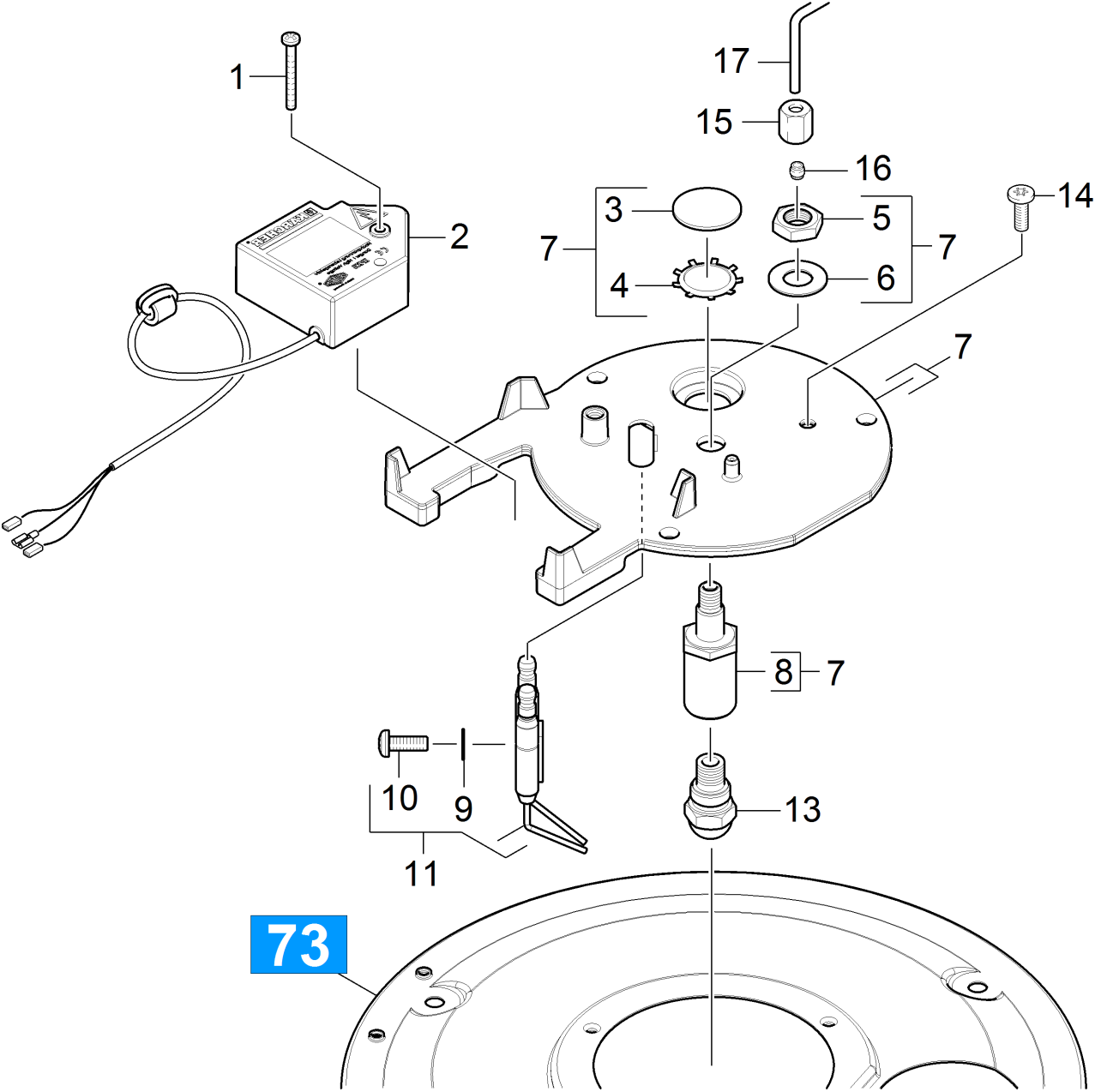


60 Electric control box

POS	Article no.	Description	Quantity	Unit
17	2.885-110.0	Control cable complete only for replacem	1	PC
1	4.686-029.0	Thermostat only for replacement	1	PC
6	5.033-111.0	Profile	1	PC
13	5.263-086.0	Tensioning part	1	PC
7	5.324-172.0	Handle qusty grey RAL 7037	1	PC
9	5.801-153.0	Mounting plate	1	PC
12	5.802-307.0	Holder cable	1	PC
10	6.343-186.0	Locking ring	1	PC
4	6.622-283.3	Control transformer	1	PC
8	6.630-423.0	Switch service	1	PC
15	6.641-270.0	Plug	1	PC
19	6.649-383.0	Cable 2x0,35 700mm	1	PC
18	6.649-462.0	Cable 4x1,5mm ²	1	PC
11	6.649-463.3	Cable with plug 4x1,5mm ²	1	PC
2	6.649-533.0	Cable 3xAWG22 500mm	1	PC
5	6.682-881.3	Circuit board current transformer for replacement	1	PC
14	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	1	PC

70 Flow heater

POS	Description	Quantity	Unit	valid from	valid until
71	Burner cover	1	PC		28794
71	Burner cover ignition transformer konv.	1	PC	28795	29384
72	Heating coil	1	PC		
73	Burner bottom	1	PC		

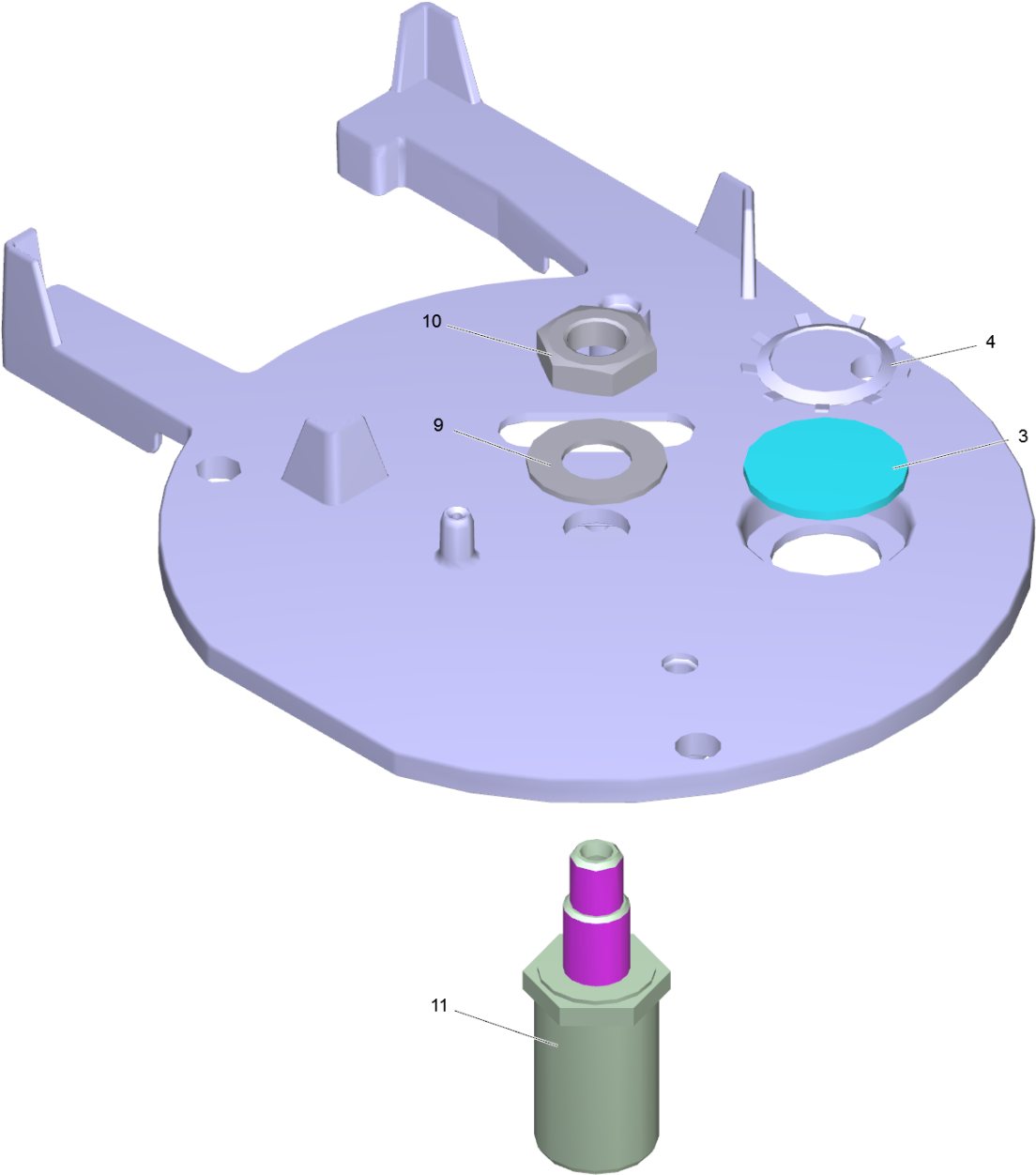


71 Burner cover

POS	Article no.	Description	Quantity	Unit
11	2.638-974.0	Conversion kit ignition electrode	1	PC
2	4.101-166.0	Ignition transformer and cable 400 V	1	PC
7	4.654-288.0	Cover pressure boiler only for replaceme	1	PC
17	5.423-347.0	Conduit fuel	1	PC
8	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
14	6.303-192.0	Screw M5x12 TX TAPTITE2000	3	PC
4	6.343-165.0	Serrated ring	1	PC
15	6.389-262.0	Union nut A 4-LL	1	PC
16	6.389-263.0	Cutting ring d.4	1	PC
13	6.415-660.0	Nozzle 1,25-60°-SS	1	PC
1	7.303-240.0	Screw M5x40-ST-A2E (IN6RD)	1	PC
10	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
5	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
6	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC
9	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC

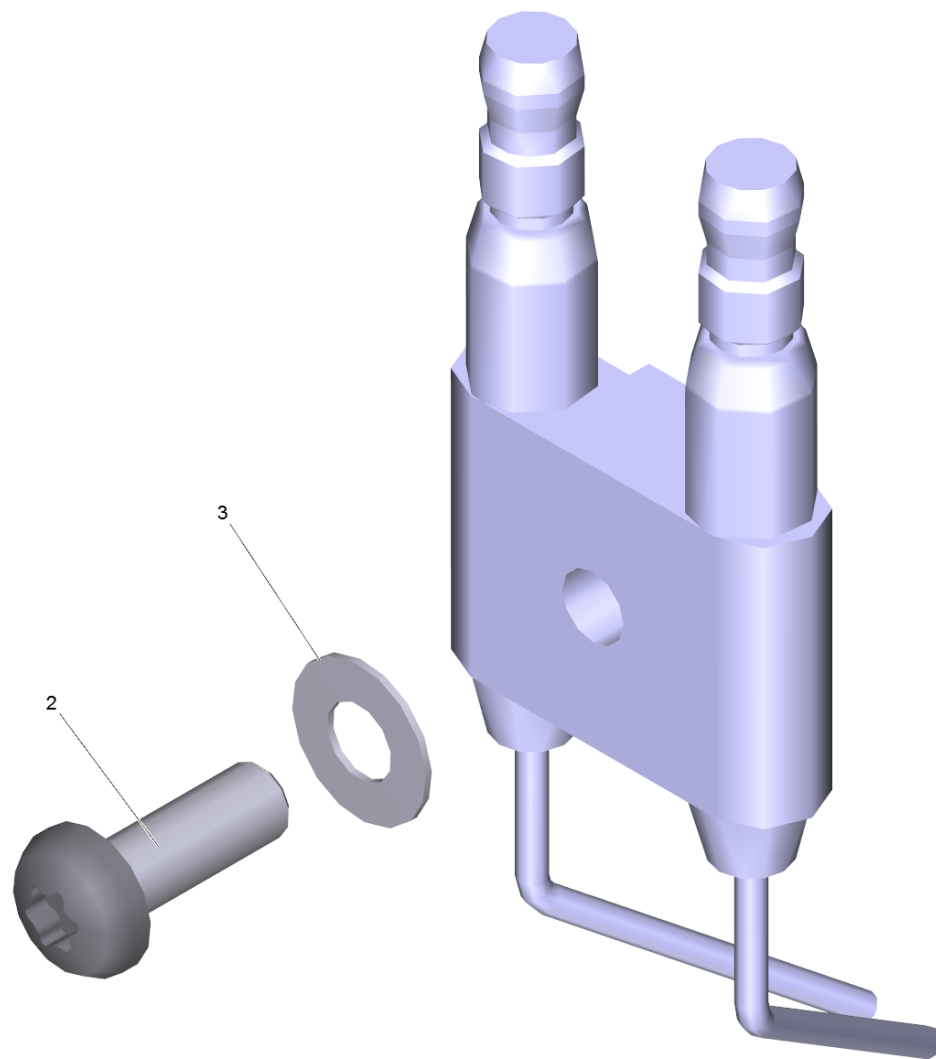
2 Ignition transformer and cable 400 V (4.101-166.0)

POS	Description	Quantity	Unit
1	Connection cable for ignition transformer	1	PC



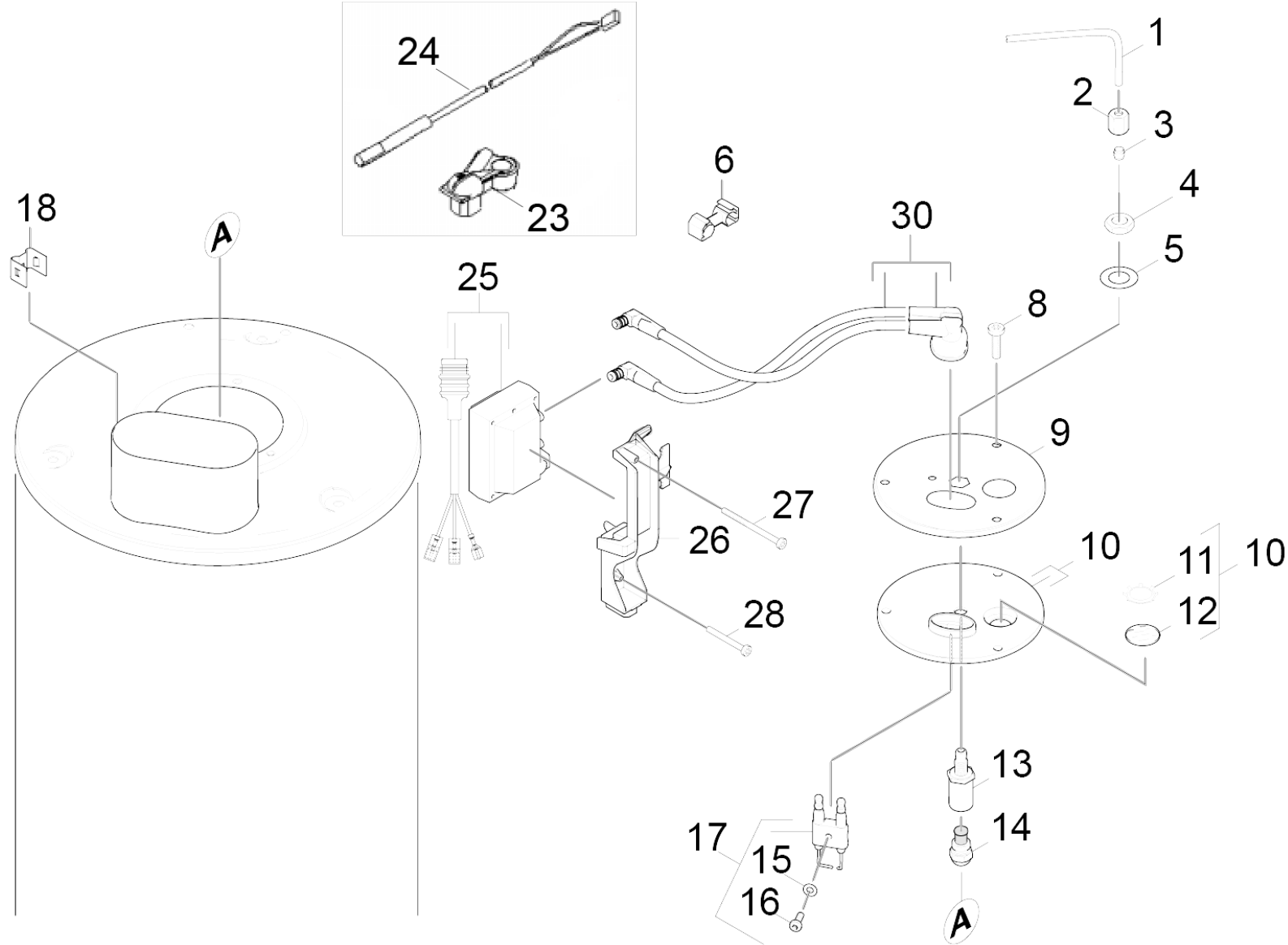
7 Cover pressure boiler only for replaceme (4.654-288.0)

POS	Article no.	Description	Quantity	Unit
11	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
4	6.343-165.0	Serrated ring	1	PC
10	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
9	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC



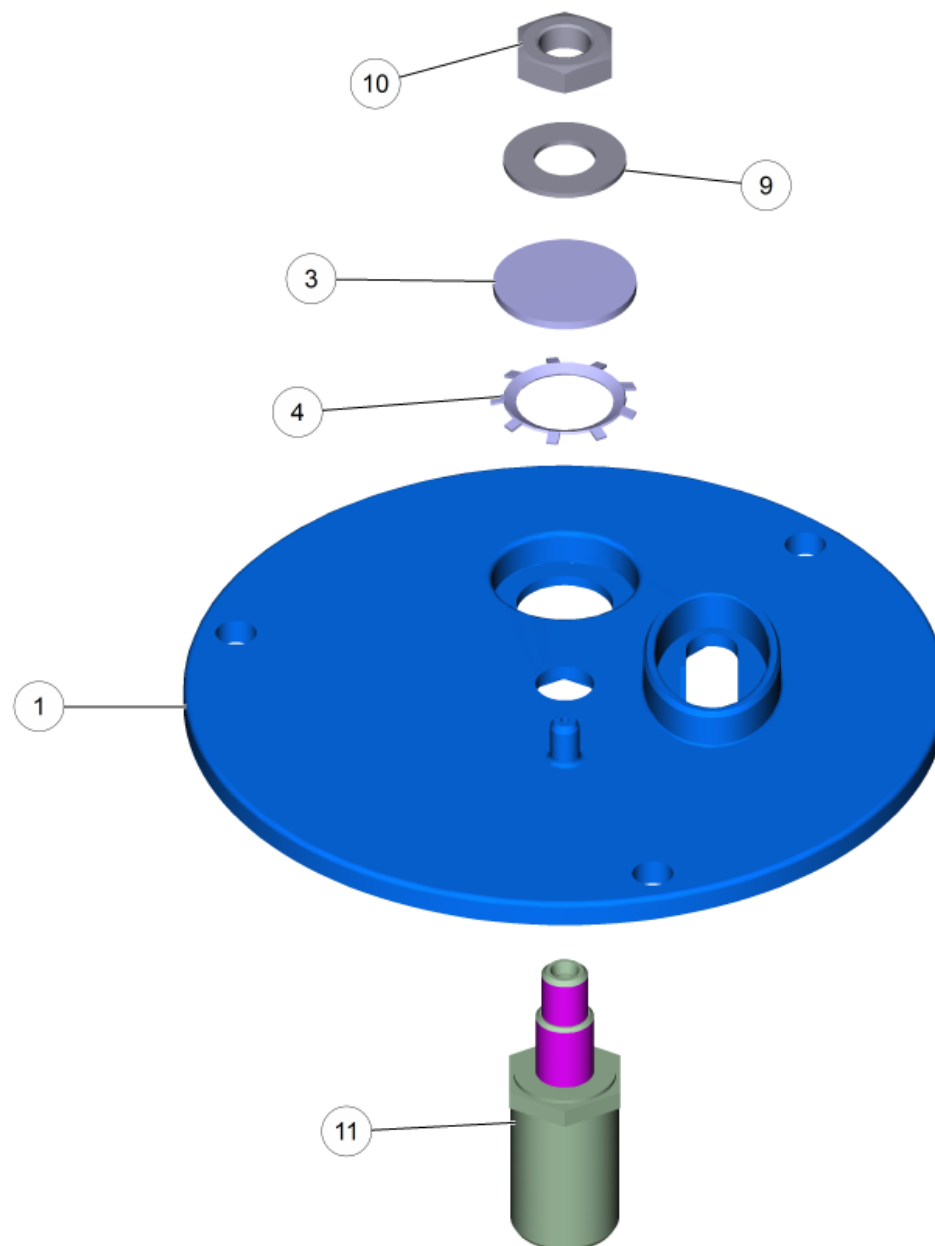
11 Conversion kit ignition electrode (2.638-974.0)

POS	Article no.	Description	Quantity	Unit
2	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
3	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



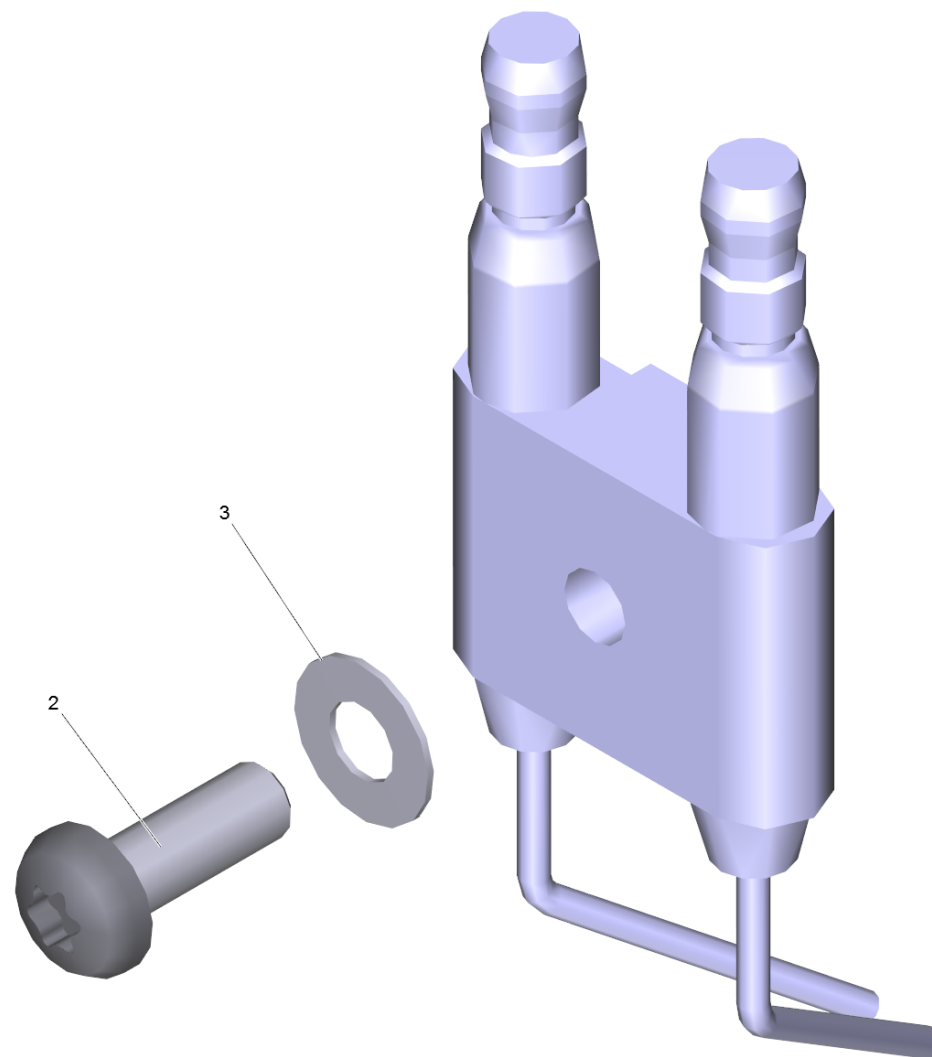
71 Burner cover ignition transformer konv.

POS	Article no.	Description	Quantity	Unit
17	2.638-974.0	Conversion kit ignition electrode	1	PC
23	4.043-246.0	Holder	1	PC
	Item text1: replaced by 5.034-982.0			
10	4.654-218.0	Cover plate pressure boiler	1	PC
30	4.821-072.0	Ignition cable complete	1	PC
18	5.034-834.0	Holder probe	1	PC
23	5.034-982.0	Holder photocell	1	PC
23	5.038-768.0	Holder photocell large	1	PC
1	5.423-347.0	Conduit fuel	1	PC
26	5.424-140.0	Fixing	1	PC
9	5.654-059.0	Cover pressure boiler	1	PC
13	5.667-055.0	Nozzle holder	1	PC
12	6.278-018.0	Glass pane	1	PC
8	6.303-192.0	Screw M5x12 TX TAPTITE2000	3	PC
11	6.343-165.0	Serrated ring	1	PC
2	6.389-262.0	Union nut A 4-LL	1	PC
3	6.389-263.0	Cutting ring d.4	1	PC
14	6.415-660.0	Nozzle 1,25-60°-SS	1	PC
25	6.622-275.0	Ignition transformer -400V, 50 Hz	1	PC
6	6.647-527.0	Holder	1	PC
24	6.664-008.0	Probe large 2000 mm	1	PC
28	7.303-234.0	Screw 5x60-10.9-A2K (K-In6Rd)	1	PC
27	7.303-330.0	Screw 5x85-10.9-ZFBHL (K-In6Rd)	1	PC
16	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
4	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
5	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC
15	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



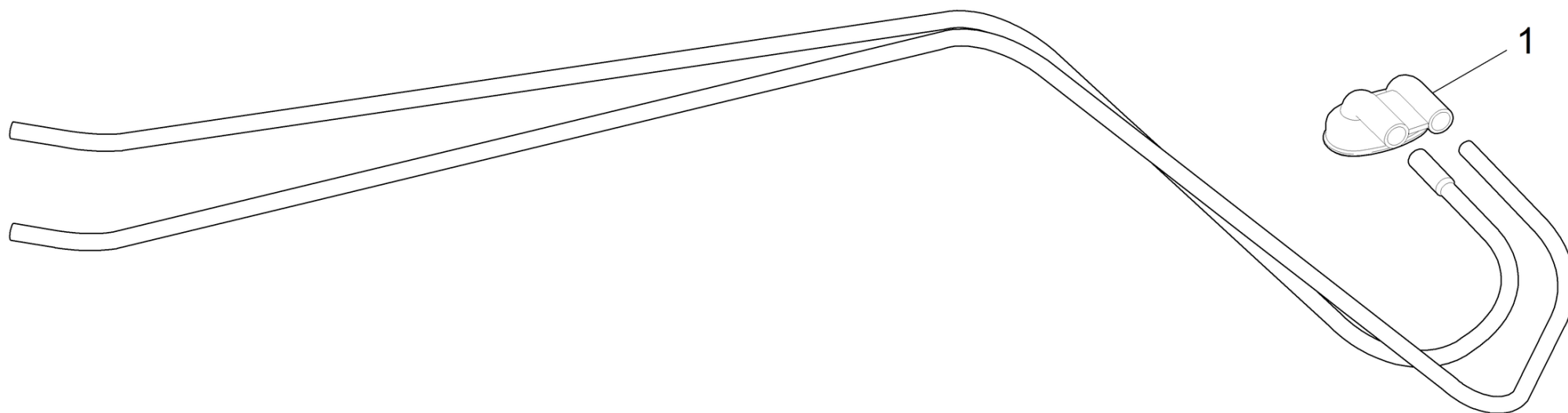
10 Cover plate pressure boiler (4.654-218.0)

POS	Article no.	Description	Quantity	Unit
1	5.662-022.0	Burner cover	1	PC
11	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
4	6.343-165.0	Serrated ring	1	PC
10	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
9	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC



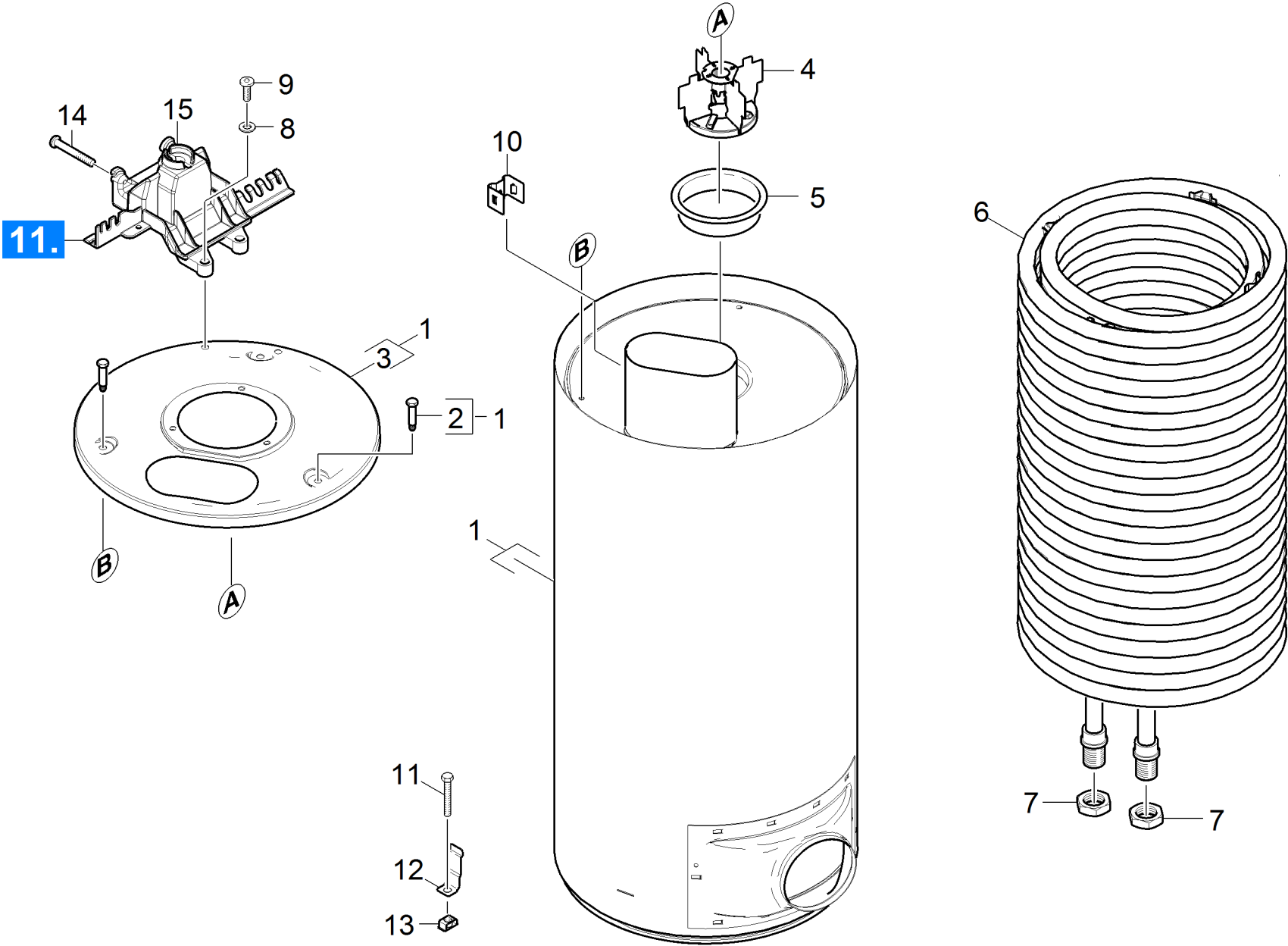
17 Conversion kit ignition electrode (2.638-974.0)

POS	Article no.	Description	Quantity	Unit
2	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
3	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



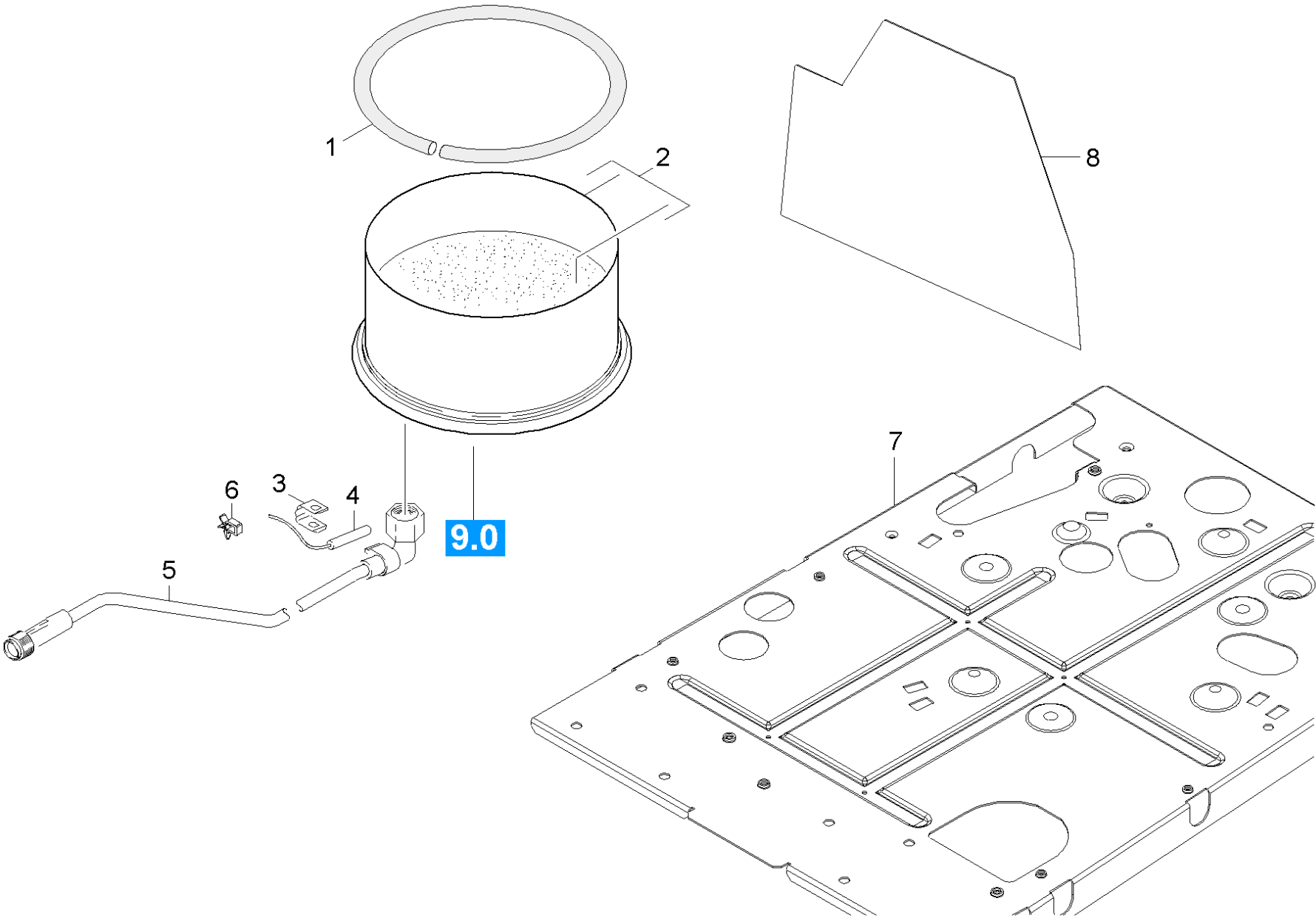
30 Ignition cable complete (4.821-072.0)

POS	Article no.	Description	Quantity	Unit
1	5.394-470.0	Protecting cap	1	PC



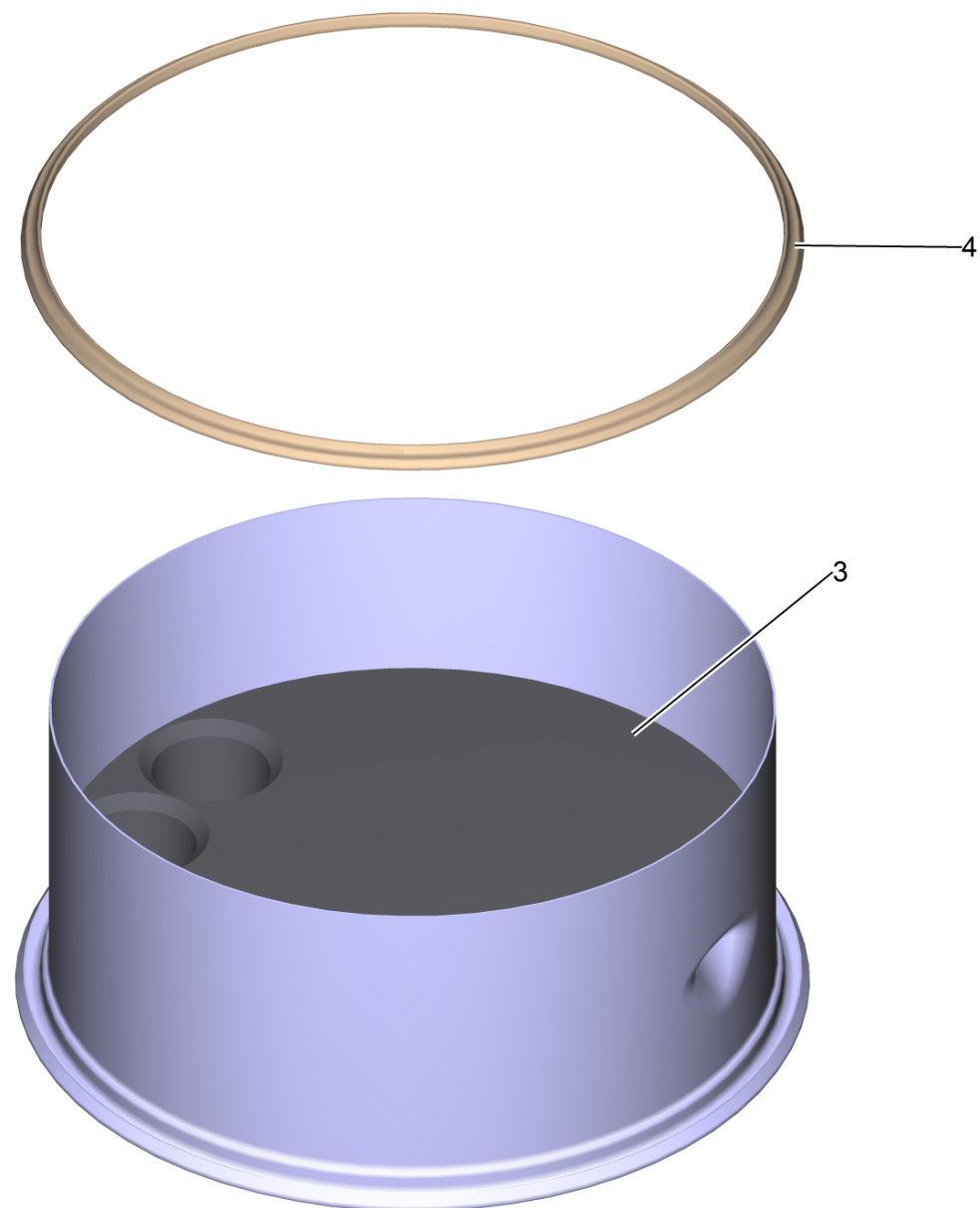
72 Heating coil

POS	Article no.	Description	Quantity	Unit
1	4.652-004.0	Vessel mantel complete	1	PC
4	4.663-073.0	Baffle plate complete	1	PC
6	4.680-123.0	Heating coil	1	PC
	Item text1: replaced by 4.680-123.3			
6	4.680-123.3	Heating coil	1	PC
	Item text1: successor of 4.680-140.0			
10	5.034-834.0	Holder probe	1	PC
12	5.044-420.0	Holder	3	PC
15	5.412-001.0	Holder Kessel ovale Heizschlange	1	PC
3	5.654-051.0	Cover pressure boiler	1	PC
5	5.664-256.0	Flame tube	1	PC
2	6.303-258.0	Self-tapping screw	3	PC
9	6.303-320.0	Screw M 5x 20-St-R2R	2	PC
13	6.310-081.0	Cage nut M 8	3	PC
14	7.303-111.0	Screw 5x50-10.9-R2R (K-In6Rd)	2	PC
11	7.304-051.0	Hexagonal head screw M8x16 -8.8-P2R EN 1665	3	PC
7	7.311-112.0	Hexagon nut M22X1,5 -22H-A2E DIN 936	2	PC
8	7.312-278.0	Washer 5-200HV-A2E ISO7093-1	2	PC



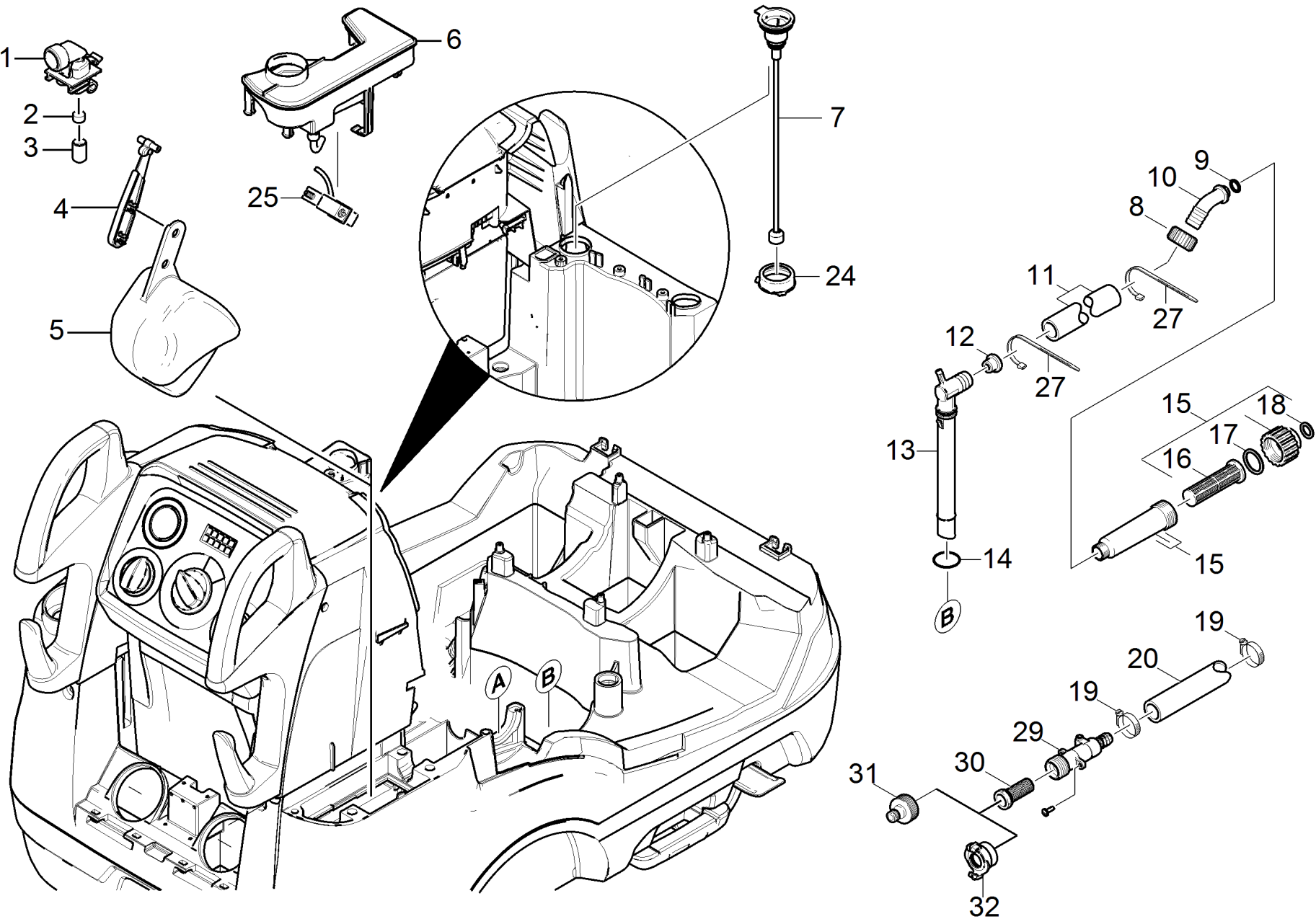
73 Burner bottom

POS	Article no.	Description	Quantity	Unit
5	4.427-011.0	Manifold complete high-pressure outlet	1	PC
2	4.655-044.0	Bottom pressure boiler	1	PC
4	4.686-031.0	Thermostat only for replacement	1	PC
7	5.052-371.0	Base plate boiler	1	PC
3	5.263-064.0	Tensioning part	1	PC
8	5.424-142.0	Foil shield	1	PC
1	6.366-009.0	Seal string	1	PC
6	6.970-929.0	Clip	1	PC



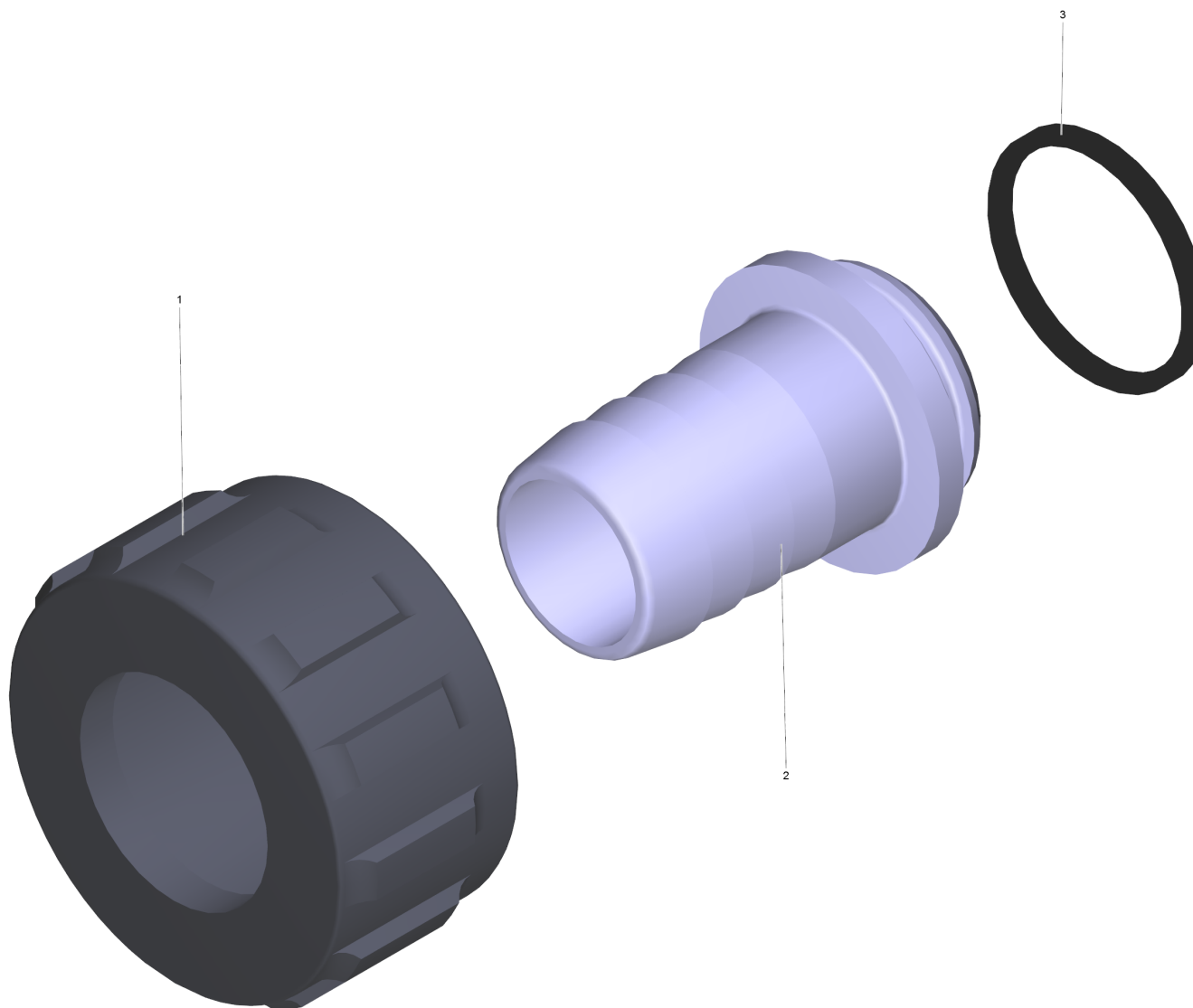
2 Bottom pressure boiler (4.655-044.0)

POS	Article no.	Description	Quantity	Unit
4	6.366-009.0	Seal string	1	PC
3	7.777-999.0	Stockpiling discontinued	1	PC



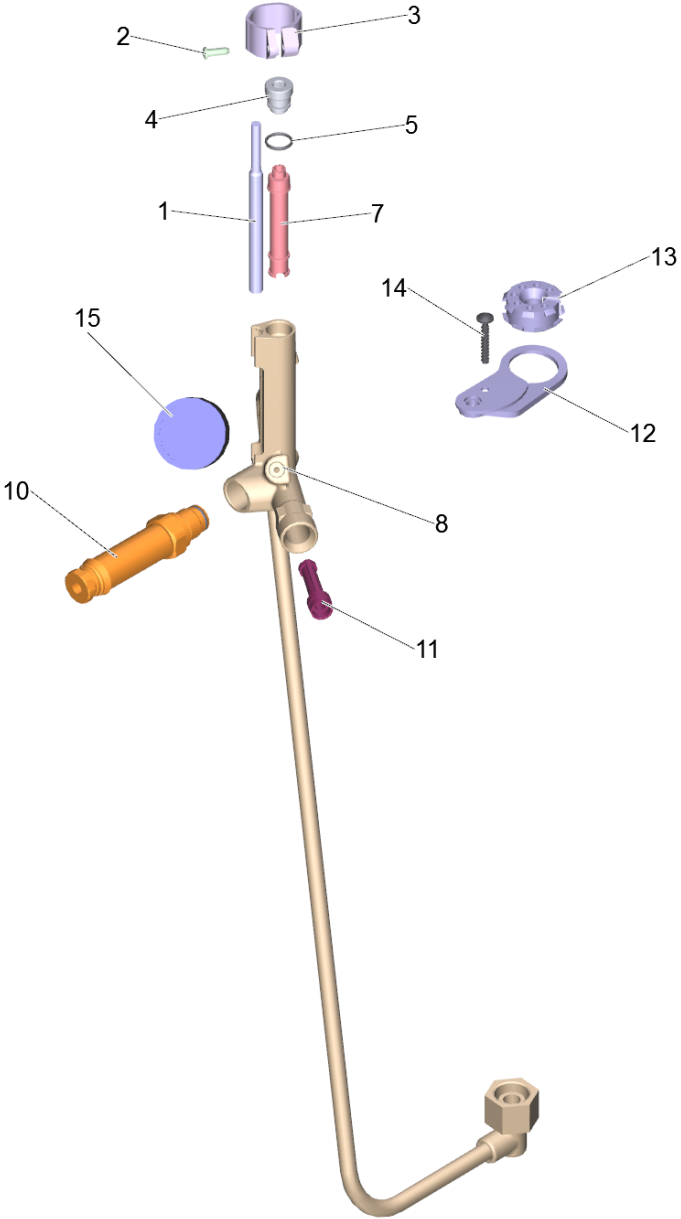
80 Float valve

POS	Article no.	Description	Quantity	Unit	Foot note text
31	2.640-492.0	Set water connection 1 "	1	PC	
6	4.070-658.3	Tank complete	1	PC	
25	4.686-030.0	Solenoid valve only for replacement	1	PC	
15	4.730-168.3	Water filter complete	1	PC	
7	4.747-097.0	Level probe -nur für Ersatz-	1	PC	
12	5.112-193.0	Bush	1	PC	
8	5.310-167.0	Nut G 3/4"	1	PC	
17	5.363-336.0	Seal	1	PC	
18	5.363-545.0	Seal	1	PC	
2	5.364-095.0	Flat gasket	1	PC	
24	5.365-289.0	Rubber bushing transmitter feeder	1	PC	
29	5.427-432.0	Manifold	1	PC	
10	5.443-365.0	HOSE STEM (HDS555C)	1	PC	
13	5.443-553.0	Connection piece	1	PC	
4	5.481-256.3	Lever	1	PC	
3	5.584-085.0	Valve pin	1	PC	
5	5.585-030.0	Float	1	PC	
1	5.587-214.0	Valve housing	1	PC	
16	5.731-634.0	Water filter	1	PC	
9	6.362-078.0	O-Ring seal 13,3x2,4	1	PC	
14	6.362-161.0	O-Ring seal 19,3 X 2,4	1	PC	
32	6.388-458.0	Hose coupling	1	PC	
20	6.388-719.0	Hose DN17	1	m	TO ORDER AS CUT GOODS
11	6.392-258.0	Piece of tube 19x4x280	1	PC	TO ORDER AS CUT GOODS
30	6.414-141.0	Strainer	1	PC	
27	6.641-474.0	Cable tape 8-210	2	PC	
19	7.373-022.0	Hose clip A-16-27x9 -W2-2 DIN3017	2	PC	



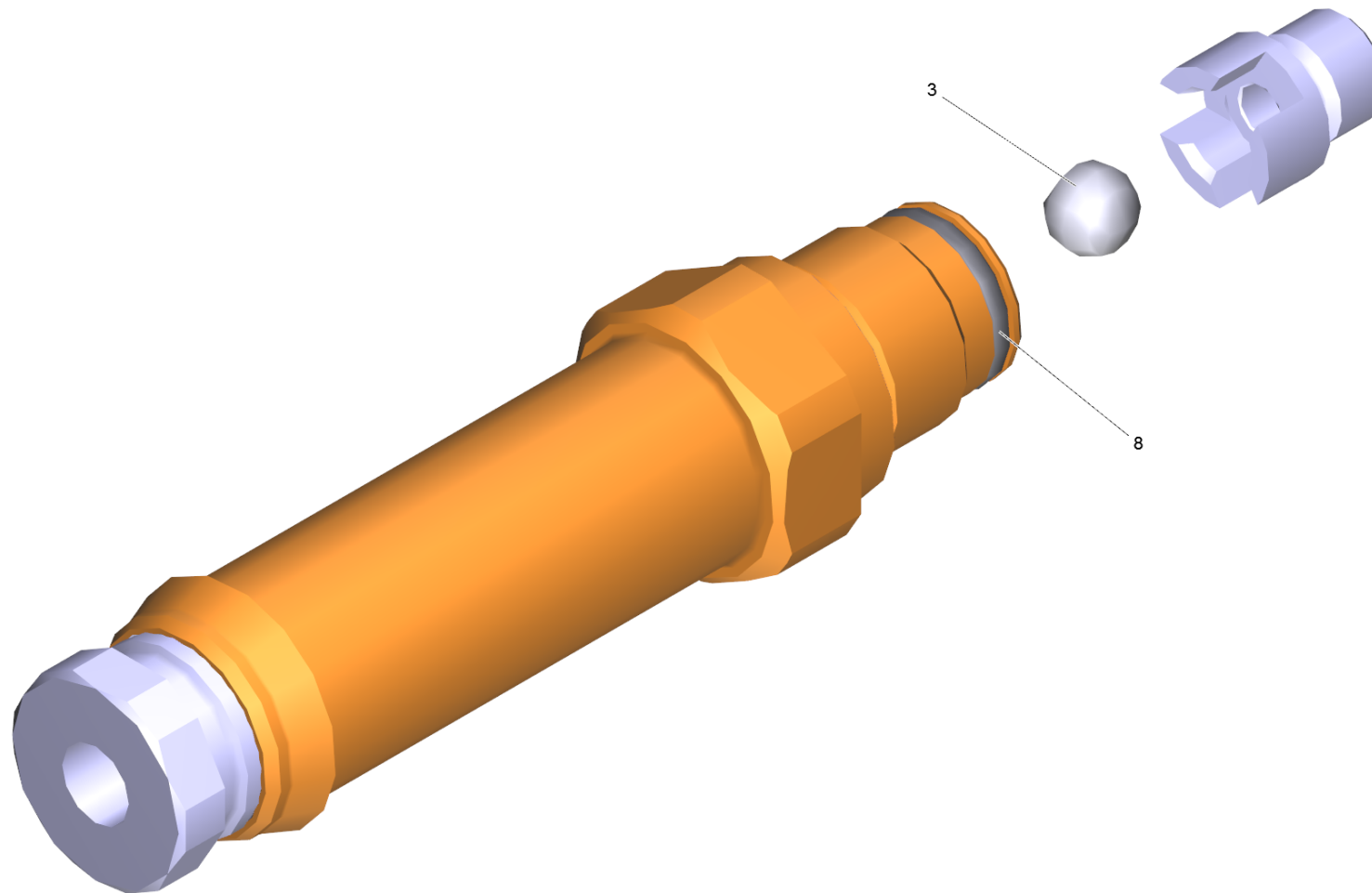
31 Set water connection 1 " (2.640-492.0)

POS	Article no.	Description	Quantity	Unit
1	5.310-076.0	Nut	1	PC
2	5.443-291.0	Hose stem	1	PC
3	6.362-161.0	O-Ring seal 19,3 X 2,4	1	PC



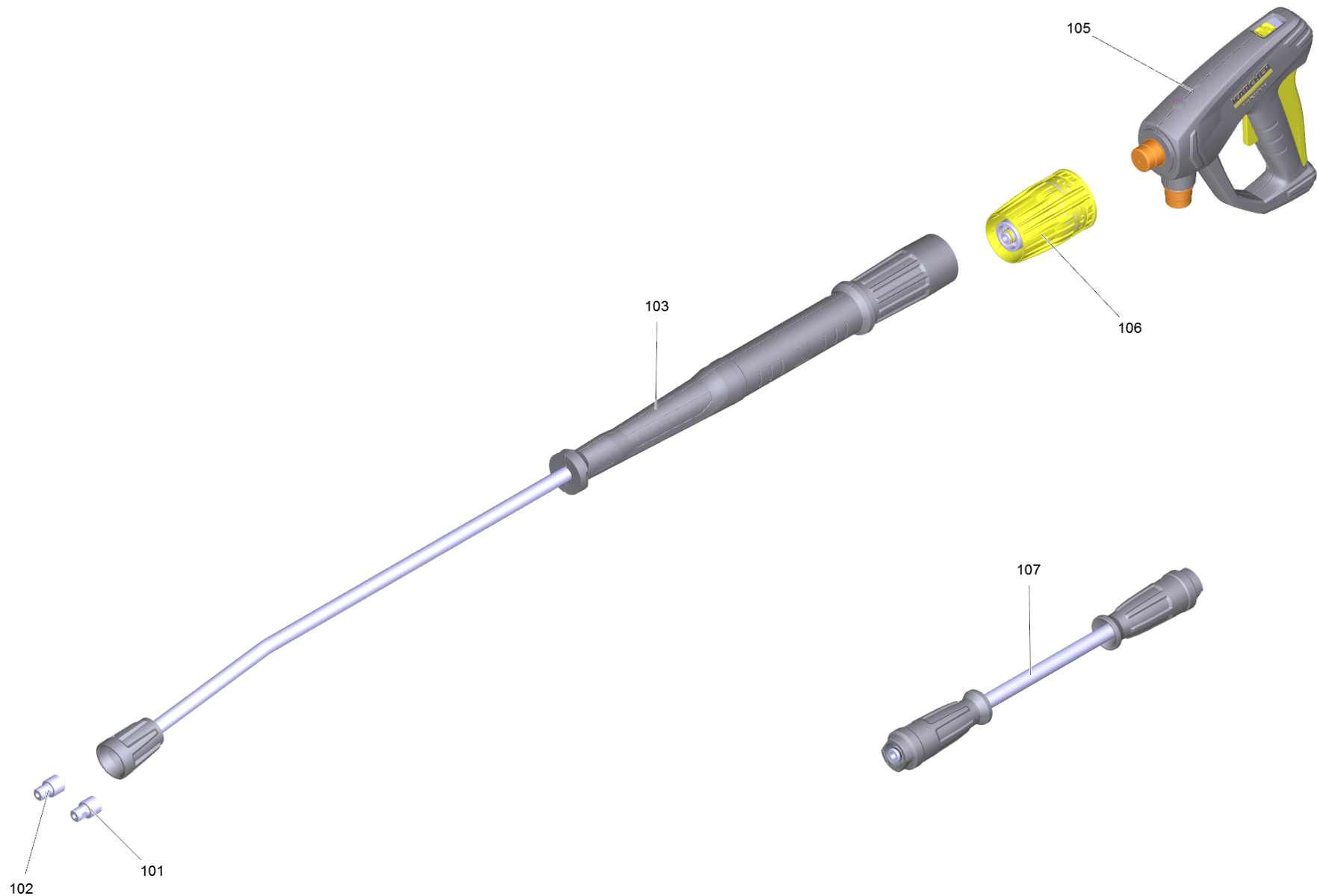
90 Safety system

POS	Article no.	Description	Quantity	Unit
1	2.885-051.0	Reed switch replacement	1	PC
15	4.422-991.0	Pressure gauge complete only for replace	1	PC
	Item text1: successor of 6.421-340.0			
8	4.427-043.0	Manifold complete screw plug	1	PC
7	4.551-058.0	Cartridge protection against water short	1	PC
10	4.580-709.0	Safety valve complete replacement	1	PC
3	5.041-076.0	Clamp	1	PC
4	5.305-162.0	Shaped screw	1	PC
12	5.378-150.0	Holder pipe	1	PC
13	5.767-023.0	Rubber buffer	1	PC
2	6.303-122.0	M4 .2X13 DIN 7981 TORX T15 PAN HD HI/LO	1	PC
	Item text1: successor of 9.760-120.0			
5	6.362-482.0	O-Ring seal 10 x 1,5-NBR 70	1	PC
9	6.362-845.0	O-Ring seal 10,82x 1,78	1	PC
16	6.401-429.0	Sphere polyamide 8mm	1	PC
11	6.414-566.0	Strainer WMS	1	PC
15	6.421-340.0	Pressure gauge 0-250 bar	1	PC
	Item text1: replaced by 4.422-991.0			
14	7.303-108.0	Screw 5x20-10.9-R2R (In6Rd)	1	PC
2	9.760-120.0	Screw d.4,2x13 (9.086-192)	1	PC
	Item text1: replaced by 6.303-122.0			



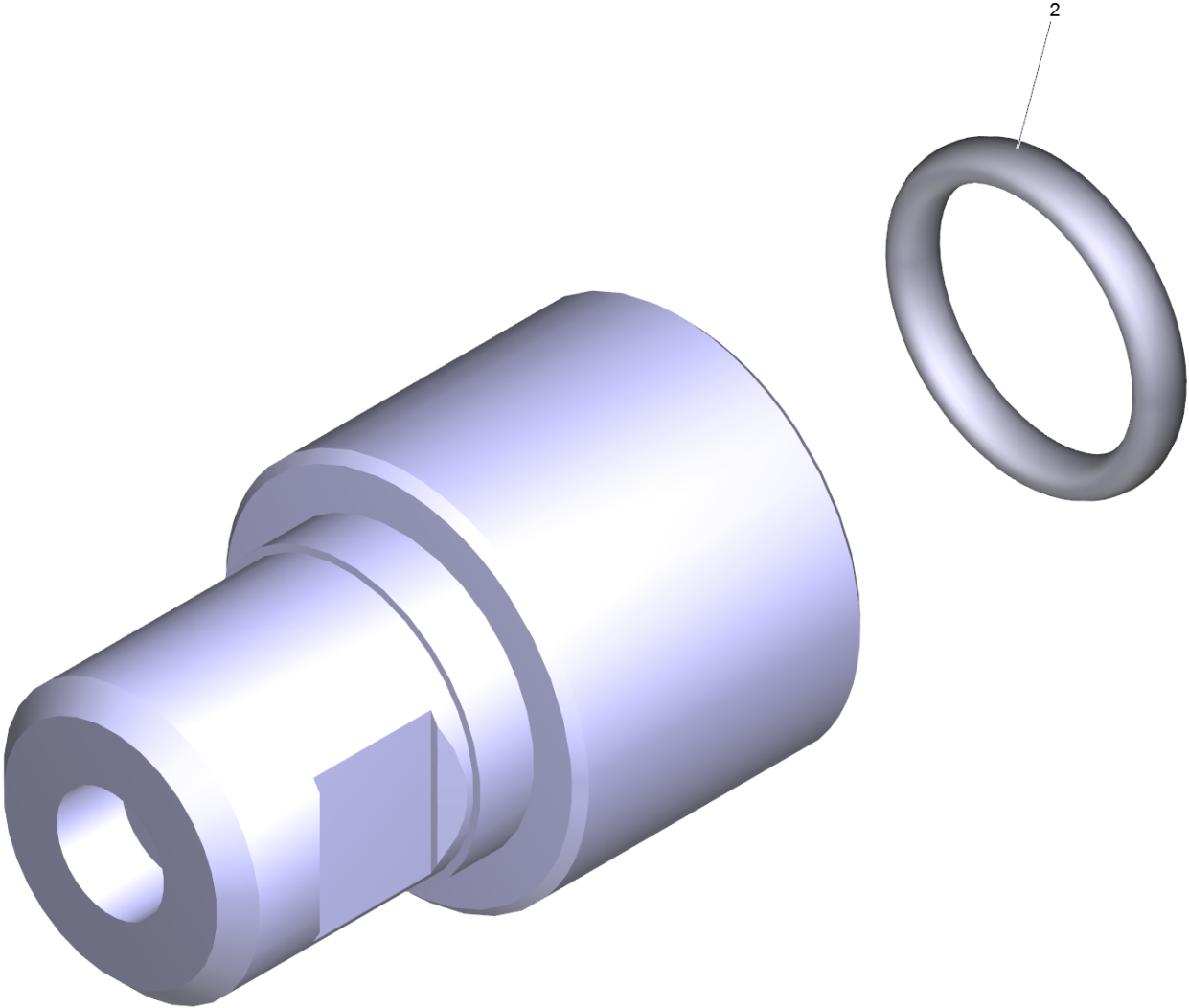
10 Safety valve complete replacement (4.580-709.0)

POS	Article no.	Description	Quantity	Unit
8	6.362-845.0	O-Ring seal 10,82x 1,78	1	PC
3	6.401-429.0	Sphere polyamide 8mm	1	PC



100 Accessories

POS	Article no.	Description	Quantity	Unit
101	2.113-008.0	Power nozzle TR 25043	1	PC
102	2.114-003.0	Steam nozzle TR 40055	1	PC
103	4.112-000.0	Jet pipe TR 1050 mm	1	PC
105	4.118-005.0	EASY!Force Advanced	1	PC
106	4.118-008.0	Rotary controller TR 416L	1	PC
107	6.110-038.0	Hose assembly TR DN8 40MPa 10m	1	PC

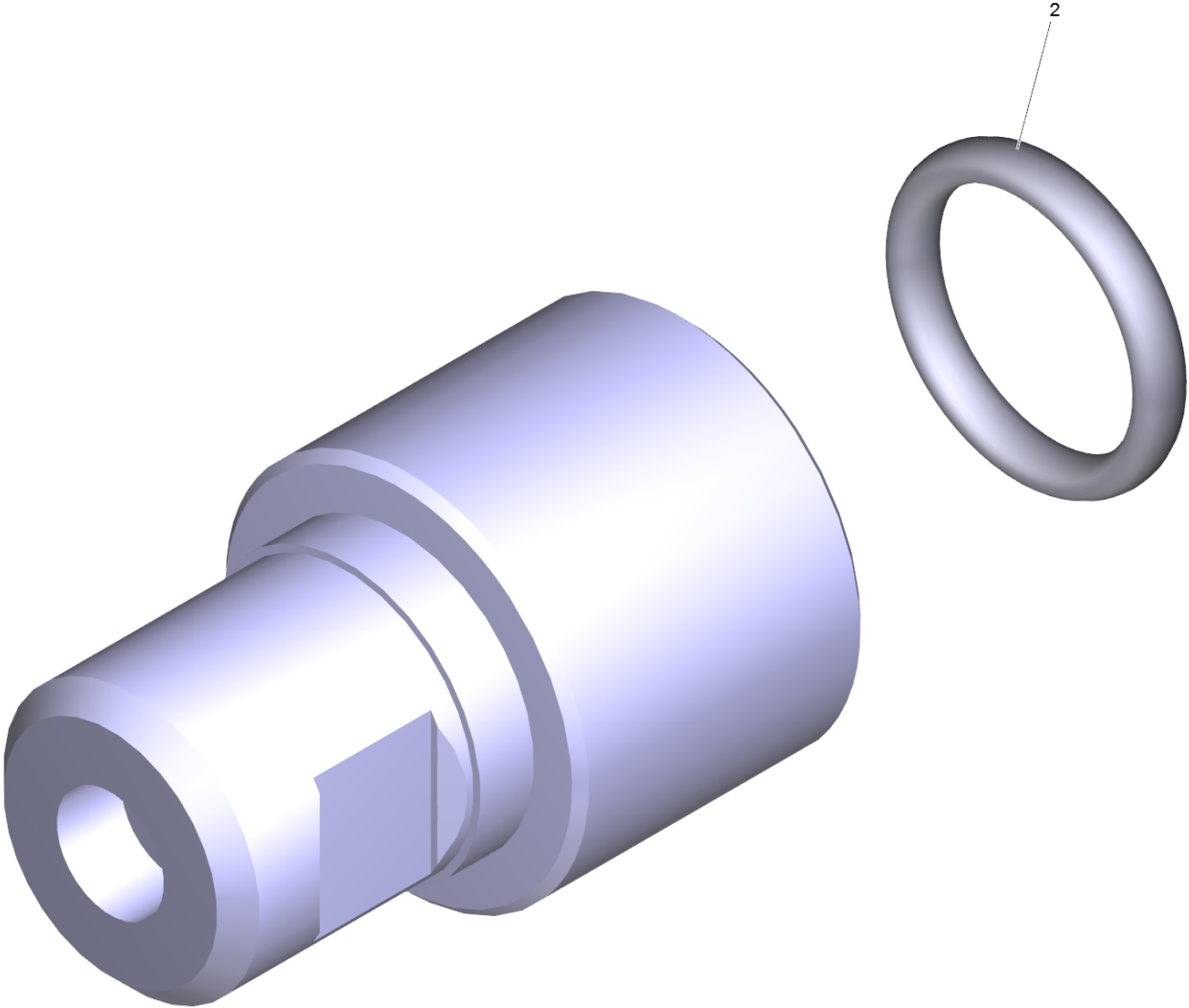


101 Power nozzle TR 25043 (2.113-008.0)

POS	Article no.	Description	Quantity	Unit
2	2.880-001.0	Spare part set seals TR	1	PC

2 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC

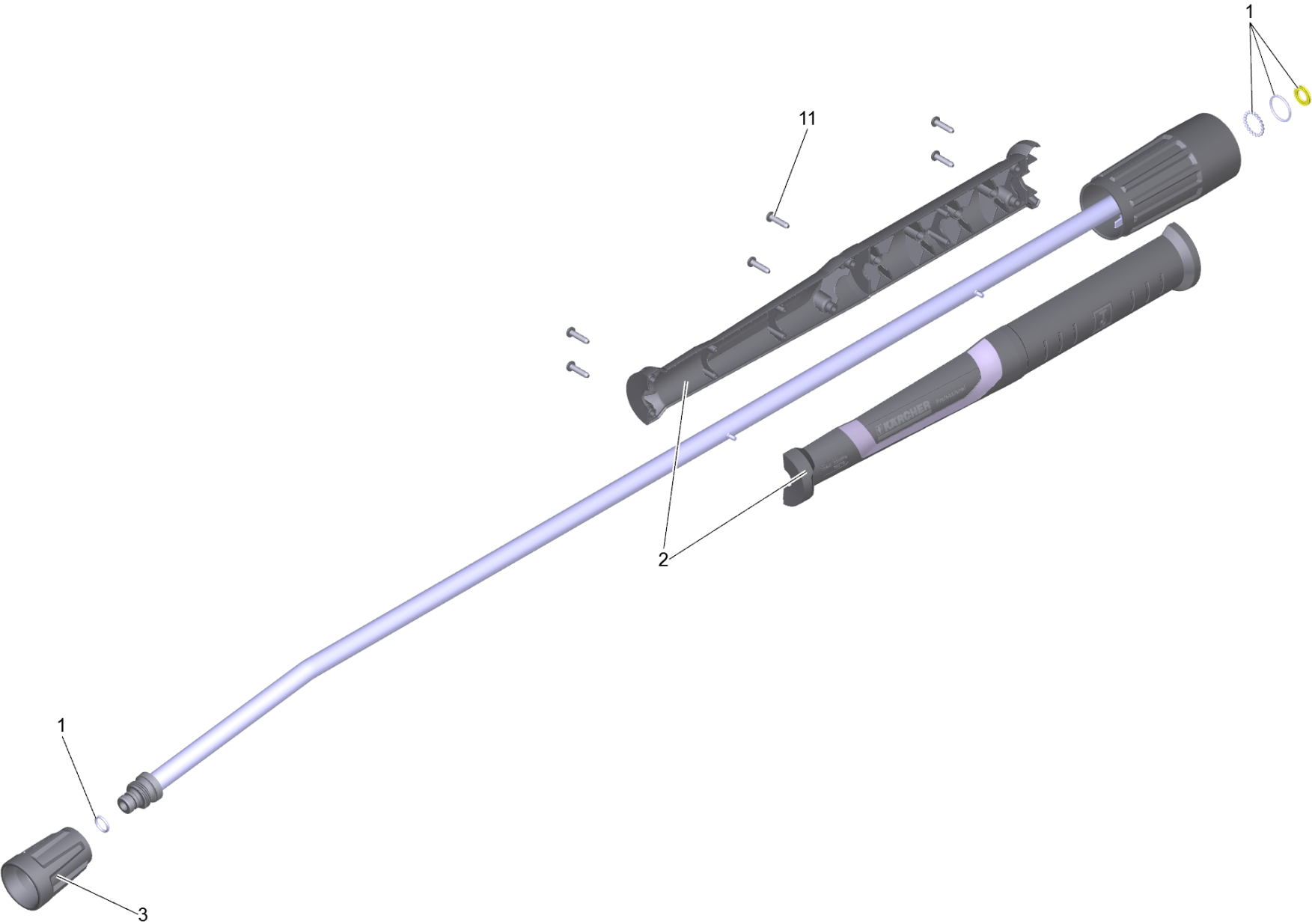


102 Steam nozzle TR 40055 (2.114-003.0)

POS	Article no.	Description	Quantity	Unit
2	2.880-001.0	Spare part set seals TR	1	PC

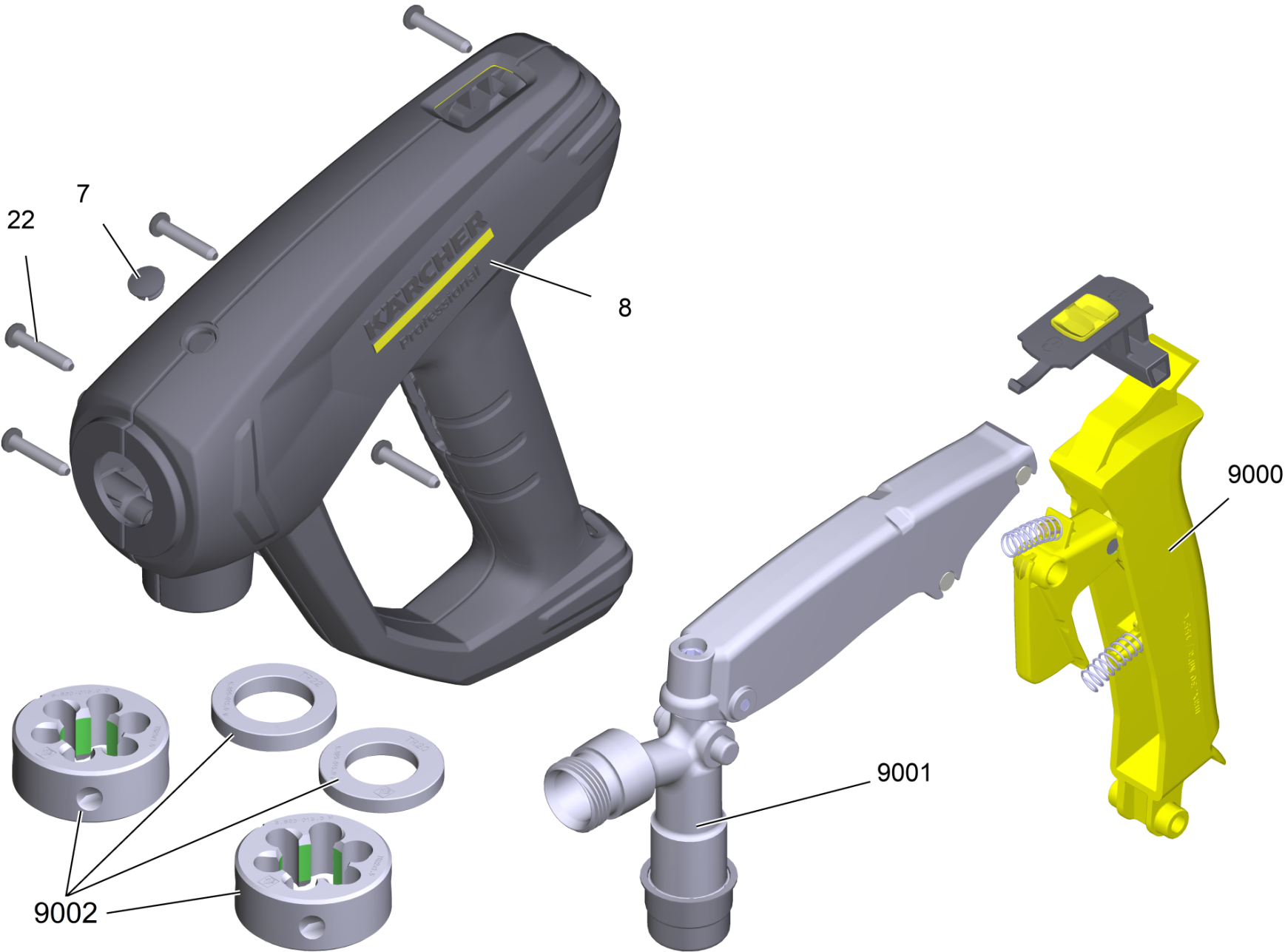
2 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC



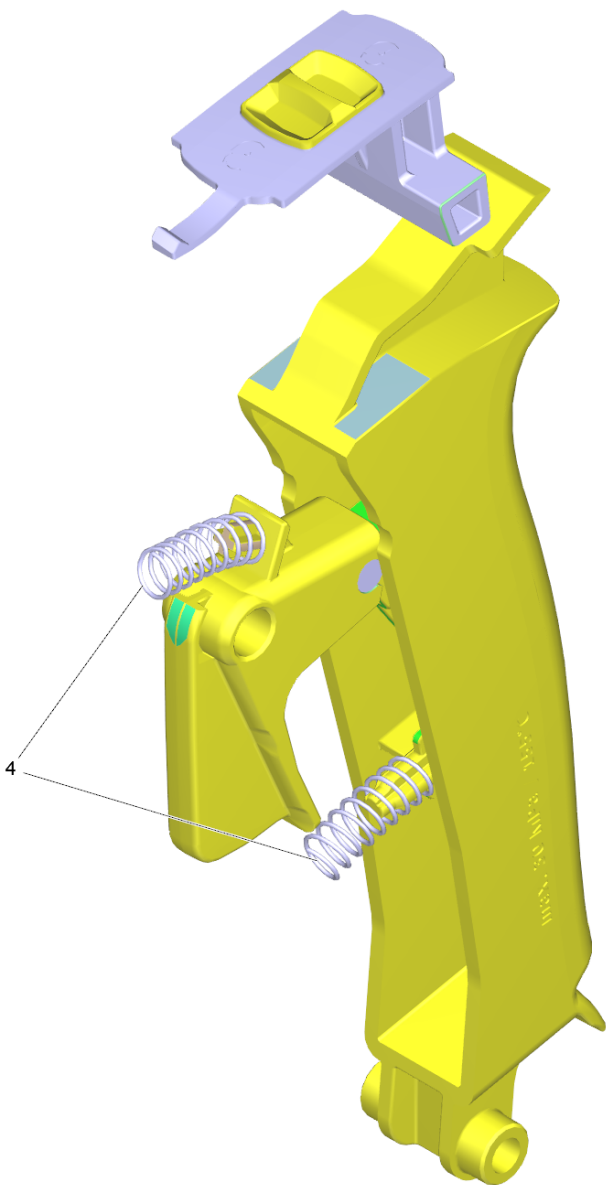
103 Jet pipe TR 1050 mm (4.112-000.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-688.0	Spare part set seal TR	1	PC
3	4.112-011.0	Protection part TR only for replacement	1	PC
2	5.321-018.3	Handle bowl jet pipe only for replacemen	1	PC
11	7.303-129.0	Screw 4x16-10.9-R2R (K-In6Rd)	6	PC



105 EASY!Force Advanced (4.118-005.0)

POS	Article no.	Description	Quantity	Unit	Remark
9000	2.885-483.0	Spare part set lever	1	PC	
9001	4.427-014.0	Manifold TR EH 155 nur fuer Ersatz	1	PC	
7	5.132-001.0	Plug	1	PC	
8	5.321-136.3	Handhold few EH 155 only for replacement	1	PC	
9002	5.820-015.0	Screwing die kit TR	1	PC	orderable from 1st July 2025
22	7.303-096.0	Screw 4x22-ST-10.9-R2R (IN6RD)	7	PC	

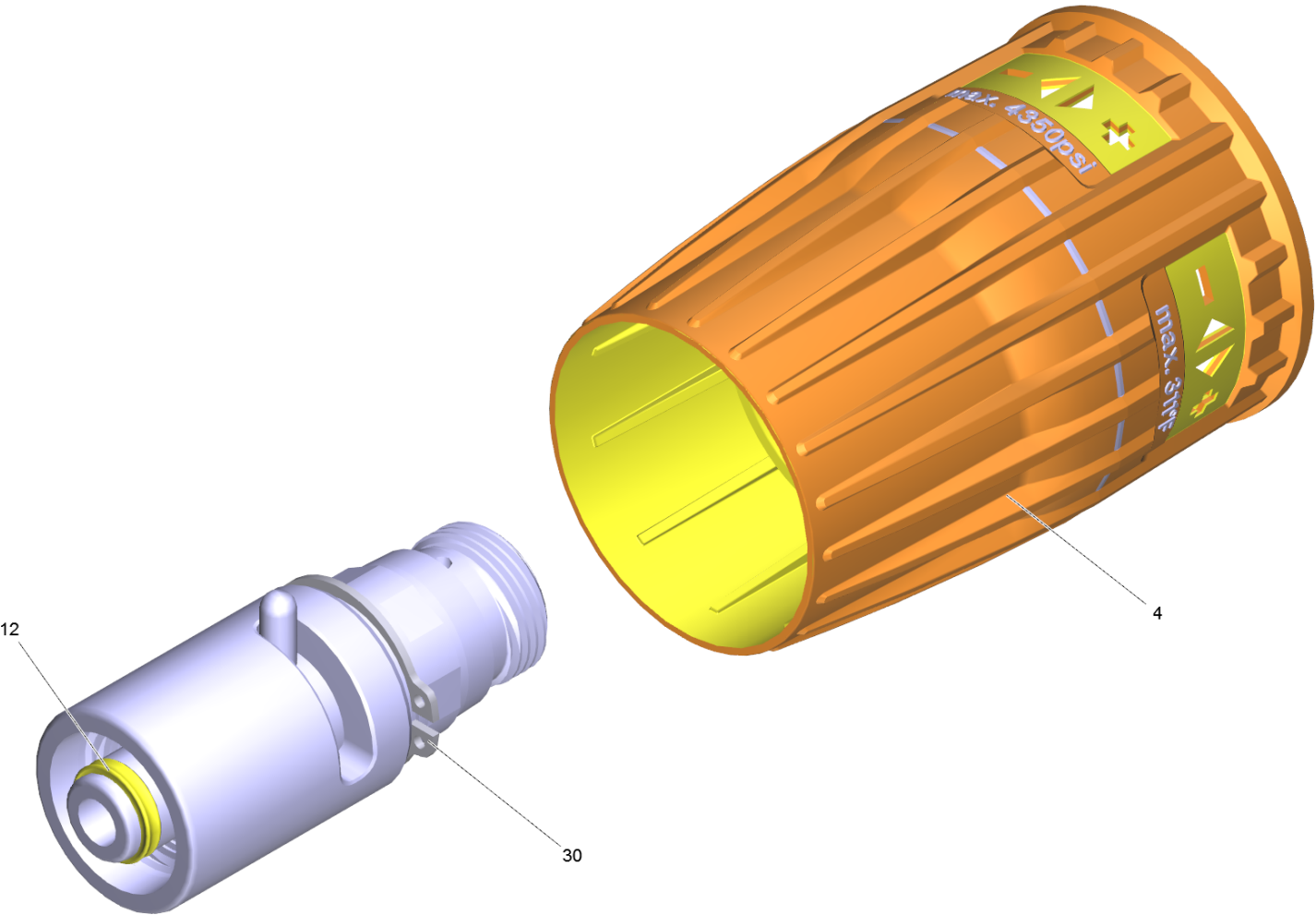


9000 Spare part set lever (2.885-483.0)

POS	Article no.	Description	Quantity	Unit
4	5.332-178.0	Helical spring	2	PC

106 Rotary controller TR 416L (4.118-008.0)

POS	Description	Quantity	Unit
1	Rotary controller TR 416L	1	PC



1 Rotary controller TR 416L

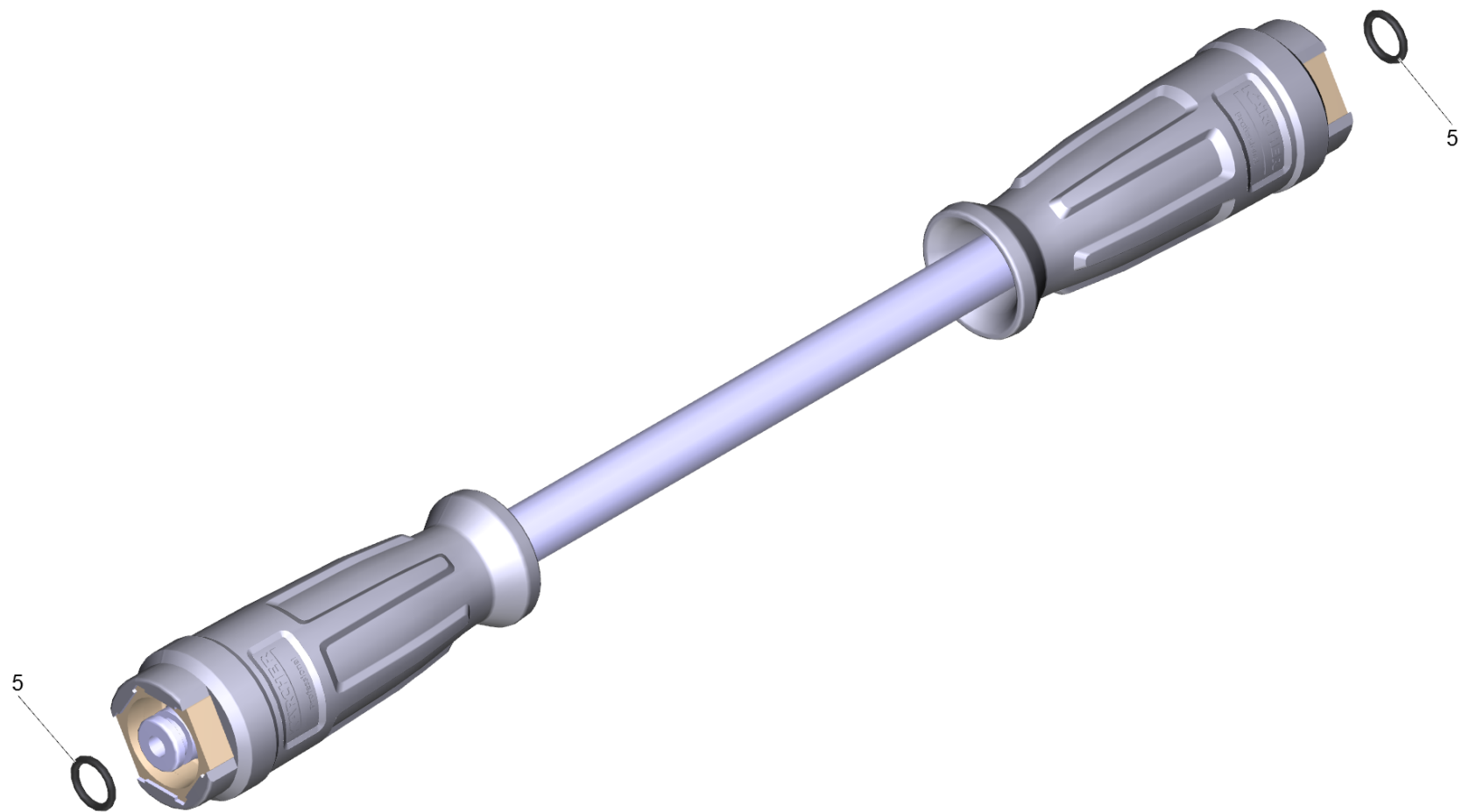
POS	Article no.	Description	Quantity	Unit
12	2.880-001.0	Spare part set seals TR	1	PC
4	5.321-364.3	Handhold rotary controller	1	PC
30	7.343-069.0	Locking ring 25x1,2-1.4122 DIN 471	1	PC

12 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC

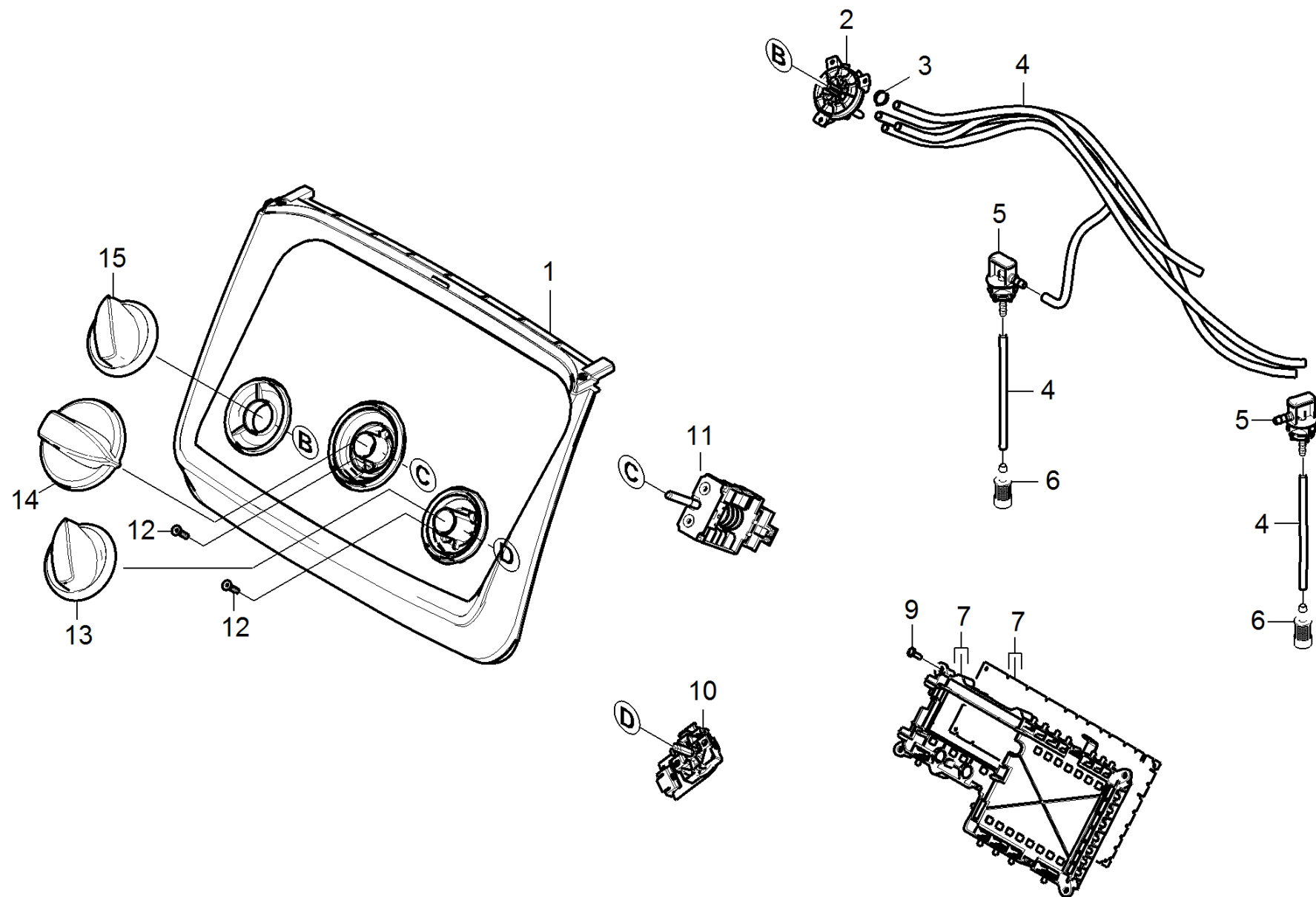
107 Hose assembly TR DN8 40MPa 10m (6.110-038.0)

POS	Description	Quantity	Unit
1	Hose assembly TR rotatable DN8 40MPa 10m	1	PC



1 Hose assembly TR rotatable DN8 40MPa 10m

POS	Article no.	Description	Quantity	Unit
5	2.880-154.0	O-Ring kit	1	PC



110 Control panel

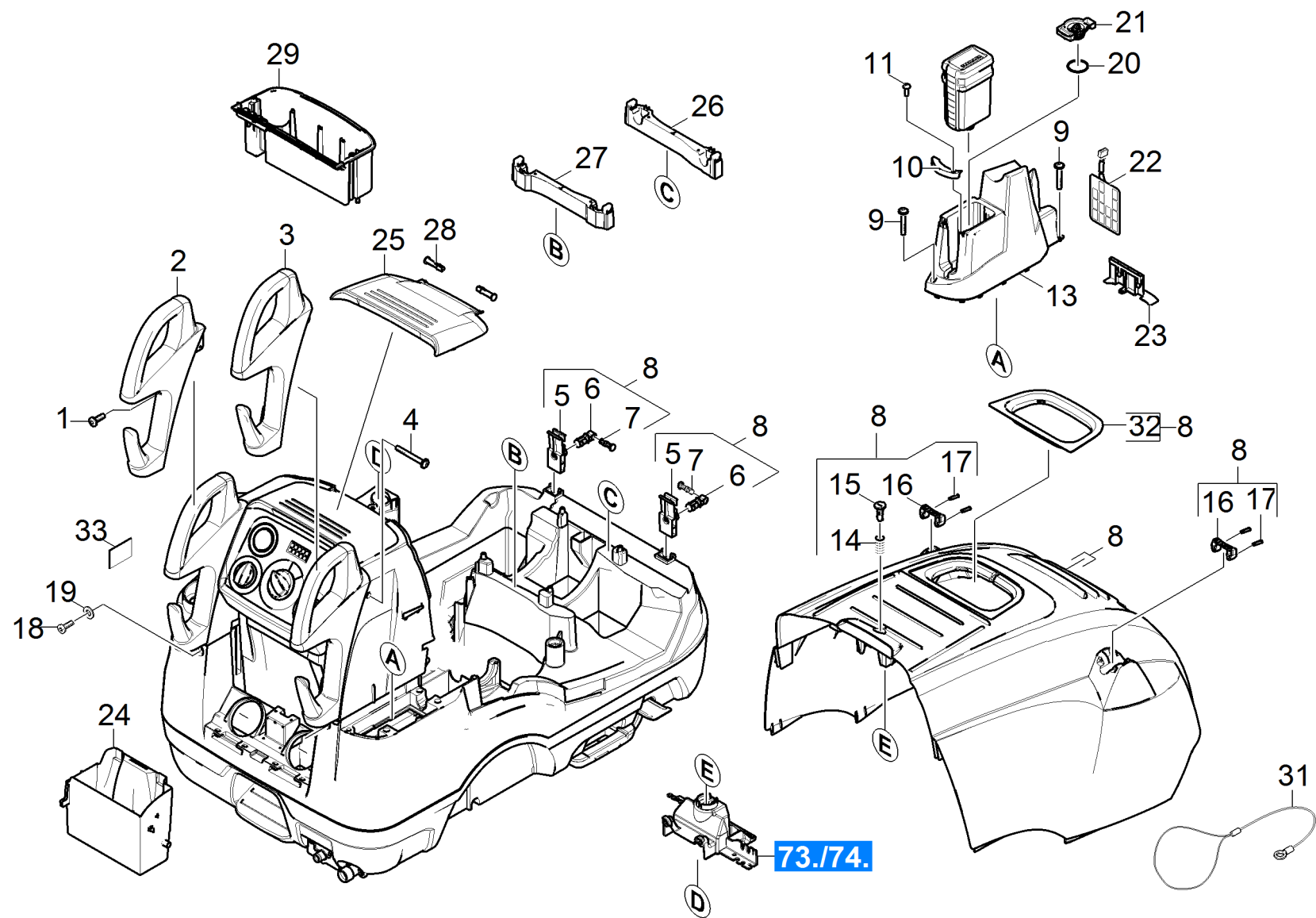
POS	Article no.	Description	Quantity	Unit	Foot note text
7	2.885-052.0	Frame circuit board complete	1	PC	
2	4.063-842.0	Proportioning valve chemistry	1	PC	
10	4.630-005.0	Switch temperature only for replacement	1	PC	
1	4.841-381.0	Control panel replacement	1	PC	
5	5.132-195.0	Plug aspiration chemistry	2	PC	
15	5.321-844.0	Handle	1	PC	
13	5.321-847.0	Handle	1	PC	
14	5.321-848.0	Handle	1	PC	
6	5.731-638.0	Filter with weight	2	PC	
3	6.388-559.0	Hose clip	4	PC	
4	6.391-341.0	Hose chemistry DN 6	1	m	TO ORDER AS CUT GOODS
11	6.630-421.3	Switch program selection	1	PC	
9	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	2	PC	
12	7.305-019.0	Countersunk screw M4x16 -8.8-P2R (In6Rd)	4	PC	

Spare parts list HDS 8/18-4M *EU-I (5.973-842.0)

POS	Description	Quantity	Unit
10	Housing	1	PC
20	Pump set	1	PC
30	Motor	1	PC
40	Blower	1	PC
50	Fuel pump and filter	1	PC
60	Electric control box	1	PC
70	Flow heater	1	PC
80	Float valve	1	PC
90	Safety system	1	PC
100	Accessories	1	PC
110	Control panel	1	PC

10 Housing

POS	Description	Quantity	Unit
11	Housing top part	1	PC
12	Housing bottom part	1	PC



11 Housing top part

POS	Article no.	Description	Quantity	Unit
22	2.885-055.0	Circuit board	1	PC
8	4.066-426.0	Device cover complete only for replaceme	1	PC
29	5.033-112.0	Storage compartment	1	PC
25	5.033-113.0	Flap	1	PC
24	5.033-155.0	Flap	1	PC
13	5.033-344.3	Covering cap for replacement DGT	1	PC
10	5.033-381.0	Profile	1	PC
23	5.044-889.0	Holder circuit board	1	PC
32	5.061-455.0	Sheet metal component	1	PC
27	5.190-253.0	Strip boiler	1	PC
26	5.190-254.0	Strip cover	1	PC
17	5.314-143.0	Pin fixing jet pipe	4	PC
28	5.317-220.0	Bolt	2	PC
7	5.317-291.0	Bolt	2	PC
15	5.317-765.0	Bolt closure cover	1	PC
6	5.317-779.0	Bolt hinge black	2	PC
2	5.321-830.0	Sliding handle left	1	PC
3	5.321-831.3	Sliding handle right	1	PC
14	5.332-236.0	Helical spring	1	PC
33	5.387-620.0	Warning sign new	1	PC
16	5.424-162.0	Fixing jet pipe	2	PC
21	5.425-495.0	CONNECTION PIECE DGT	1	PC
5	5.501-083.0	Hinge cover black	2	PC
18	6.303-497.0	Screw M8x35-8.8-A2E (IN6RD)	2	PC
20	6.362-377.0	O-Ring seal 38,0 X 2,0-NBR 70	1	PC
31	6.431-284.0	Tackle cover	1	PC
1	7.303-069.0	Screw M 8x25-ST-R3R (IN6RD)	2	PC
9	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC
11	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	1	PC
4	7.303-209.0	Screw 6x50-10.9-R2R (K-In6Rd)	2	PC
19	7.312-277.0	Washer 8-200HV-A2E ISO 7093-1	2	PC

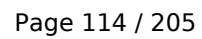
8 Device cover complete only for replaceme (4.066-426.0)

POS	Description	Quantity	Unit
1	Device cover complete basalt grey RAL 70	1	PC



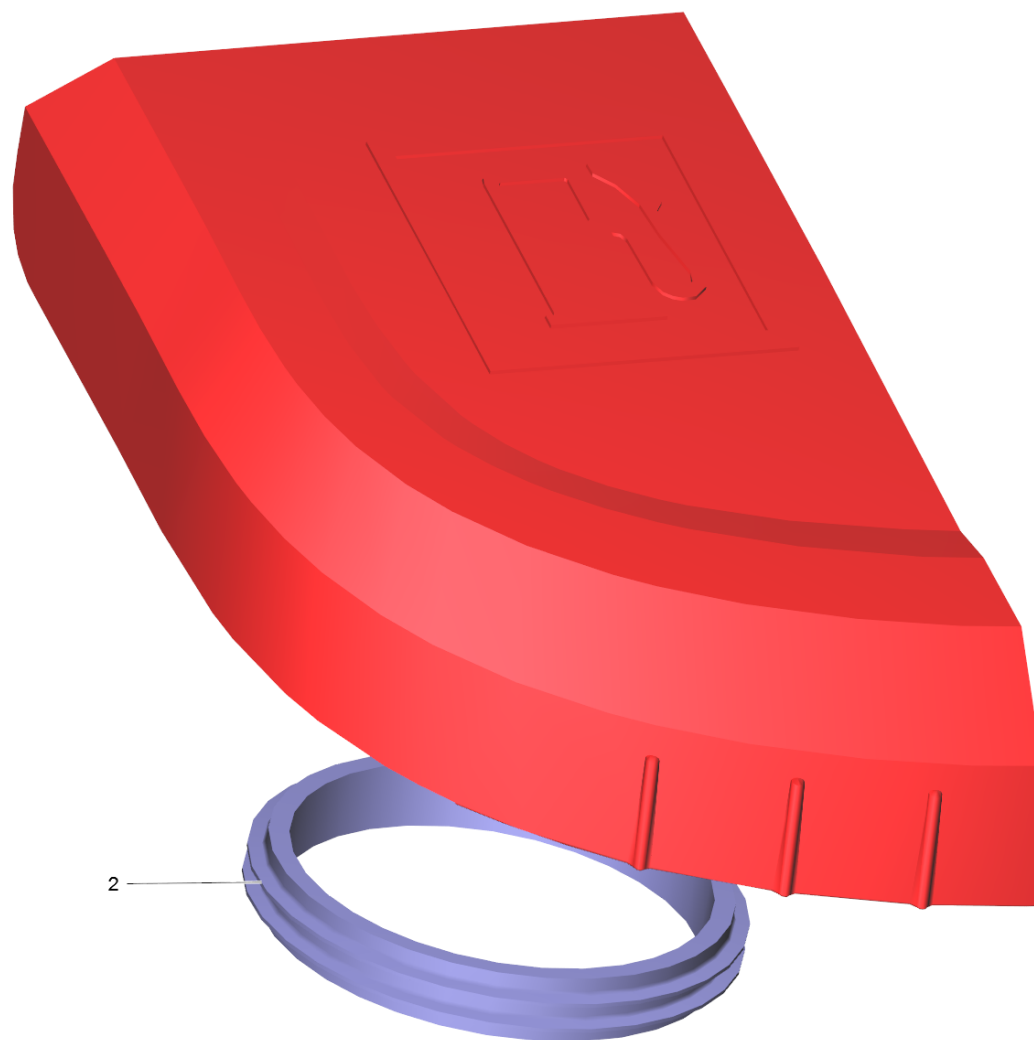
1 Device cover complete basalt grey RAL 70

POS	Article no.	Description	Quantity	Unit
1	5.061-455.0	Sheet metal component	1	PC
4	5.314-143.0	Pin fixing jet pipe	4	PC
7	5.317-291.0	Bolt	2	PC
6	5.317-765.0	Bolt closure cover	1	PC
10	5.317-779.0	Bolt hinge black	2	PC
11	5.332-236.0	Helical spring	1	PC
21	5.385-513.0	Label logo glued XL	2	PC
20	5.385-517.0	Label signet glued L Professional	1	PC
14	5.424-162.0	Fixing jet pipe	2	PC
15	5.501-083.0	Hinge cover black	2	PC



12 Housing bottom part

POS	Article no.	Description	Quantity	Unit	Foot note text
9	2.889-086.0	Set wheel cap	1	PC	SET OF 2 PIECES
27	4.051-109.0	Frame neue M-Klasse Ersatz	1	PC	
26	4.064-013.0	Cover fuel complete	1	PC	
8	4.515-345.0	Wheel complete	2	PC	
28	5.027-292.0	Tube handhold	1	PC	
23	5.064-221.0	Cover chemistry 1	1	PC	
22	5.064-231.0	Cover chemistry 2	1	PC	
13	5.105-652.0	Axle	1	PC	
1	5.111-065.0	Spacer sleeve	2	PC	
19	5.263-087.0	Tensioning part	1	PC	
21	5.263-088.0	Tensioning part	1	PC	
25	5.363-300.0	Joint ring	1	PC	
7	5.424-136.0	Fixing	2	PC	
42	5.424-137.0	Fixing castor	1	PC	
24	5.731-039.0	Filter	1	PC	
10	6.343-162.0	Lock washer D25	2	PC	
4	6.435-747.0	Castor	1	PC	
6	7.303-046.0	Screw M6x12 -St-R3R (In6Rd)	4	PC	
20	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC	
43	7.303-107.0	Screw 5x16-10.9-P2R (K-In6Rd)	1	PC	
3	7.303-236.0	Screw M 8x60-St-A3E (IN6RD)	1	PC	
12	7.303-236.0	Screw M 8x60-St-A3E (IN6RD)	1	PC	
5	7.303-237.0	Screw M 8x70-St-A3K (IN6RD)	3	PC	
11	7.312-060.0	Washer 24-100HV-A3E ISO 7091	2	PC	
29	7.312-277.0	Washer 8-200HV-A2E ISO 7093-1	1	PC	

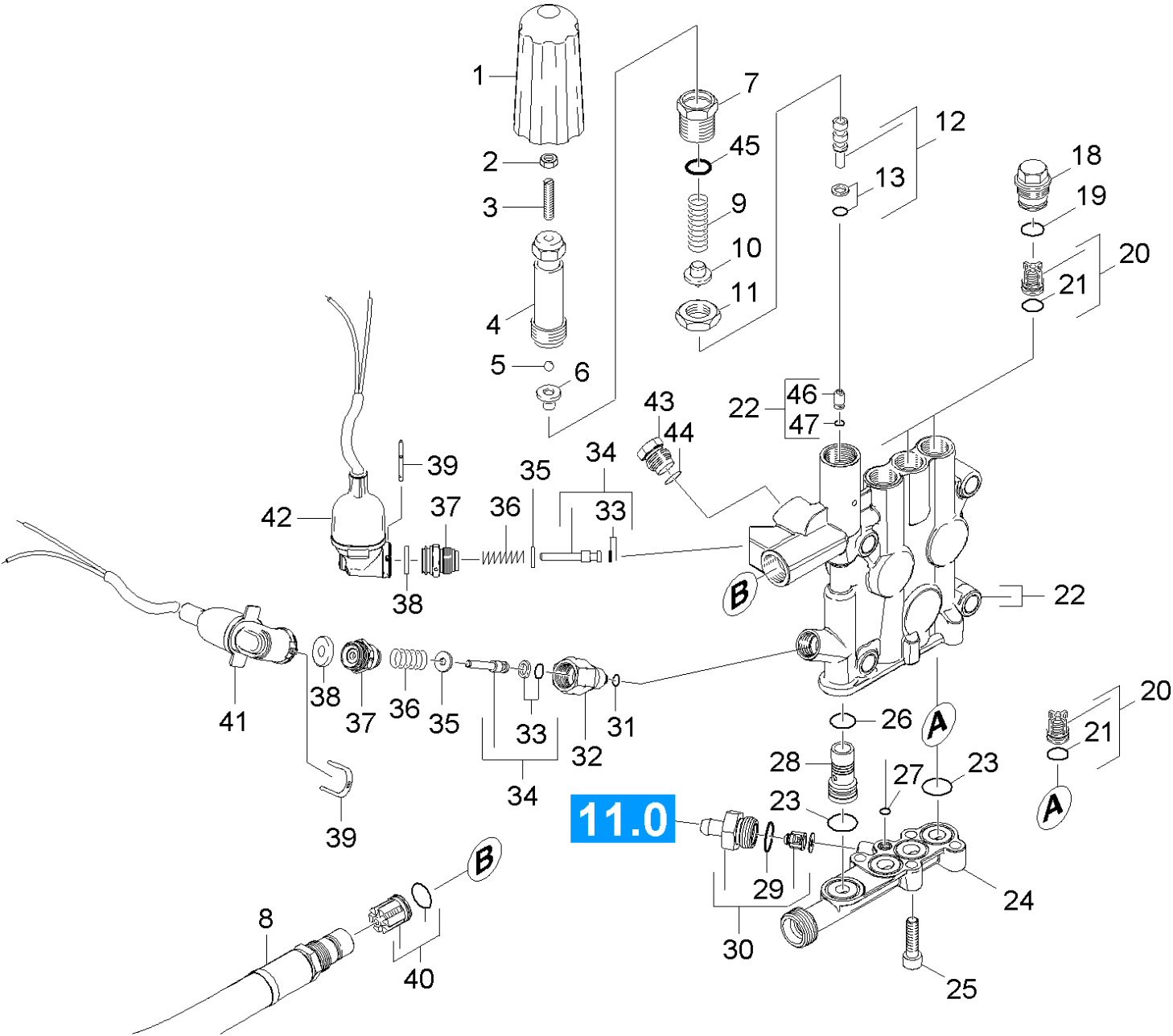


26 Cover fuel complete (4.064-013.0)

POS	Article no.	Description	Quantity	Unit
2	5.363-300.0	Joint ring	1	PC

20 Pump set

POS	Description	Quantity	Unit
21	Cylinder head	1	PC
22	Piston	1	PC

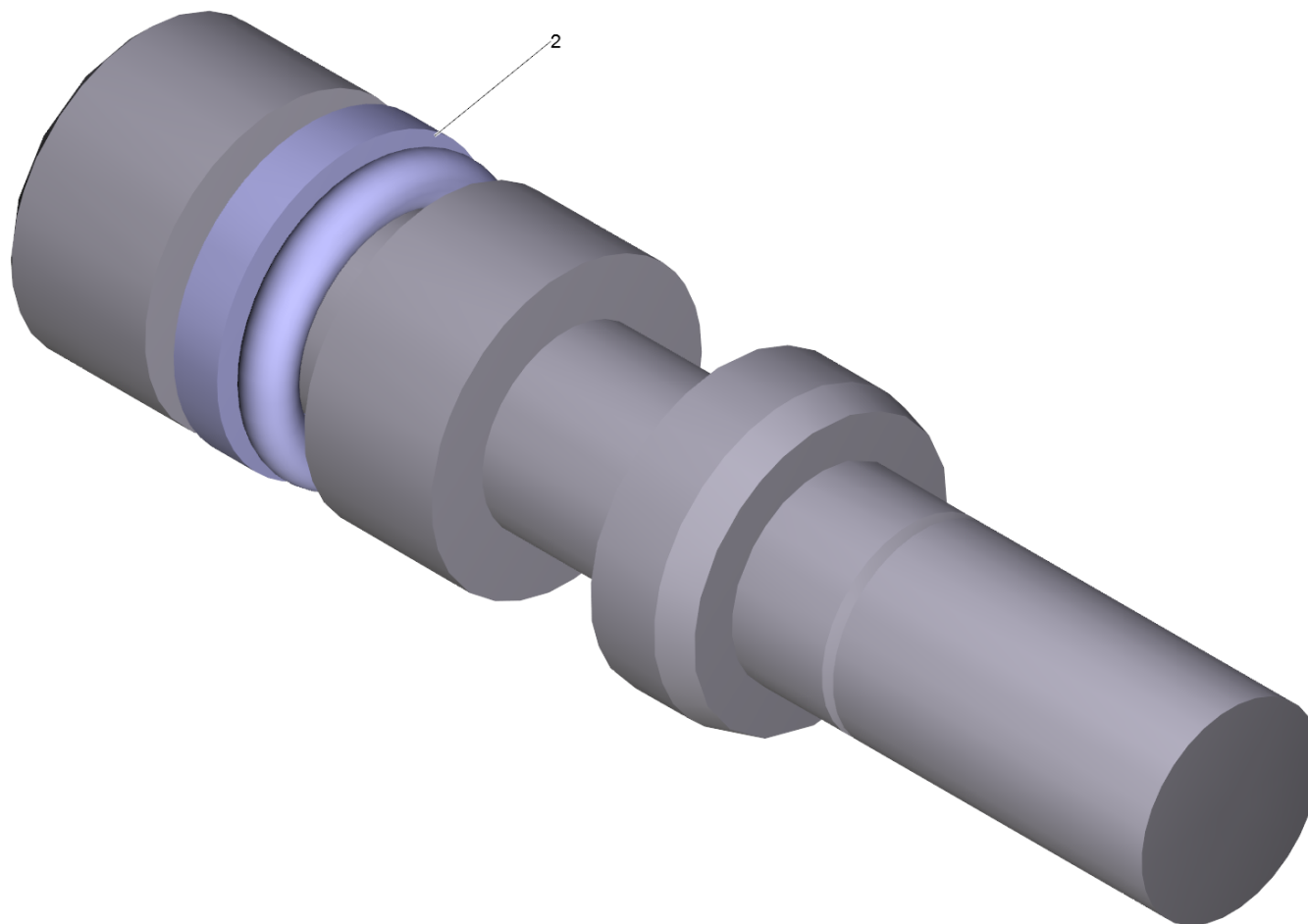


21 Cylinder head

POS	Article no.	Description	Quantity	Unit
20	2.884-512.0	Valve (3 Stueck)	2	PC
100	2.885-036.0	Spare part set pump	1	PC
22	4.550-888.3	Cylinder head complete	1	PC
34	4.553-197.0	Piston complete only for replacement	2	PC
12	4.553-198.0	Piston complete only for replacement	1	PC
30	4.580-581.3	Valve complete	1	PC
40	4.580-594.0	Valve complete	1	PC
42	4.744-224.0	Switch complete	1	PC
41	4.744-225.3	Switch complete	1	PC
39	5.034-494.0	Retaining bracket	2	PC
28	5.110-863.0	Sleeve	1	PC
35	5.115-796.0	Washer	2	PC
4	5.304-070.0	Hexagonal head screw	1	PC
11	5.311-204.0	Hexagon nut M22x1,5	1	PC
1	5.322-103.0	Handle	1	PC
36	5.332-268.0	Helical spring	2	PC
9	5.332-444.0	Helical spring	1	PC
38	5.367-003.0	Diaphragm	2	PC
32	5.402-705.3	Joining piece	1	PC
7	5.404-082.0	Hollow screw	1	PC
37	5.411-148.0	Screw plug	2	PC
43	5.411-504.0	Screw plug	1	PC
24	5.427-416.3	Manifold water intake	1	PC
46	5.581-239.0	Valve seat	1	PC
6	5.582-121.0	Valve disc	1	PC
18	5.583-146.3	Valve screw	3	PC
10	5.584-114.0	Valve pin	1	PC
45	6.362-079.0	O-Ring seal 18,0 X 2,5	1	PC
44	6.362-176.0	O-Ring seal 6,07x1,78	1	PC
26	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC
47	6.362-386.0	O-Ring seal 5,0 x 1,5-NBR 80	1	PC
29	6.362-427.0	O-Ring seal 15,0x2,0	1	PC
13	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC

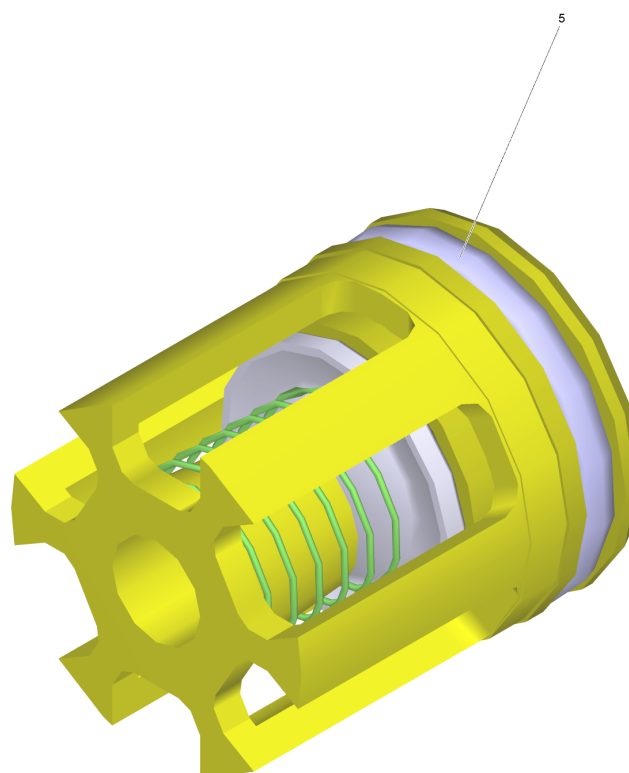
21 Cylinder head

POS	Article no.	Description	Quantity	Unit
19	6.362-481.0	O-Ring seal 14,0 x 2,0 NBR 80	3	PC
27	6.362-703.0	O-Ring seal 6,0x1,5-NBR 70	1	PC
31	6.362-853.0	O-Ring seal 4,47x1,78	1	PC
21	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	6	PC
33	6.363-037.0	O-Ring seal complete 1ST.-R.	2	PC
23	6.363-536.0	O-Ring seal 21x1,5	4	PC
8	6.391-629.0	High pressure hose DN 13	1	PC
25	7.306-043.0	Cylinder head screw M8x30 -8.8-A2E ISO	4	PC
3	7.307-017.0	Threaded pin M5x40-St-45H-A2E ISO 4026	1	PC
2	7.311-002.0	Hexagon nut M5 -6-A2E ISO 4032	1	PC
5	7.401-931.0	Sphere 5 G10 -1.4401 DIN 5401	1	PC



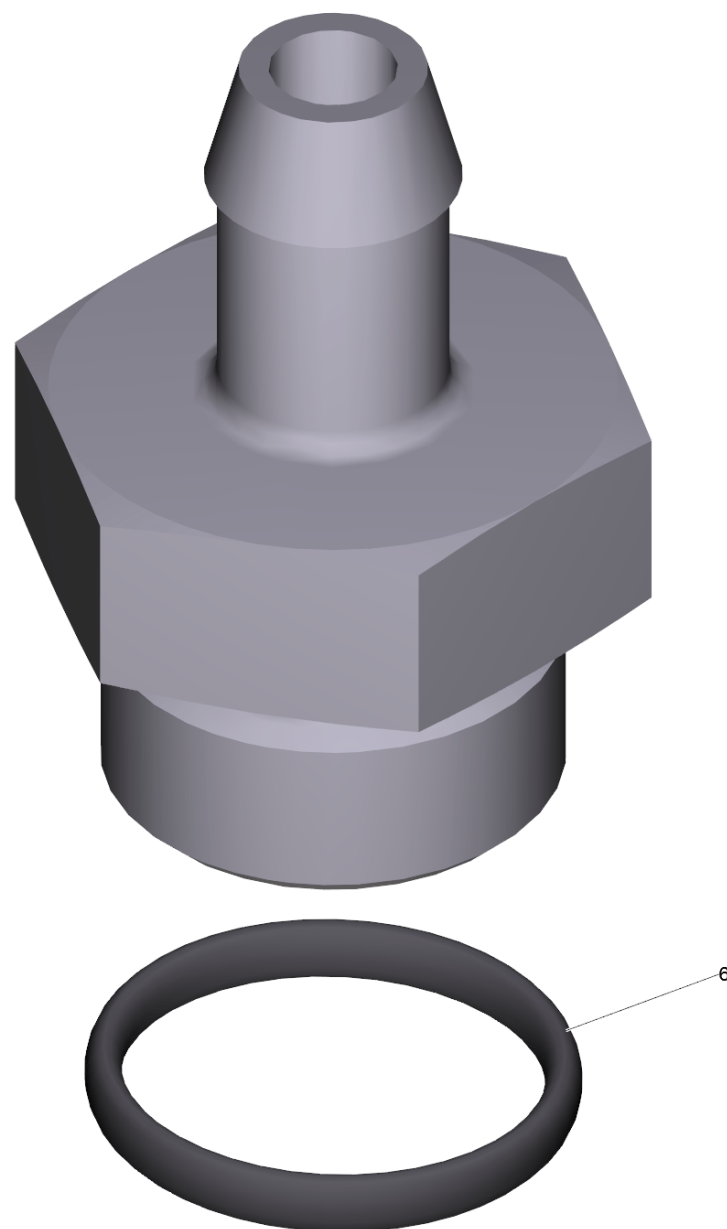
12 Piston complete only for replacement (4.553-198.0)

POS	Article no.	Description	Quantity	Unit
2	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC



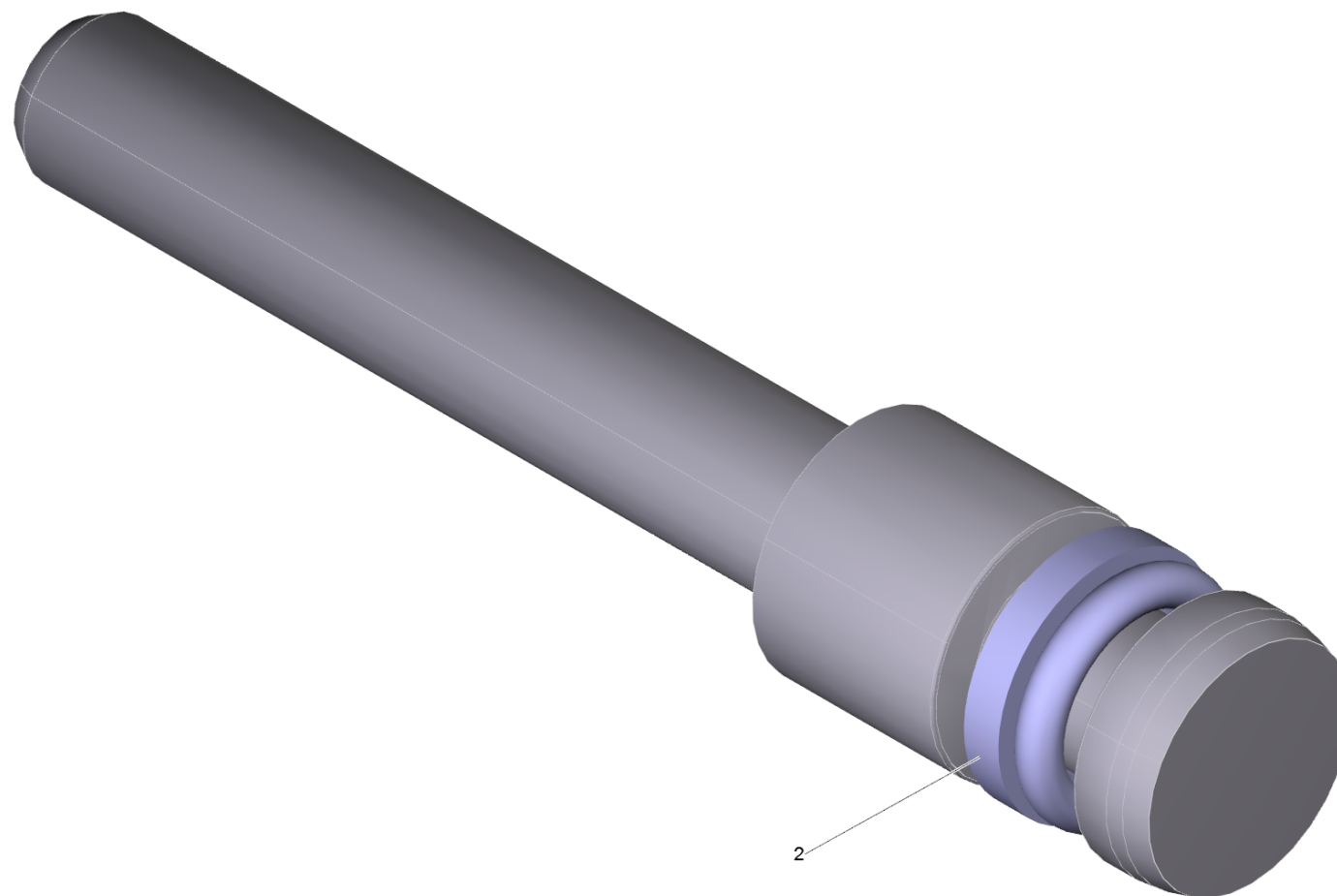
20 Valve (3 Stueck) (2.884-512.0)

POS	Article no.	Description	Quantity	Unit
5	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	1	PC



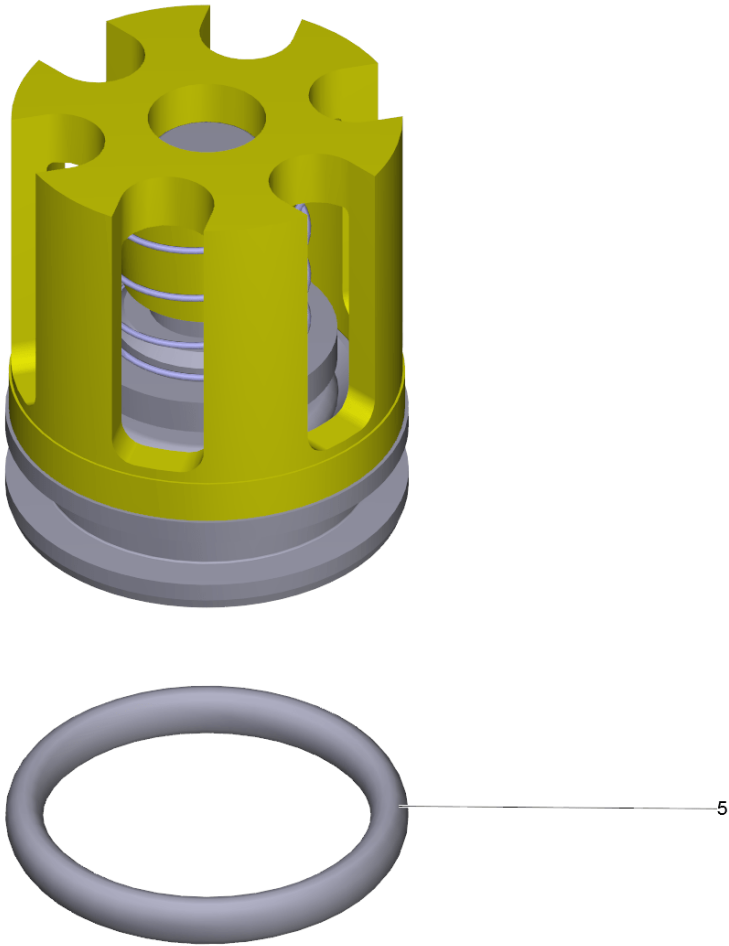
30 Valve complete (4.580-581.3)

POS	Article no.	Description	Quantity	Unit
6	6.362-427.0	O-Ring seal 15,0x2,0	1	PC



34 Piston complete only for replacement (4.553-197.0)

POS	Article no.	Description	Quantity	Unit
2	6.363-037.0	O-Ring seal complete 1ST.-R.	1	PC

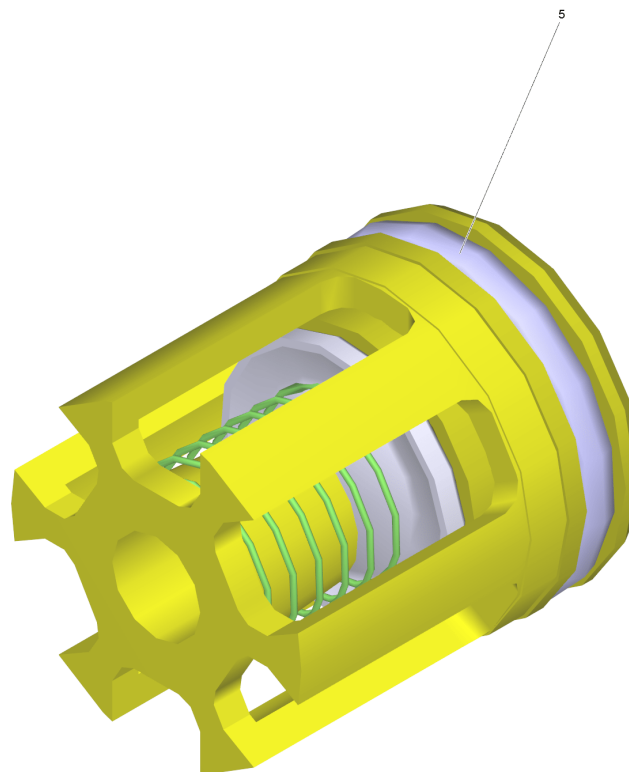


40 Valve complete (4.580-594.0)

POS	Article no.	Description	Quantity	Unit
5	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC

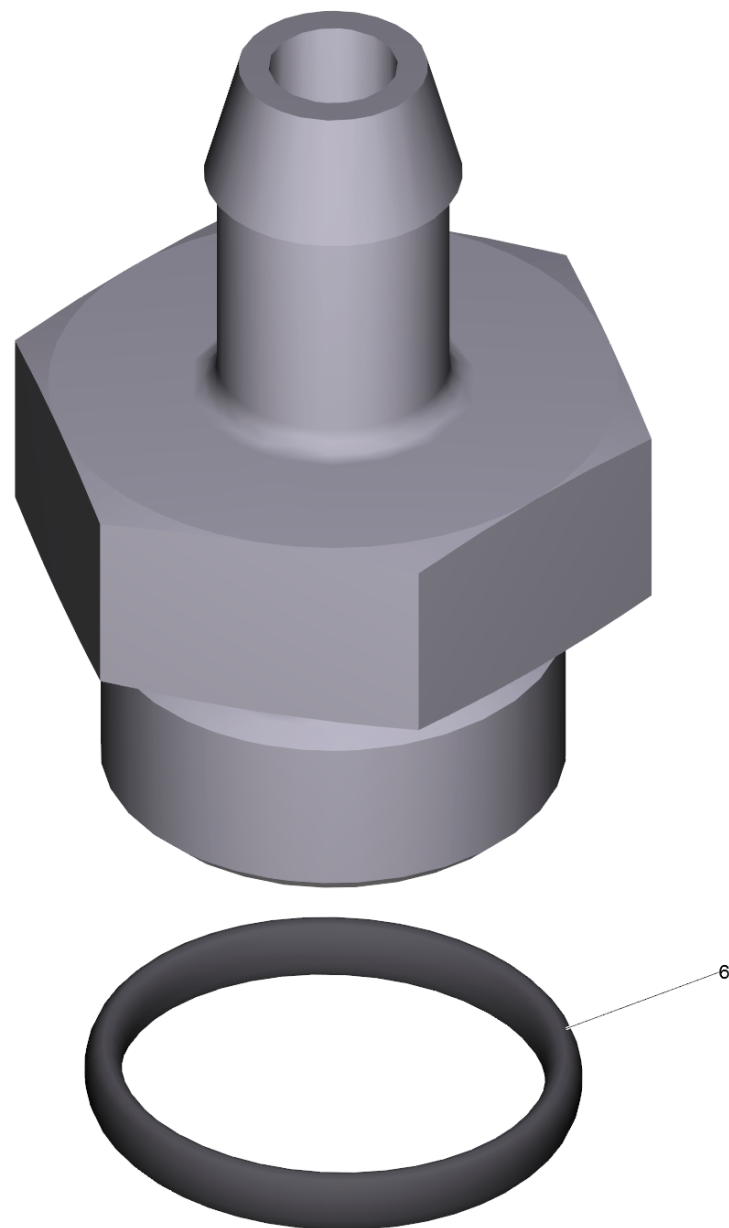
100 Spare part set pump (2.885-036.0)

POS	Article no.	Description	Quantity	Unit
1	2.884-512.0	Valve (3 Stueck)	2	PC
2	4.580-581.3	Valve complete	1	PC
3	4.580-594.0	Valve complete	1	PC
4	5.034-494.0	Retaining bracket	2	PC
5	5.115-431.0	Washer	3	PC
6	5.115-432.0	Washer	3	PC
7	5.115-796.0	Washer	2	PC
8	6.362-406.0	O-Ring seal 33,05X 1,78-NBR 70	3	PC
9	6.362-468.0	O-Ring seal complete 1ST.-R.	1	PC
10	6.362-481.0	O-Ring seal 14,0 x 2,0 NBR 80	3	PC
11	6.362-507.0	O-Ring seal 20,0 X 1,3	4	PC
	Item text1: replaced by 6.362-547.0			
11	6.362-547.0	O-Ring seal 20,0x1,5-NBR 70	4	PC
	Item text1: successor of 6.362-507.0			
12	6.365-332.0	Compact seal 18x28x5,8	3	PC
13	6.365-333.0	Grooved ring 18X26X5,4	3	PC



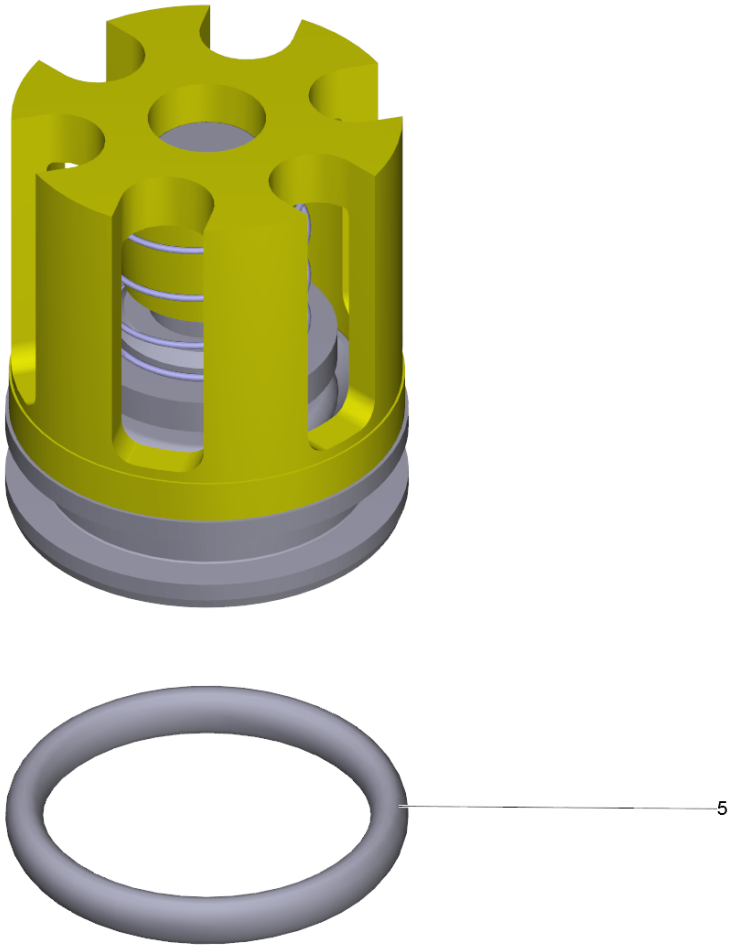
1 Valve (3 Stueck) (2.884-512.0)

POS	Article no.	Description	Quantity	Unit
5	6.363-003.0	O-Ring seal 13,0 X 2,0-NBR 90	1	PC



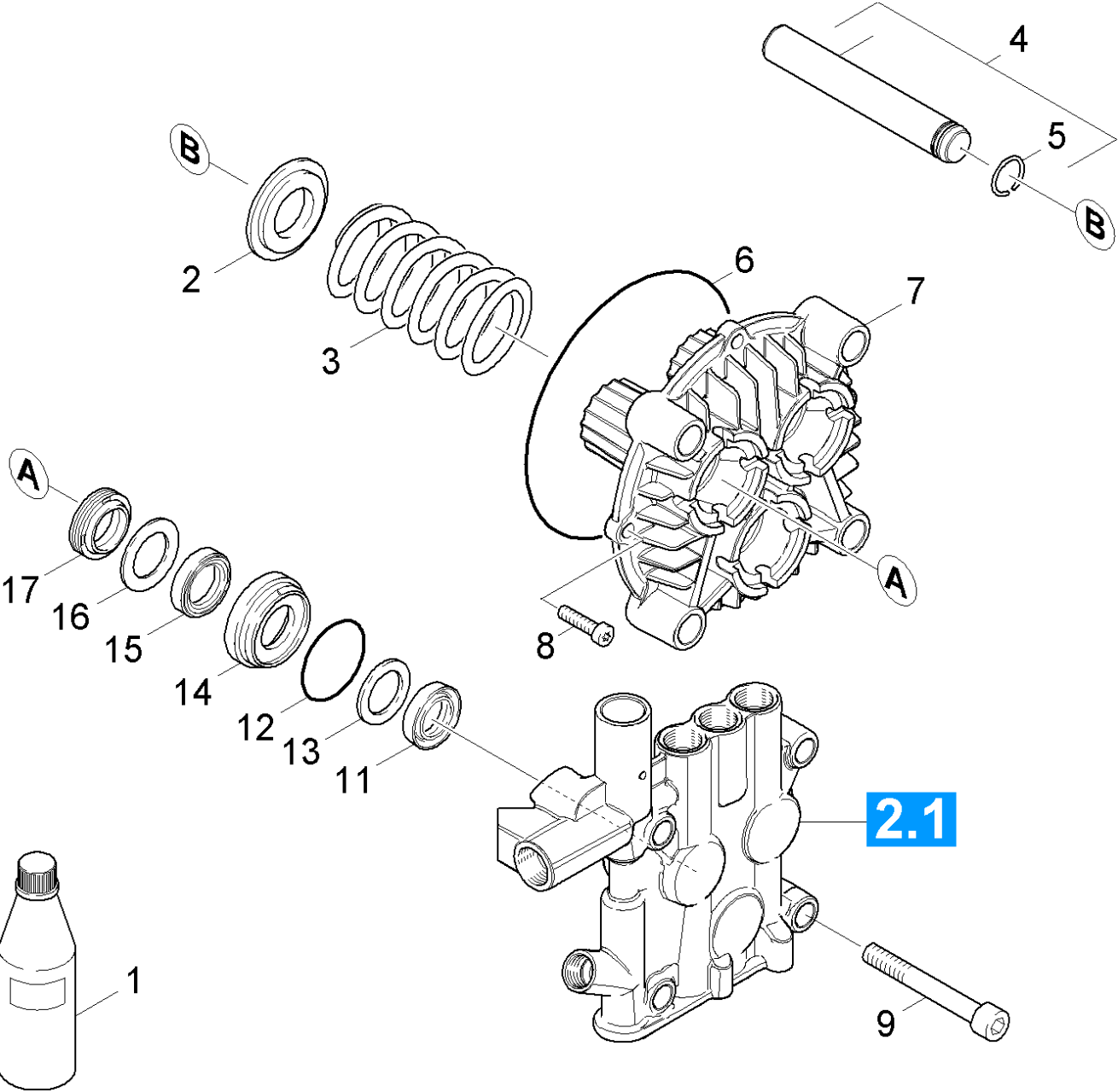
2 Valve complete (4.580-581.3)

POS	Article no.	Description	Quantity	Unit
6	6.362-427.0	O-Ring seal 15,0x2,0	1	PC



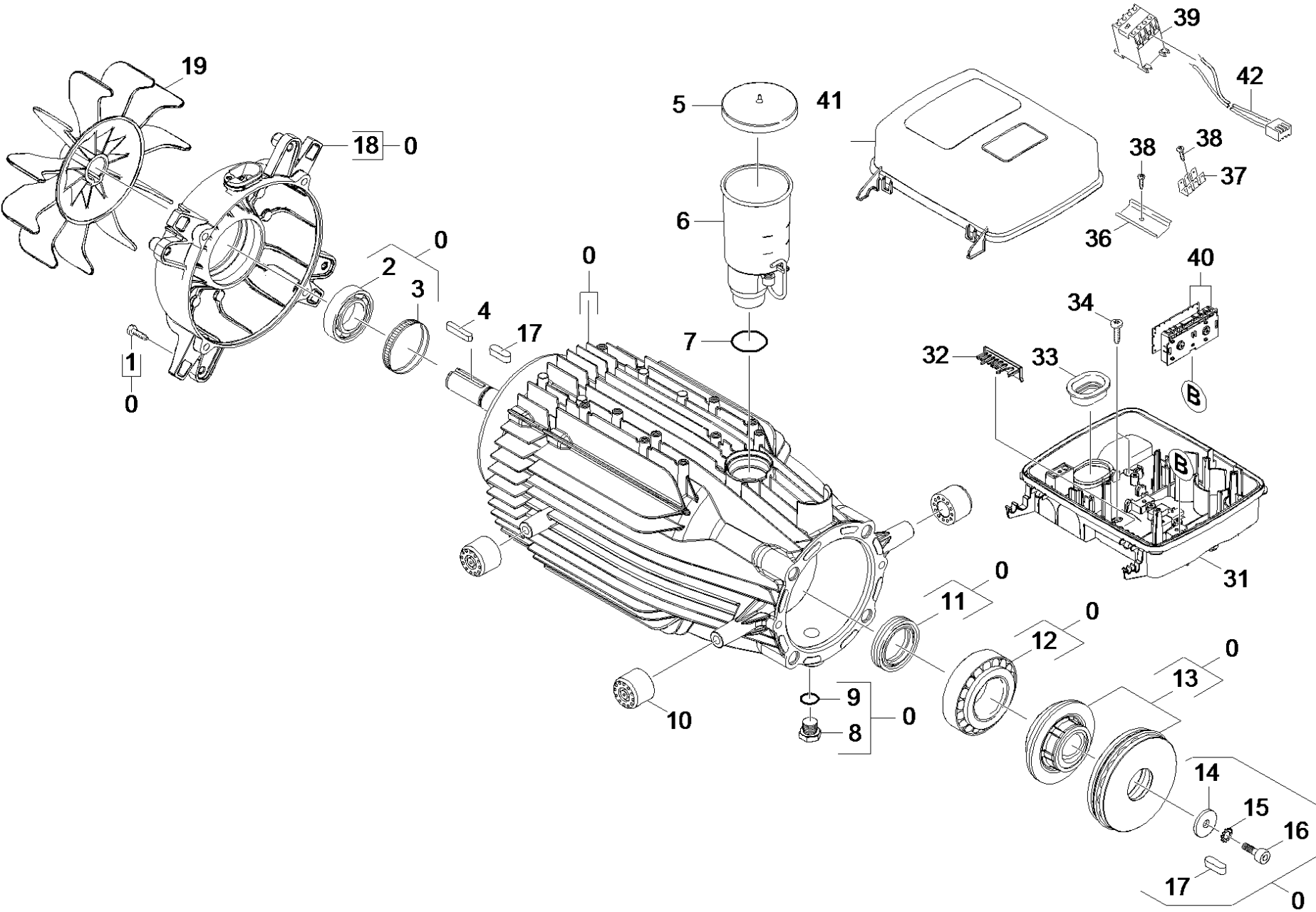
3 Valve complete (4.580-594.0)

POS	Article no.	Description	Quantity	Unit
5	6.362-381.0	O-Ring seal 13x2 - NBR 70	1	PC



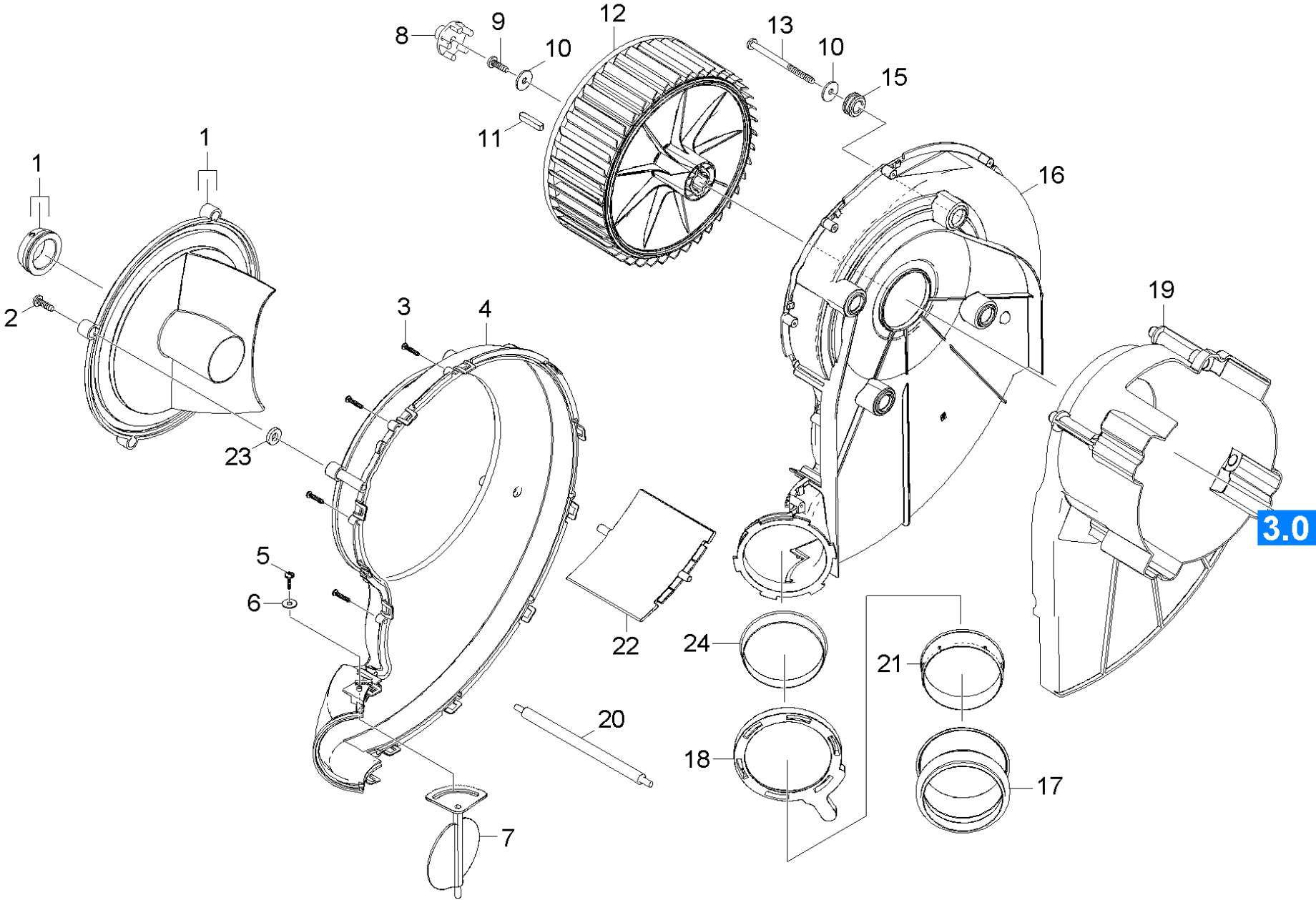
22 Piston

POS	Article no.	Description	Quantity	Unit
4	4.553-318.0	Piston kpl. -nur fuer Ersatz-	3	PC
7	5.061-208.3	Thrust guidance D18	1	PC
14	5.112-340.3	Bush	3	PC
13	5.115-431.0	Washer	3	PC
16	5.115-432.0	Washer	3	PC
2	5.116-325.0	Washer	3	PC
3	5.332-550.0	Helical spring	3	PC
1	6.288-016.0	Gear oil 1L	1	PC
12	6.362-406.0	O-Ring seal 33,05X 1,78-NBR 70	3	PC
6	6.362-613.0	O-Ring seal 101,27X 2,62-NBR 70	1	PC
15	6.365-332.0	Compact seal 18x28x5,8	3	PC
11	6.365-333.0	Grooved ring 18X26X5,4	3	PC
17	6.365-334.0	Grooved ring 18X26X6/8	3	PC
8	7.306-129.0	Screw M6x40 -8.8-P2R (In6Rd)	2	PC
9	7.306-155.0	Cylinder head screw M12x100 -8.8-A3E IS	4	PC
5	7.343-473.0	Snap ring 18 -FST DIN 9925	3	PC



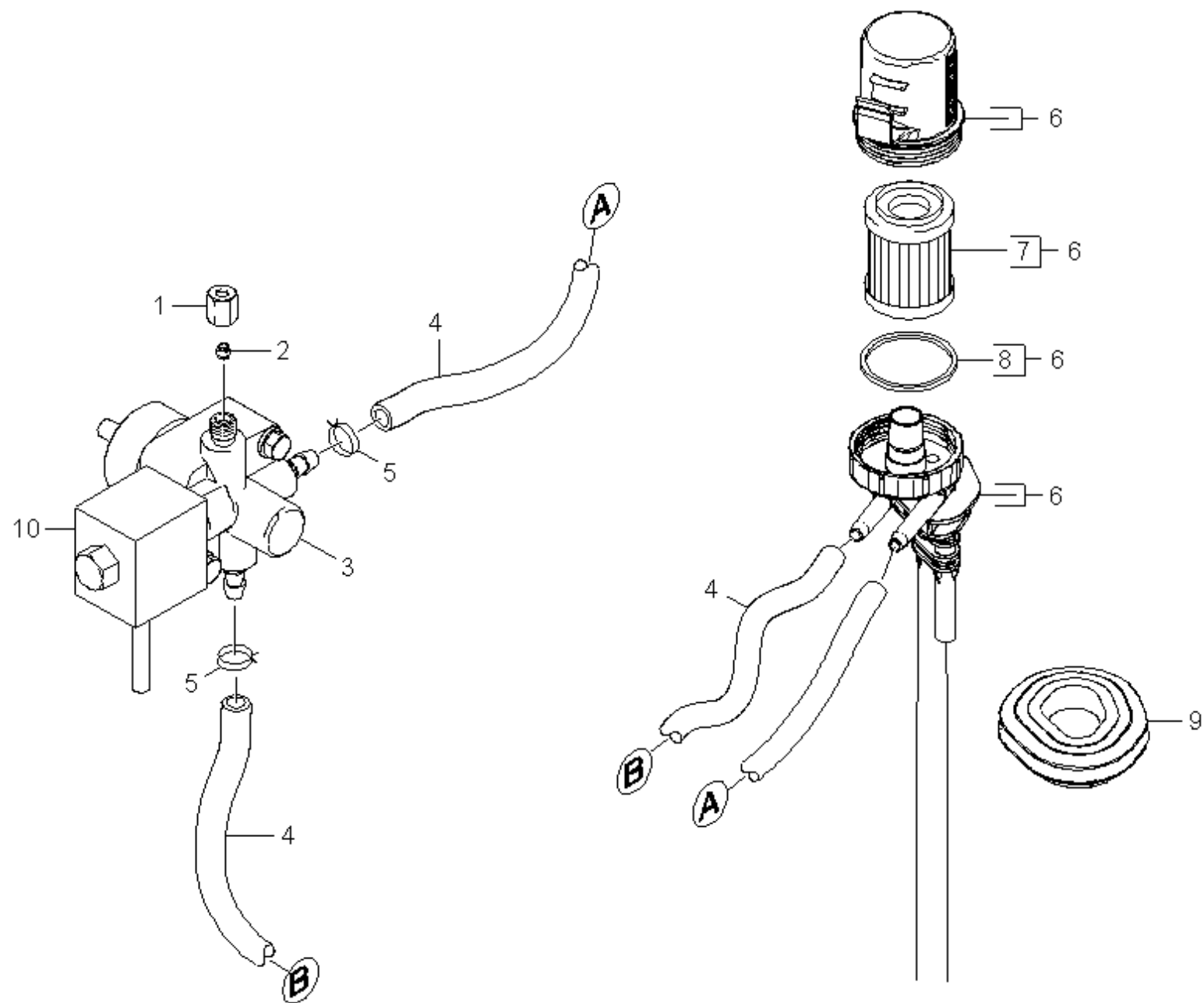
30 Motor

POS	Article no.	Description	Quantity	Unit
40	2.885-054.0	Frame circuit board complete	1	PC
6	4.070-904.0	Tank only for replacement	1	PC
13	4.120-248.0	Wobble plate -nur fuer Ersatz-	1	PC
0	4.624-131.0	Motor complete only for replacement	1	PC
39	4.632-002.0	Contactor -nur fuer Ersatz-	1	PC
18	5.061-186.0	Bearing cover B	1	PC
31	5.061-319.0	Housing electric box	1	PC
41	5.064-226.0	Cover electric box	1	PC
5	5.064-459.0	Cover grey	1	PC
	Item text1: successor of 5.063-249.0			
14	5.115-565.0	Washer	1	PC
32	5.263-086.0	Tensioning part	1	PC
33	5.365-285.0	Profile gasket	1	PC
8	5.411-100.0	Screw plug	1	PC
19	5.600-087.0	Blower wheel	1	PC
10	5.767-005.0	Rubber buffer	4	PC
36	5.802-261.0	Mounting part	1	PC
34	6.303-153.0	Screw M5x15-ST-R2R (IN6RD)	3	PC
1	6.303-515.0	Self-tapping screw M6x25	4	PC
3	6.343-010.0	Tolerance ring 62x10	1	PC
9	6.362-028.0	O-Ring seal 11x2,2 NBR 70	1	PC
7	6.362-722.0	O-Ring seal 28,0 X 3,0	1	PC
2	6.401-253.0	Ball bearing 6305-2Z	1	PC
12	6.401-405.3	Taper roller bearing	1	PC
37	6.641-270.0	Plug	1	PC
42	6.649-384.0	Cable 2x0,35 350mm	1	PC
30	7.303-086.0	Screw 5x30-10.9-R2R (K-In6Rd)	2	PC
38	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	2	PC
16	7.306-041.0	Cylinder head screw M8x20-8.8-A2E ISO 4762	1	PC
15	7.312-166.0	Toothed lock washer A8,4-FSt-A3E DIN 6797	1	PC
17	7.318-030.0	Parallel key 6x6x25 -C45K DIN 6885-1	2	PC
4	7.318-111.0	Parallel key A 6x6x36 -C45K DIN 6885-1	2	PC
11	7.367-009.0	Radial shaft seal ring A35x52x7-NBR DIN	1	PC



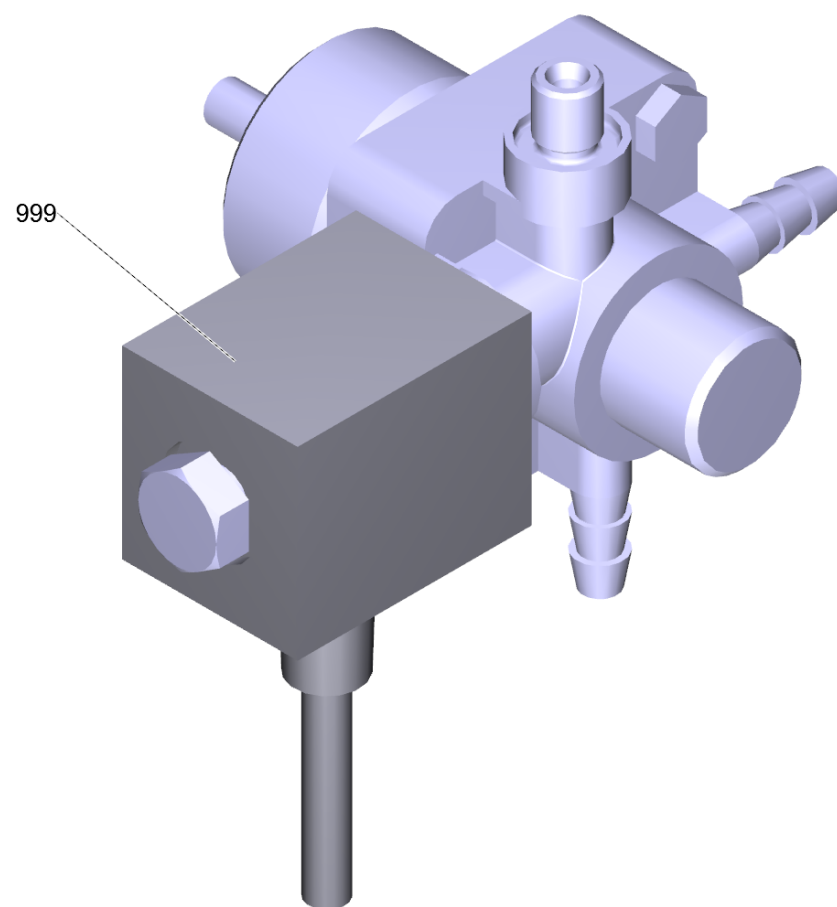
40 Blower

POS	Article no.	Description	Quantity	Unit
20	5.043-055.0	Holder	1	PC
4	5.064-238.0	Cover blower	1	PC
1	5.064-277.0	Cover internal part	1	PC
18	5.075-036.0	Closure	1	PC
23	5.116-397.0	Washer	4	PC
17	5.195-252.0	Seal air circulation	1	PC
21	5.263-094.0	Tensioning part air circulation	1	PC
24	5.263-096.0	Tensioning part air circulation	1	PC
15	5.379-019.0	Rubber ring	4	PC
8	5.471-097.0	Coupler fuel pump	1	PC
12	5.600-084.0	Blower wheel	1	PC
16	5.605-304.0	Housing blower	1	PC
7	5.606-009.0	Air flap	1	PC
19	5.692-088.0	Air circulation	1	PC
22	5.912-003.0	Regulating flap blower	1	PC
13	6.303-517.0	Self-tapping screw M6x100	4	PC
9	6.304-053.0	Screw M6X20-ZNBHL (Precote 30-3)	1	PC
3	7.303-084.0	Screw 4x25-10.9-R2R (K-In6Rd)	14	PC
5	7.303-107.0	Screw 5x16-10.9-P2R (K-In6Rd)	1	PC
2	7.303-129.0	Screw 4x16-10.9-R2R (K-In6Rd)	4	PC
10	7.312-260.0	Washer 6-100HV-A3E ISO 7094	5	PC
6	7.312-278.0	Washer 5-200HV-A2E ISO7093-1	1	PC
11	7.318-032.0	Parallel key 6x6x32-C45K DIN 6885	2	PC



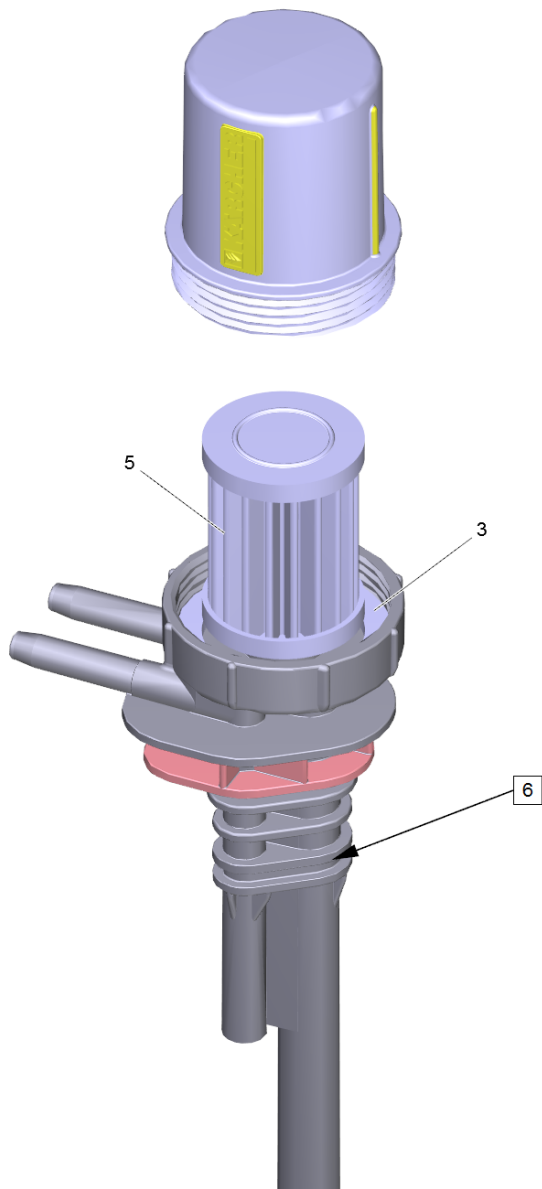
50 Fuel pump and filter

POS	Article no.	Description	Quantity	Unit	Foot note text
3	4.473-032.0	Fuel pump only for replacement	1	PC	
6	4.730-167.3	Filter complete	1	PC	
8	5.363-629.0	Seal	1	PC	
9	5.365-290.0	Rubber bushing fuel	1	PC	
5	6.388-559.0	Hose clip	2	PC	
1	6.389-262.0	Union nut A 4-LL	1	PC	
2	6.389-263.0	Cutting ring d.4	1	PC	
4	6.391-820.0	Hose	1	m	TO ORDER AS CUT GOODS
7	6.414-559.0	Filter fuel	1	PC	
10	6.473-554.0	Coil Brennstoffpumpe	1	PC	



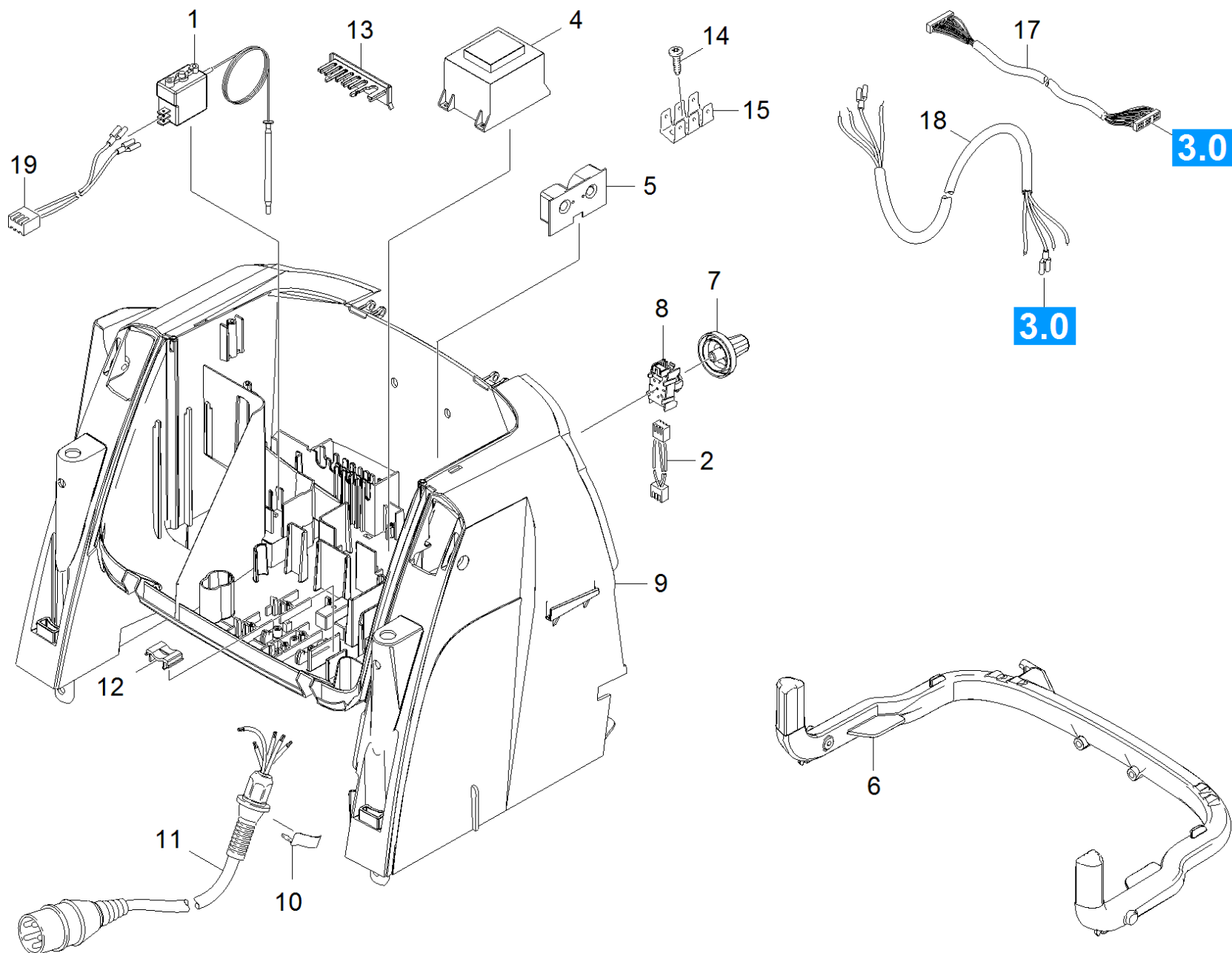
3 Fuel pump only for replacement (4.473-032.0)

POS	Article no.	Description	Quantity	Unit
999	6.473-554.0	Coil Brennstoffpumpe	1	PC



6 Filter complete (4.730-167.3)

POS	Article no.	Description	Quantity	Unit
3	5.363-629.0	Seal	1	PC
6	6.362-079.0	O-Ring seal 18,0 X 2,5	1	PC
5	6.414-559.0	Filter fuel	1	PC

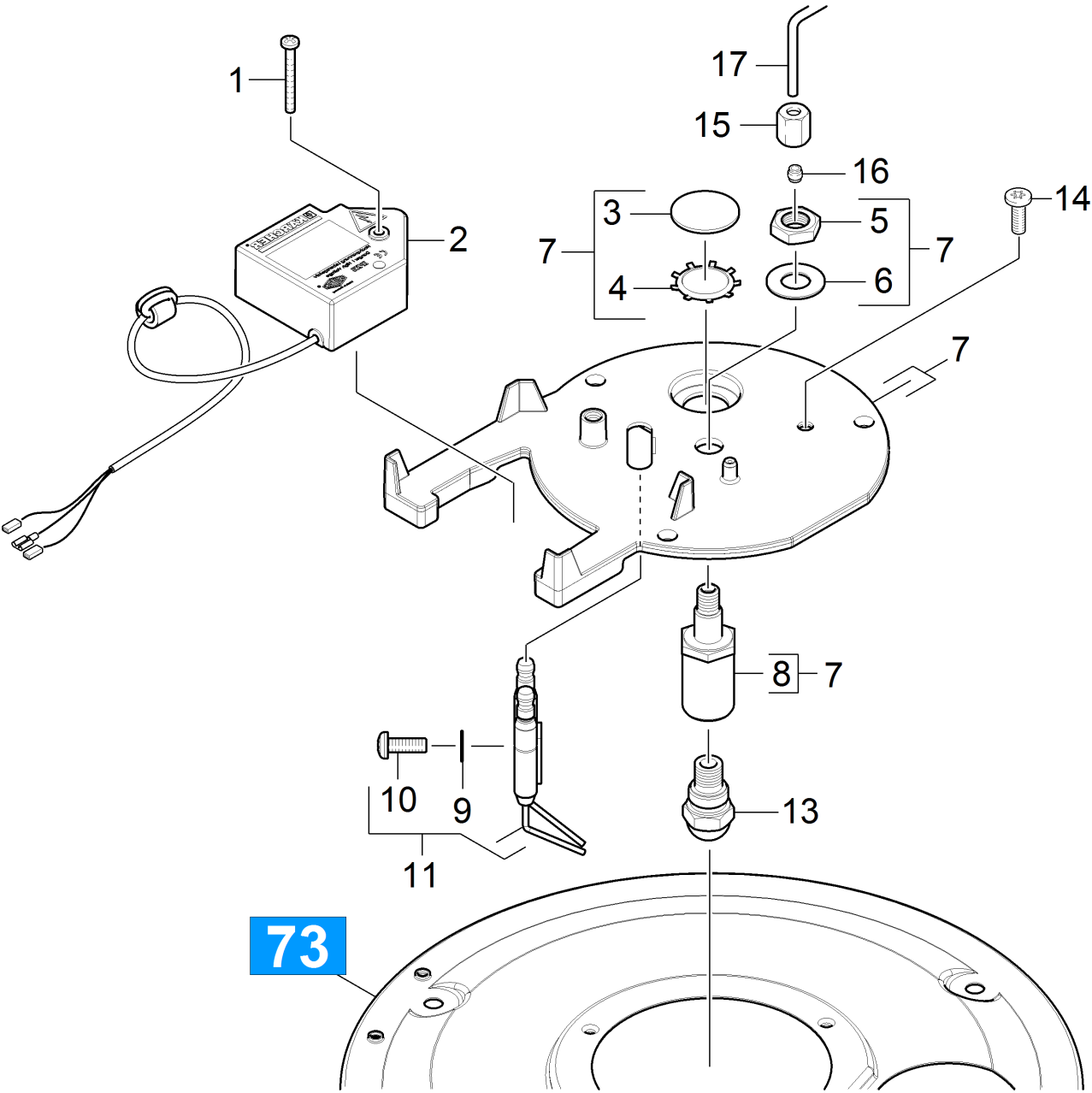


60 Electric control box

POS	Article no.	Description	Quantity	Unit
17	2.885-110.0	Control cable complete only for replacem	1	PC
1	4.686-029.0	Thermostat only for replacement	1	PC
6	5.033-111.0	Profile	1	PC
13	5.263-086.0	Tensioning part	1	PC
7	5.324-172.0	Handle qusty grey RAL 7037	1	PC
9	5.801-153.0	Mounting plate	1	PC
12	5.802-307.0	Holder cable	1	PC
10	6.343-186.0	Locking ring	1	PC
4	6.622-283.3	Control transformer	1	PC
8	6.630-423.0	Switch service	1	PC
15	6.641-270.0	Plug	1	PC
19	6.649-383.0	Cable 2x0,35 700mm	1	PC
18	6.649-462.0	Cable 4x1,5mm ²	1	PC
11	6.649-463.3	Cable with plug 4x1,5mm ²	1	PC
2	6.649-533.0	Cable 3xAWG22 500mm	1	PC
5	6.682-881.3	Circuit board current transformer for replacement	1	PC
14	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	1	PC

70 Flow heater

POS	Description	Quantity	Unit	valid from	valid until
71	Burner cover	1	PC		28794
71	Burner cover ignition transformer konv.	1	PC	28795	29384
72	Heating coil	1	PC		
73	Burner bottom	1	PC		

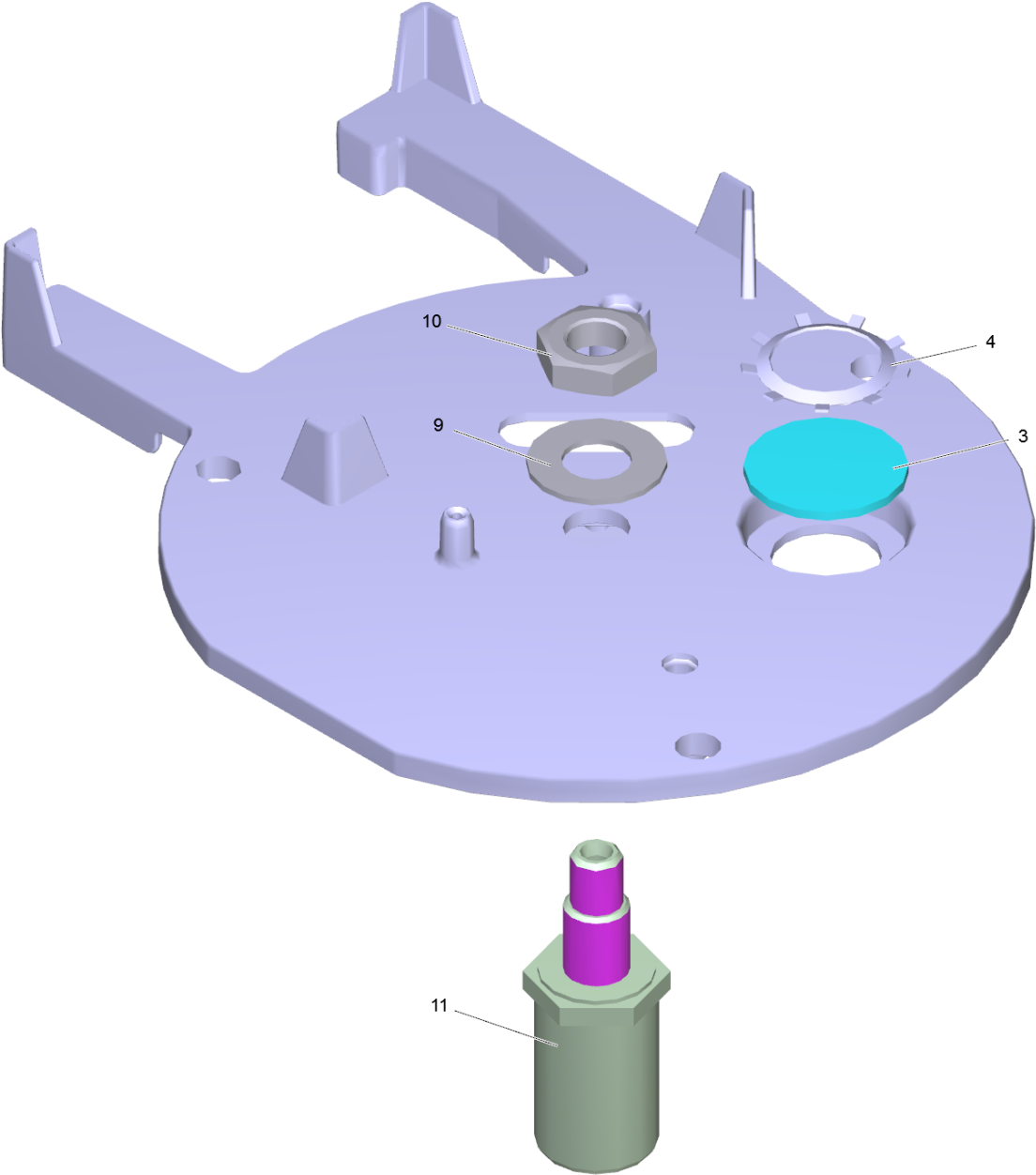


71 Burner cover

POS	Article no.	Description	Quantity	Unit
11	2.638-974.0	Conversion kit ignition electrode	1	PC
2	4.101-166.0	Ignition transformer and cable 400 V	1	PC
7	4.654-288.0	Cover pressure boiler only for replaceme	1	PC
17	5.423-347.0	Conduit fuel	1	PC
8	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
14	6.303-192.0	Screw M5x12 TX TAPTITE2000	3	PC
4	6.343-165.0	Serrated ring	1	PC
15	6.389-262.0	Union nut A 4-LL	1	PC
16	6.389-263.0	Cutting ring d.4	1	PC
13	6.415-660.0	Nozzle 1,25-60°-SS	1	PC
1	7.303-240.0	Screw M5x40-ST-A2E (IN6RD)	1	PC
10	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
5	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
6	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC
9	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC

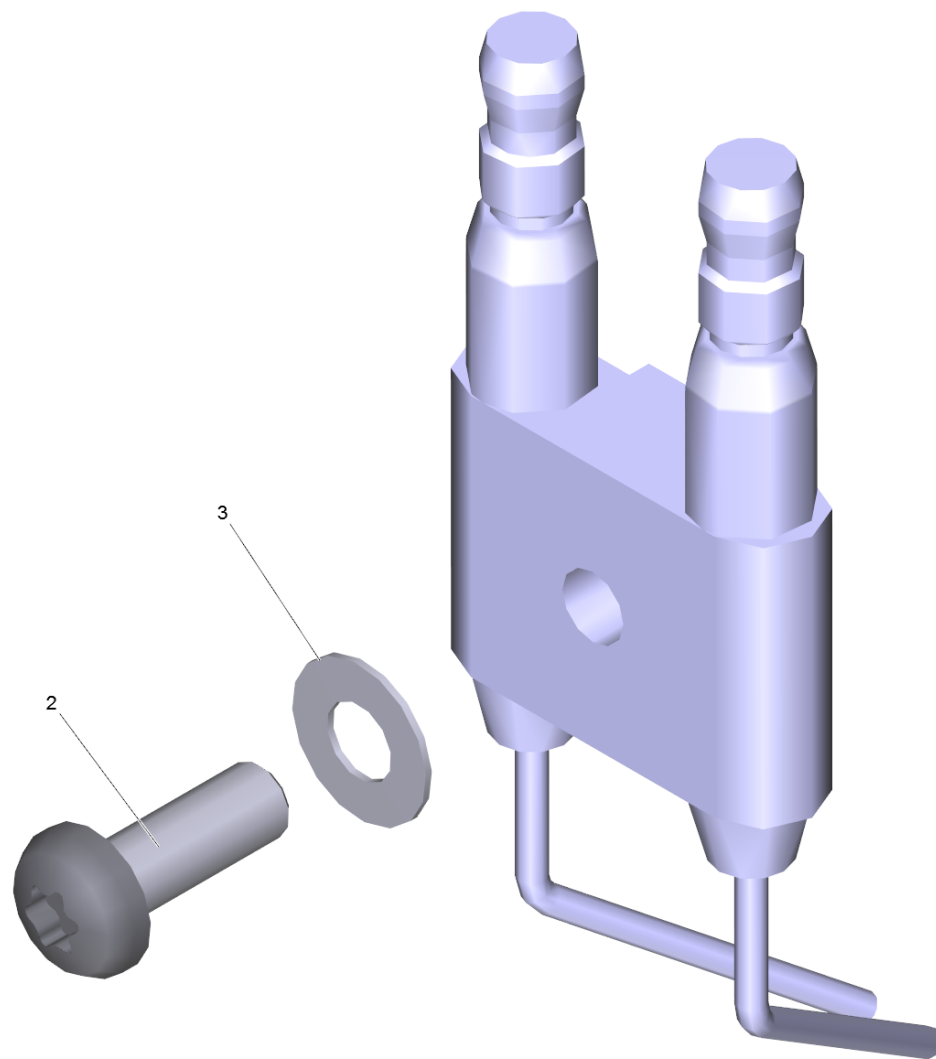
2 Ignition transformer and cable 400 V (4.101-166.0)

POS	Description	Quantity	Unit
1	Connection cable for ignition transformer	1	PC



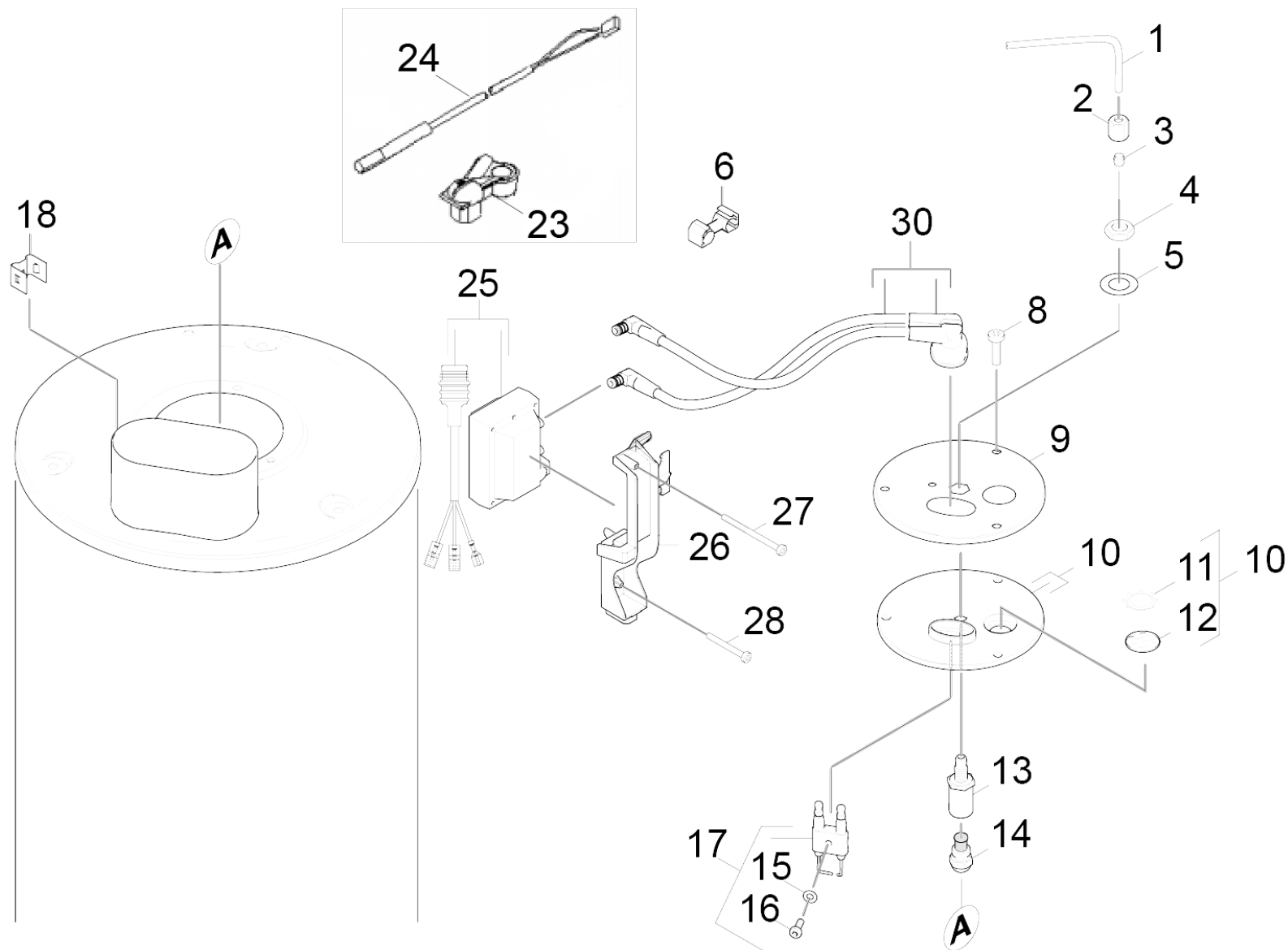
7 Cover pressure boiler only for replaceme (4.654-288.0)

POS	Article no.	Description	Quantity	Unit
11	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
4	6.343-165.0	Serrated ring	1	PC
10	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
9	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC



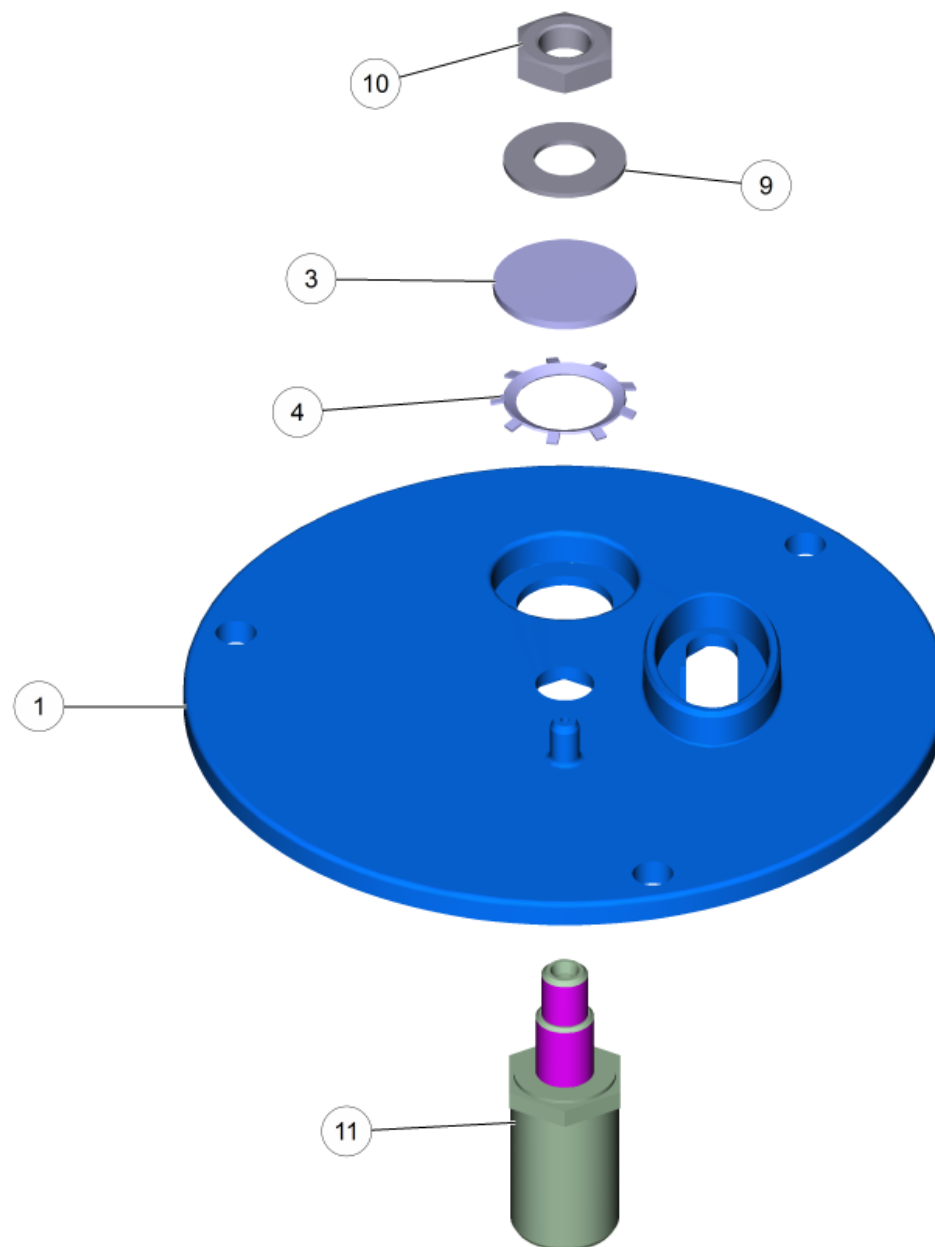
11 Conversion kit ignition electrode (2.638-974.0)

POS	Article no.	Description	Quantity	Unit
2	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
3	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



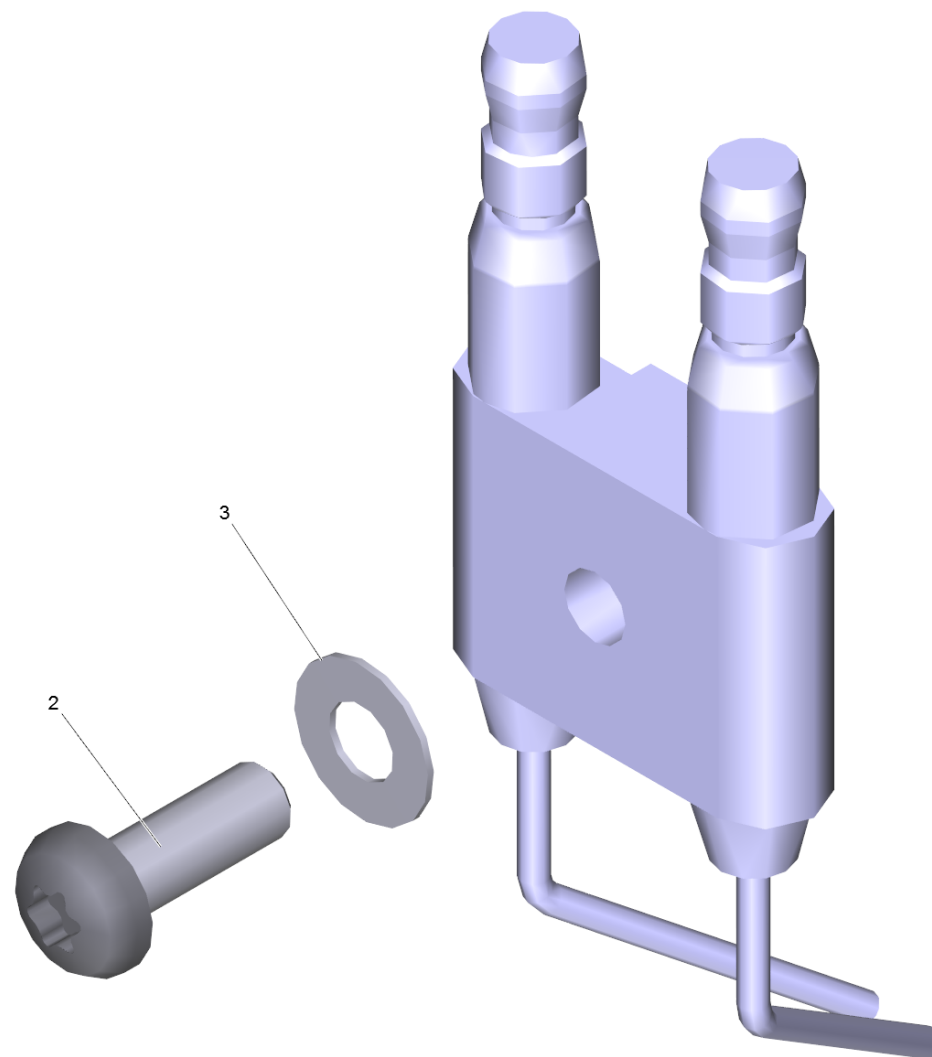
71 Burner cover ignition transformer konv.

POS	Article no.	Description	Quantity	Unit
17	2.638-974.0	Conversion kit ignition electrode	1	PC
23	4.043-246.0	Holder	1	PC
	Item text1: replaced by 5.034-982.0			
10	4.654-218.0	Cover plate pressure boiler	1	PC
30	4.821-072.0	Ignition cable complete	1	PC
18	5.034-834.0	Holder probe	1	PC
23	5.034-982.0	Holder photocell	1	PC
23	5.038-768.0	Holder photocell large	1	PC
1	5.423-347.0	Conduit fuel	1	PC
26	5.424-140.0	Fixing	1	PC
9	5.654-059.0	Cover pressure boiler	1	PC
13	5.667-055.0	Nozzle holder	1	PC
12	6.278-018.0	Glass pane	1	PC
8	6.303-192.0	Screw M5x12 TX TAPTITE2000	3	PC
11	6.343-165.0	Serrated ring	1	PC
2	6.389-262.0	Union nut A 4-LL	1	PC
3	6.389-263.0	Cutting ring d.4	1	PC
14	6.415-660.0	Nozzle 1,25-60°-SS	1	PC
25	6.622-275.0	Ignition transformer -400V, 50 Hz	1	PC
6	6.647-527.0	Holder	1	PC
24	6.664-008.0	Probe large 2000 mm	1	PC
28	7.303-234.0	Screw 5x60-10.9-A2K (K-In6Rd)	1	PC
27	7.303-330.0	Screw 5x85-10.9-ZFBHL (K-In6Rd)	1	PC
16	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
4	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
5	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC
15	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



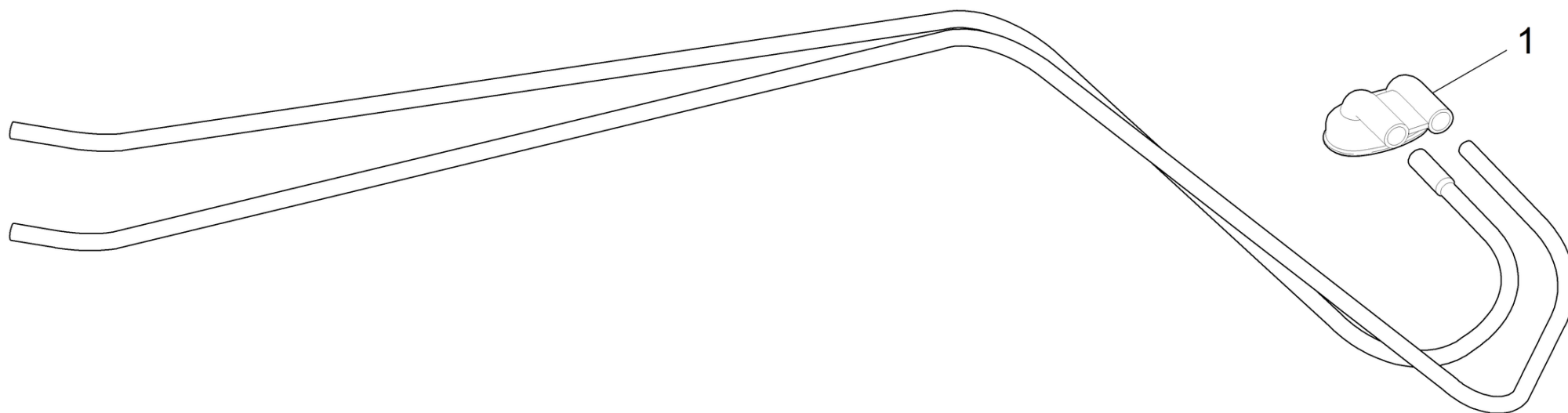
10 Cover plate pressure boiler (4.654-218.0)

POS	Article no.	Description	Quantity	Unit
1	5.662-022.0	Burner cover	1	PC
11	5.667-055.0	Nozzle holder	1	PC
3	6.278-018.0	Glass pane	1	PC
4	6.343-165.0	Serrated ring	1	PC
10	7.311-101.0	Hexagon nut M10x1 -04-A2E DIN 936	1	PC
9	7.312-302.0	Spring washer B10-FST-A2E DIN 137	1	PC



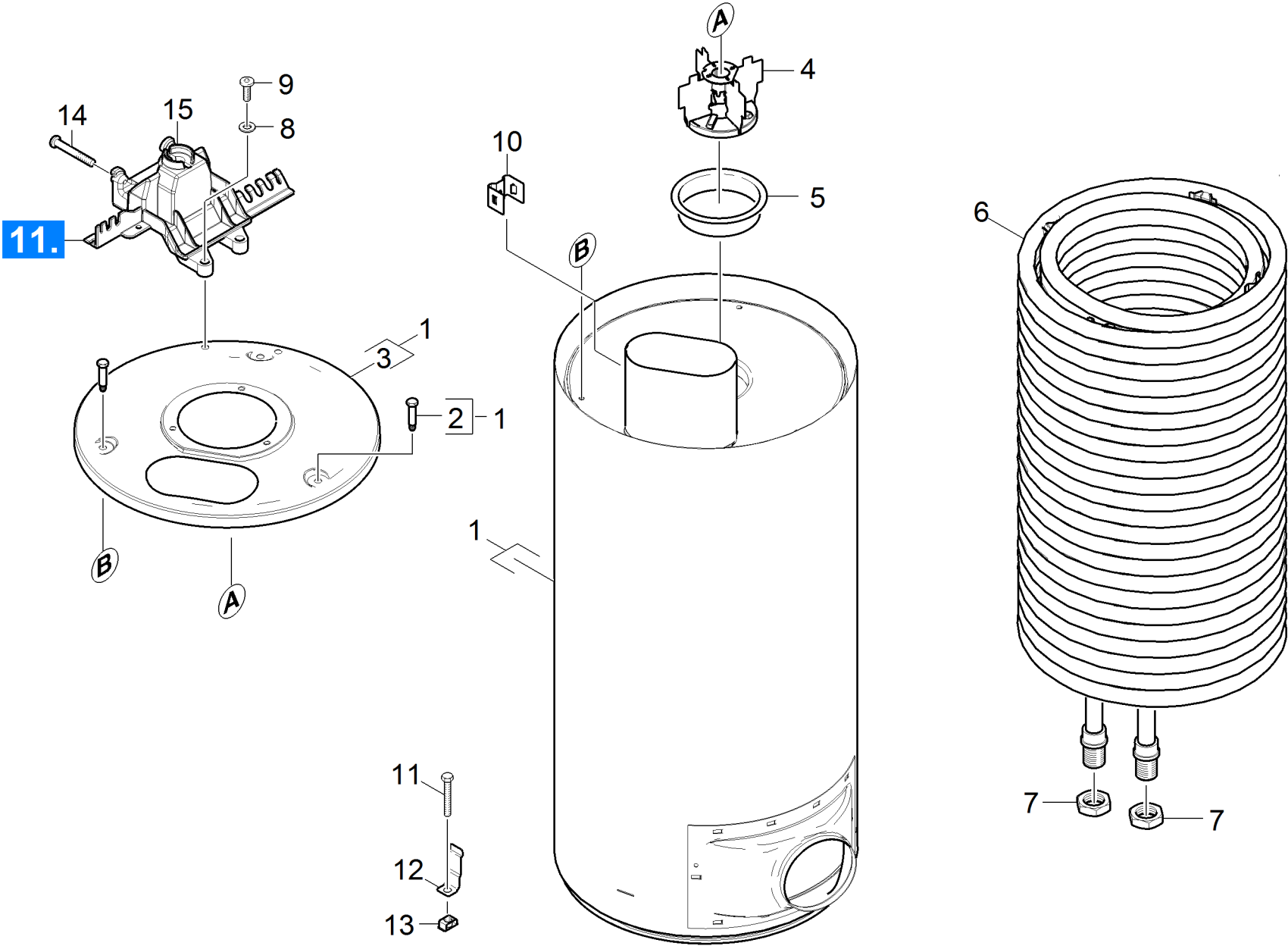
17 Conversion kit ignition electrode (2.638-974.0)

POS	Article no.	Description	Quantity	Unit
2	7.306-326.0	Screw M5x14 -8.8-ZNBHL (In6Rd)	1	PC
3	7.312-304.0	Spring washer B 5-FST-A2E DIN 137	1	PC



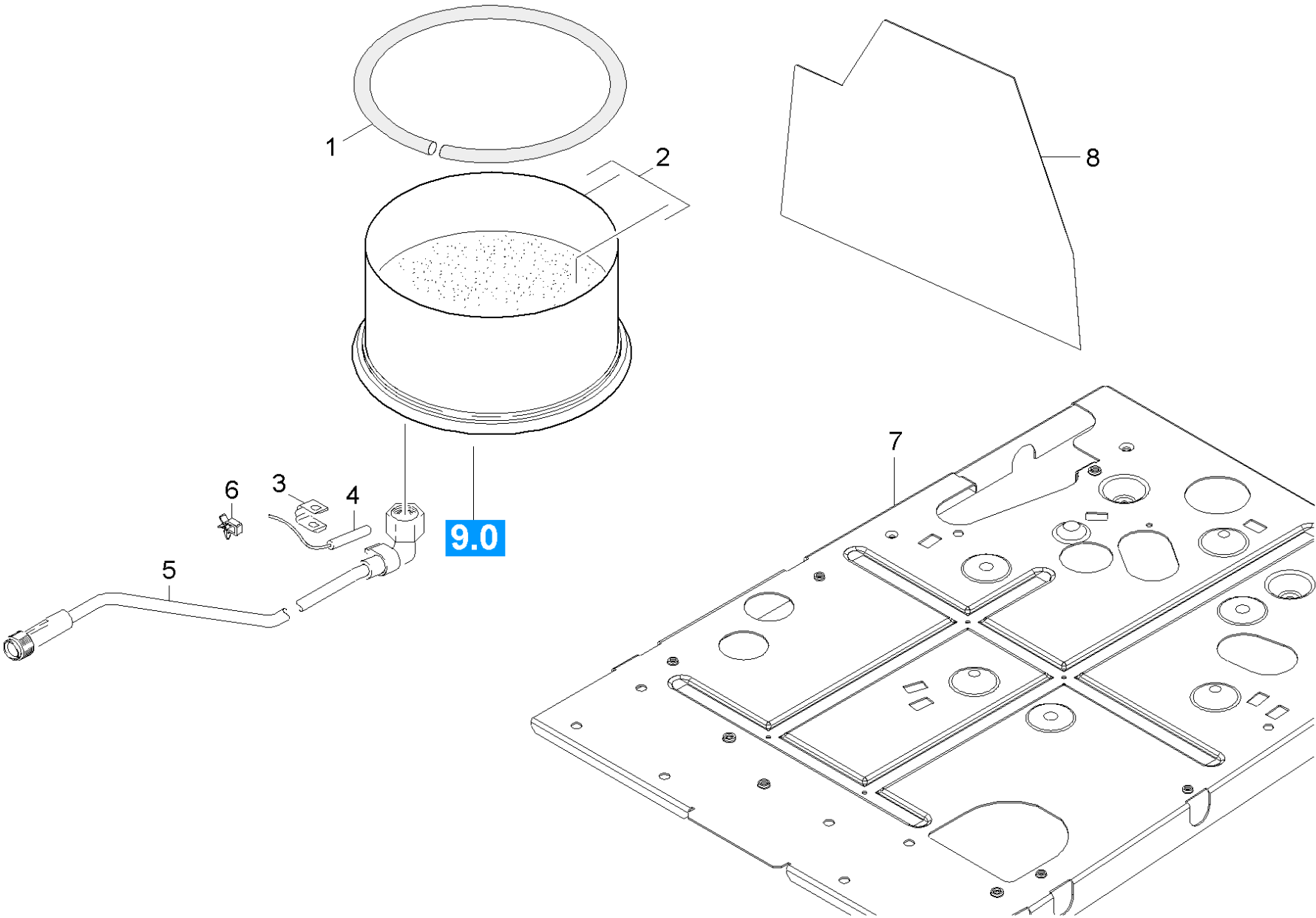
30 Ignition cable complete (4.821-072.0)

POS	Article no.	Description	Quantity	Unit
1	5.394-470.0	Protecting cap	1	PC



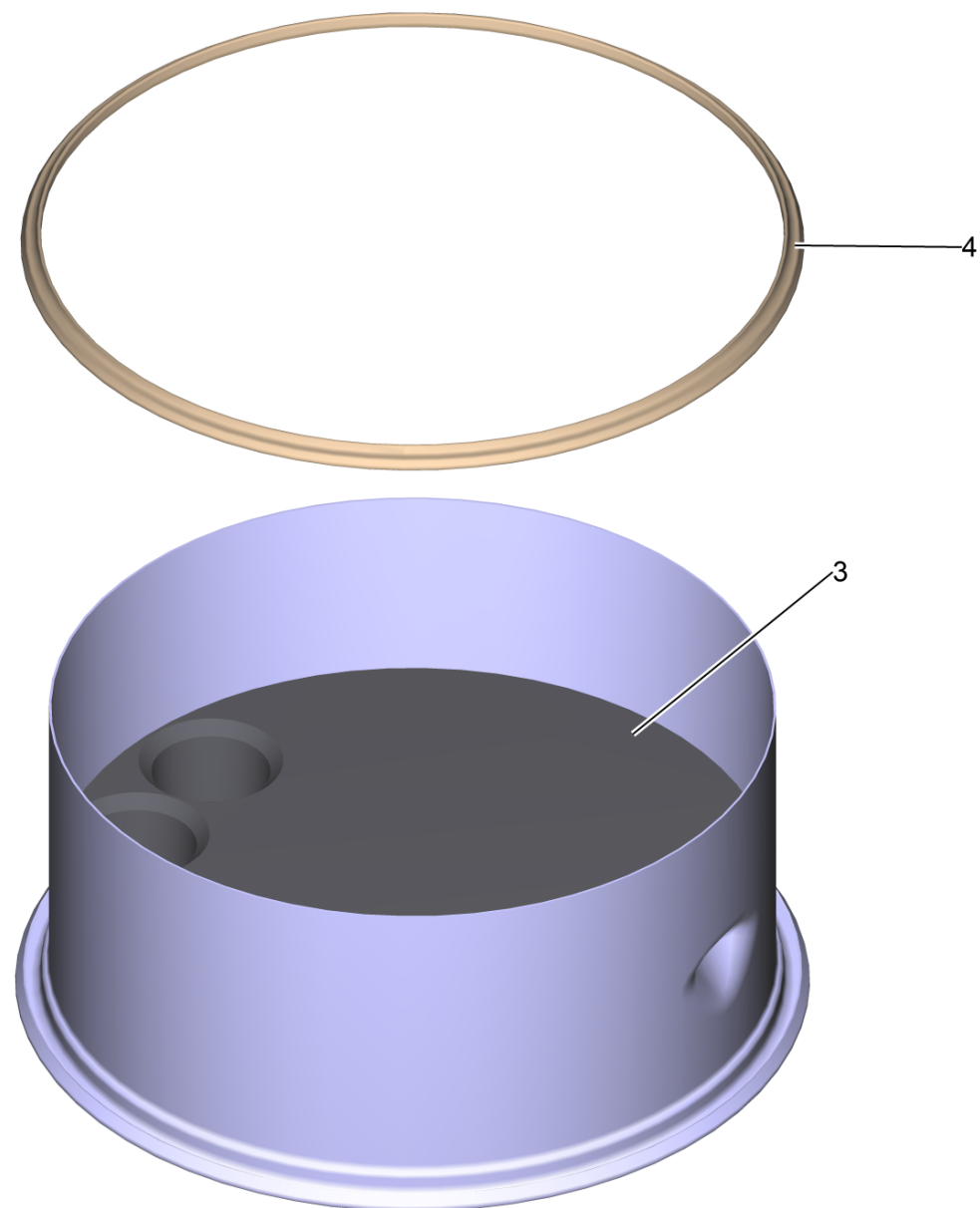
72 Heating coil

POS	Article no.	Description	Quantity	Unit
1	4.652-004.0	Vessel mantel complete	1	PC
4	4.663-073.0	Baffle plate complete	1	PC
6	4.680-123.0	Heating coil	1	PC
	Item text1: replaced by 4.680-123.3			
6	4.680-123.3	Heating coil	1	PC
	Item text1: successor of 4.680-140.0			
10	5.034-834.0	Holder probe	1	PC
12	5.044-420.0	Holder	3	PC
15	5.412-001.0	Holder Kessel ovale Heizschlange	1	PC
3	5.654-051.0	Cover pressure boiler	1	PC
5	5.664-256.0	Flame tube	1	PC
2	6.303-258.0	Self-tapping screw	3	PC
9	6.303-320.0	Screw M 5x 20-St-R2R	2	PC
13	6.310-081.0	Cage nut M 8	3	PC
14	7.303-111.0	Screw 5x50-10.9-R2R (K-In6Rd)	2	PC
11	7.304-051.0	Hexagonal head screw M8x16 -8.8-P2R EN 1665	3	PC
7	7.311-112.0	Hexagon nut M22X1,5 -22H-A2E DIN 936	2	PC
8	7.312-278.0	Washer 5-200HV-A2E ISO7093-1	2	PC



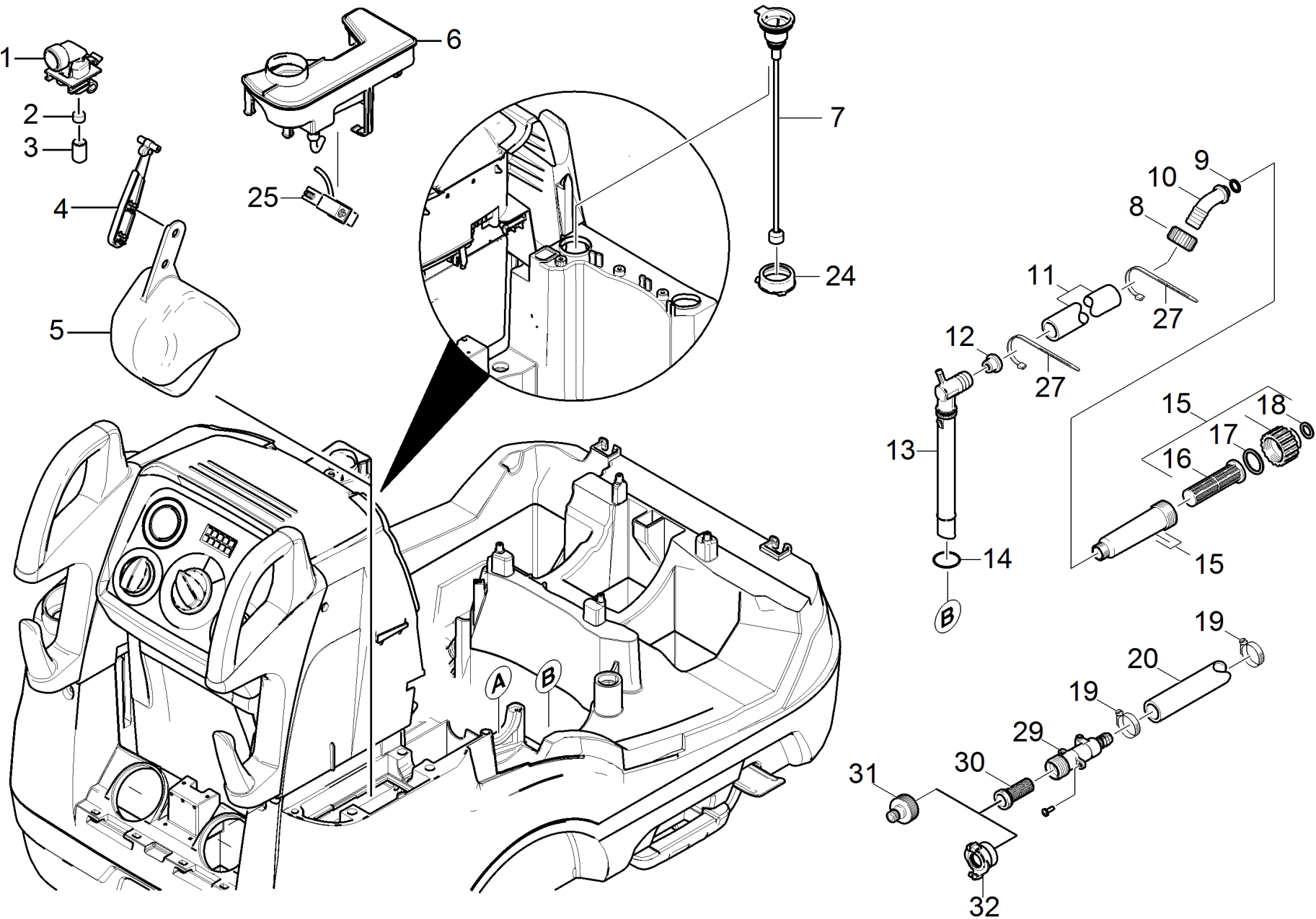
73 Burner bottom

POS	Article no.	Description	Quantity	Unit
5	4.427-011.0	Manifold complete high-pressure outlet	1	PC
2	4.655-044.0	Bottom pressure boiler	1	PC
4	4.686-031.0	Thermostat only for replacement	1	PC
7	5.052-371.0	Base plate boiler	1	PC
3	5.263-064.0	Tensioning part	1	PC
8	5.424-142.0	Foil shield	1	PC
1	6.366-009.0	Seal string	1	PC
6	6.970-929.0	Clip	1	PC



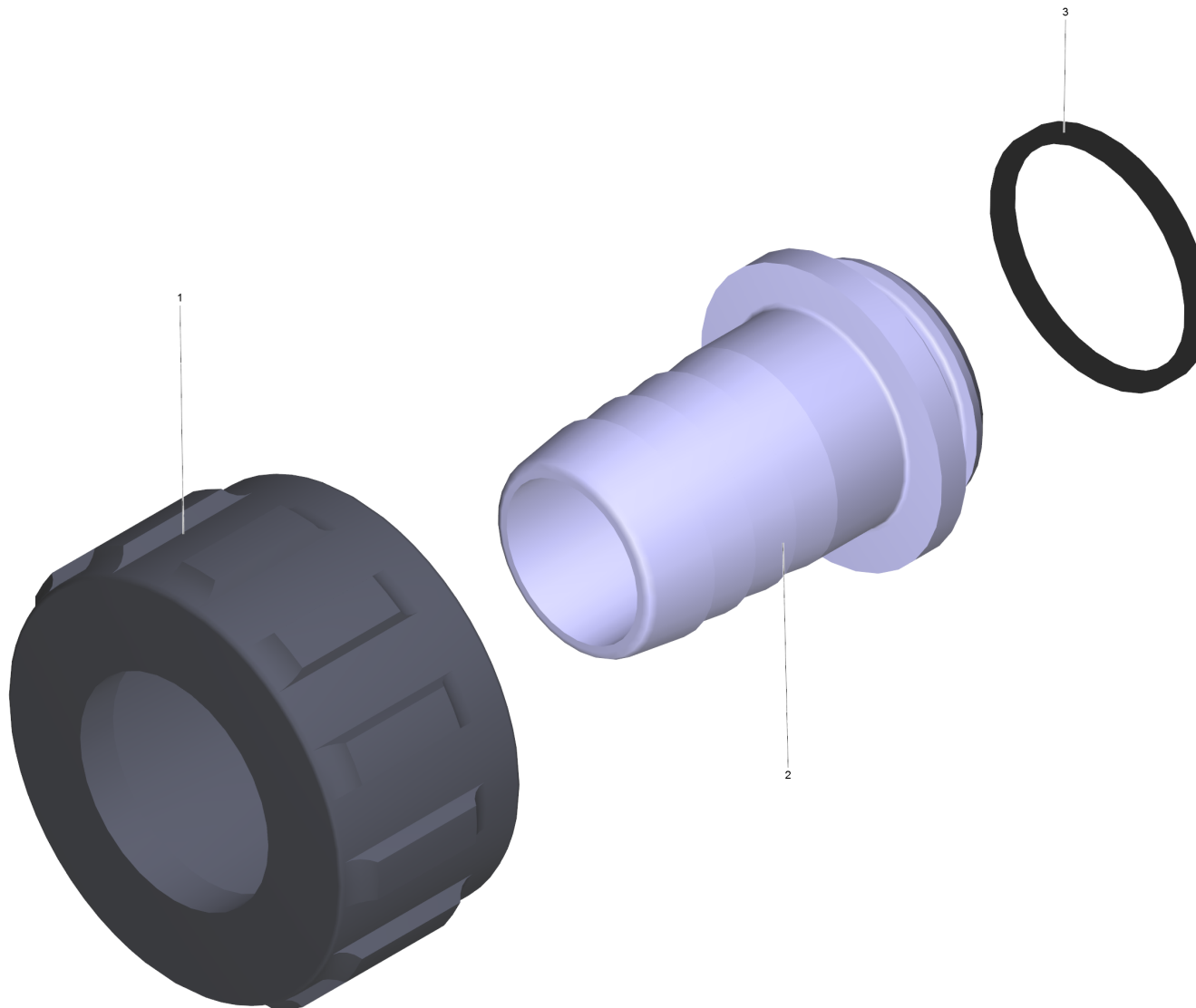
2 Bottom pressure boiler (4.655-044.0)

POS	Article no.	Description	Quantity	Unit
4	6.366-009.0	Seal string	1	PC
3	7.777-999.0	Stockpiling discontinued	1	PC



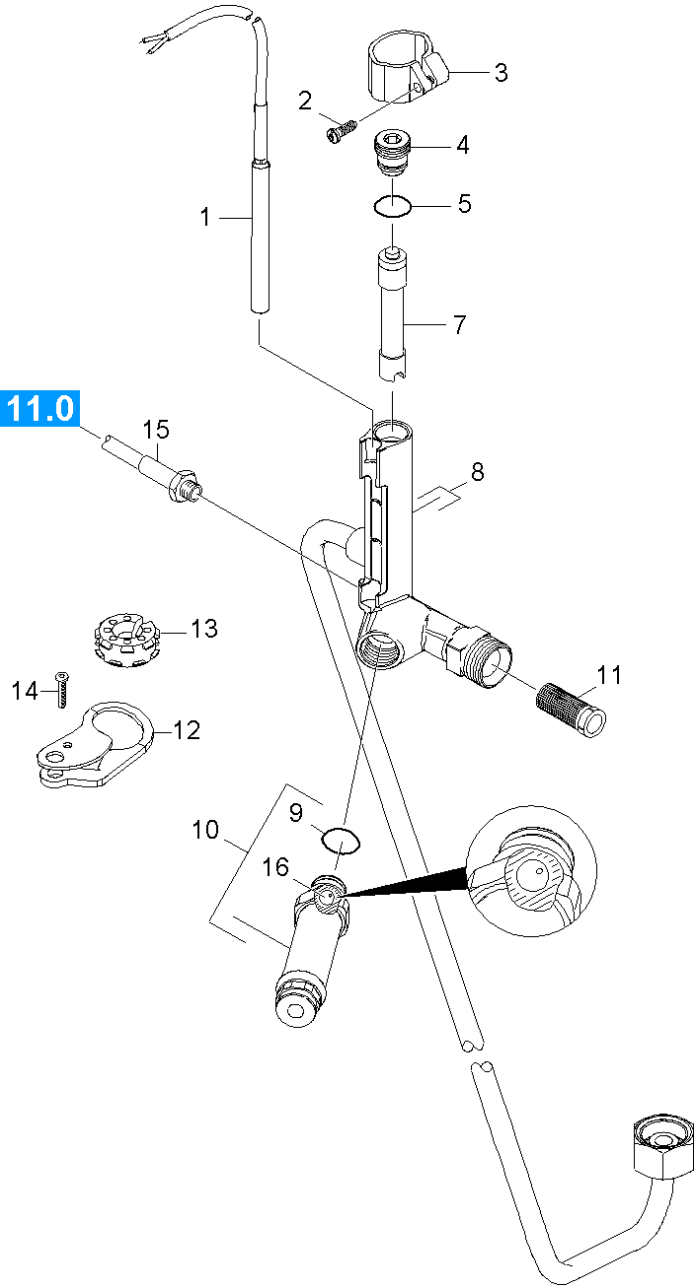
80 Float valve

POS	Article no.	Description	Quantity	Unit	Foot note text
31	2.640-492.0	Set water connection 1 "	1	PC	
6	4.070-658.3	Tank complete	1	PC	
25	4.686-030.0	Solenoid valve only for replacement	1	PC	
15	4.730-168.3	Water filter complete	1	PC	
7	4.747-097.0	Level probe -nur für Ersatz-	1	PC	
12	5.112-193.0	Bush	1	PC	
8	5.310-167.0	Nut G 3/4"	1	PC	
17	5.363-336.0	Seal	1	PC	
18	5.363-545.0	Seal	1	PC	
2	5.364-095.0	Flat gasket	1	PC	
24	5.365-289.0	Rubber bushing transmitter feeder	1	PC	
29	5.427-432.0	Manifold	1	PC	
10	5.443-365.0	HOSE STEM (HDS555C)	1	PC	
13	5.443-553.0	Connection piece	1	PC	
4	5.481-256.3	Lever	1	PC	
3	5.584-085.0	Valve pin	1	PC	
5	5.585-030.0	Float	1	PC	
1	5.587-214.0	Valve housing	1	PC	
16	5.731-634.0	Water filter	1	PC	
9	6.362-078.0	O-Ring seal 13,3x2,4	1	PC	
14	6.362-161.0	O-Ring seal 19,3 X 2,4	1	PC	
32	6.388-458.0	Hose coupling	1	PC	
20	6.388-719.0	Hose DN17	1	m	TO ORDER AS CUT GOODS
11	6.392-258.0	Piece of tube 19x4x280	1	PC	TO ORDER AS CUT GOODS
30	6.414-141.0	Strainer	1	PC	
27	6.641-474.0	Cable tape 8-210	2	PC	
19	7.373-022.0	Hose clip A-16-27x9 -W2-2 DIN3017	2	PC	



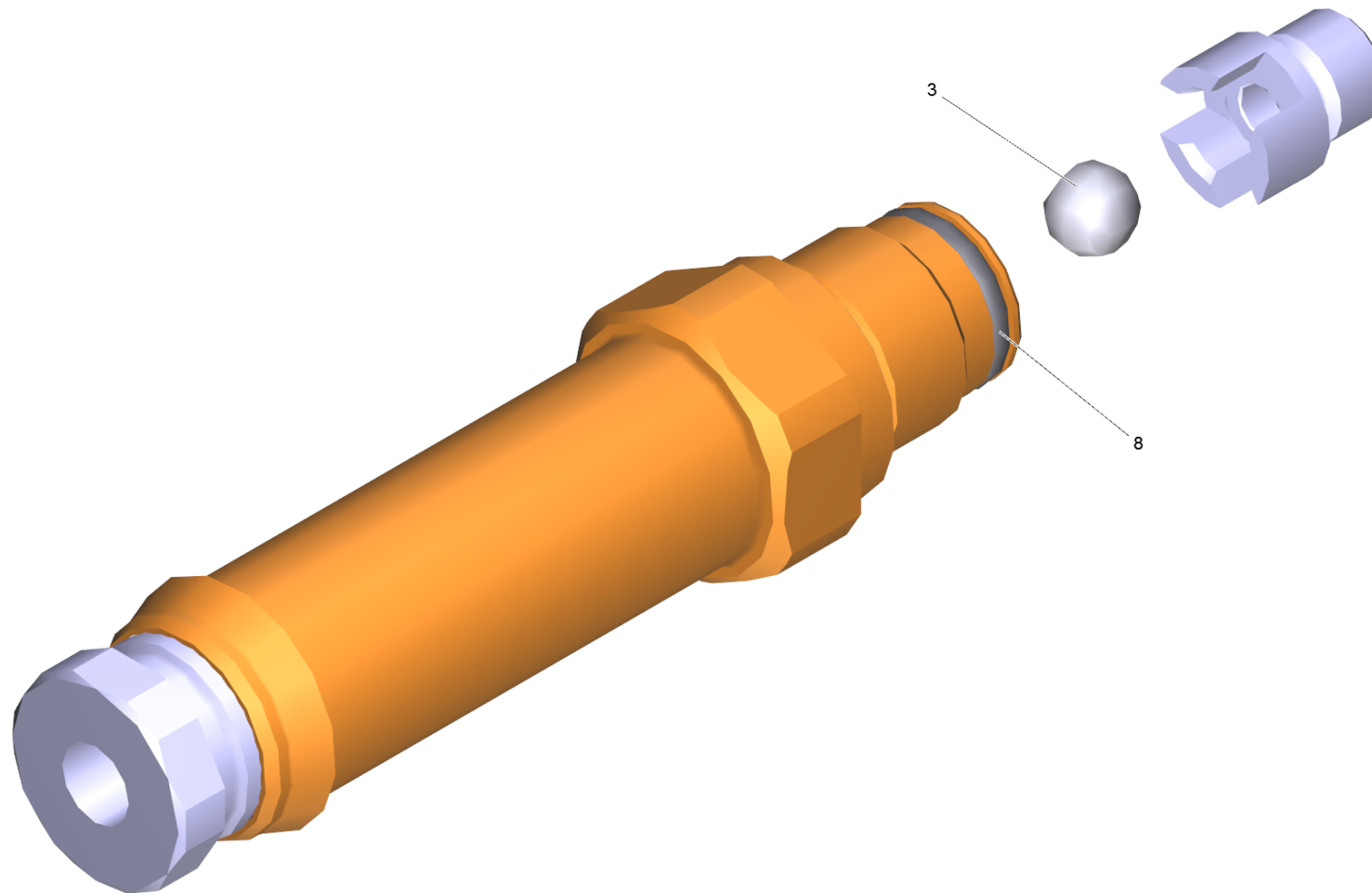
31 Set water connection 1 " (2.640-492.0)

POS	Article no.	Description	Quantity	Unit
1	5.310-076.0	Nut	1	PC
2	5.443-291.0	Hose stem	1	PC
3	6.362-161.0	O-Ring seal 19,3 X 2,4	1	PC



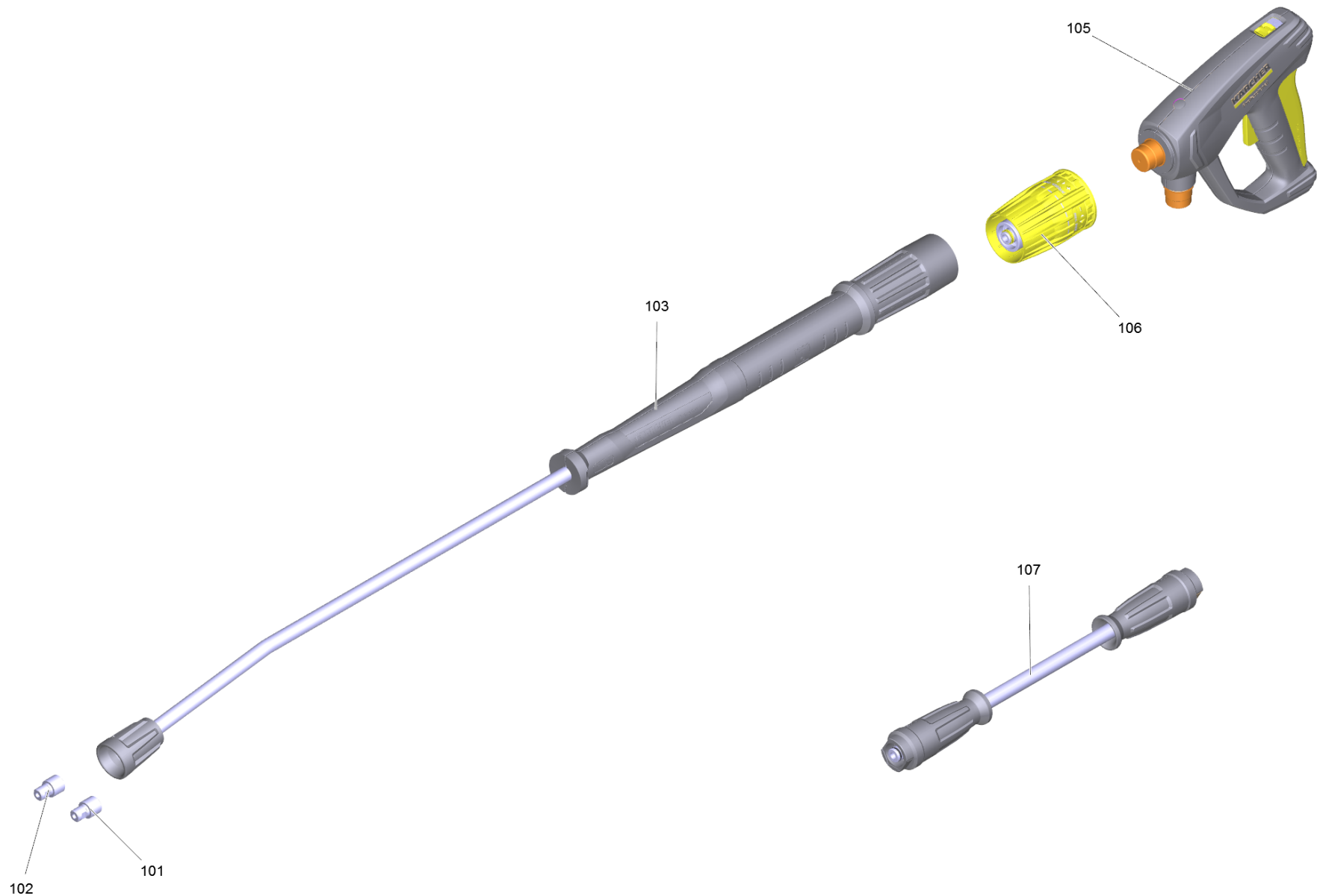
90 Safety system

POS	Article no.	Description	Quantity	Unit
1	2.885-051.0	Reed switch replacement	1	PC
8	4.427-040.0	Manifold complete screw plug	1	PC
7	4.551-058.0	Cartridge protection against water short	1	PC
10	4.580-709.0	Safety valve complete replacement	1	PC
3	5.041-076.0	Clamp	1	PC
4	5.305-162.0	Shaped screw	1	PC
12	5.378-150.0	Holder pipe	1	PC
13	5.767-023.0	Rubber buffer	1	PC
2	6.303-122.0	M4 .2X13 DIN 7981 TORX T15 PAN HD HI/LO	1	PC
	Item text1: successor of 9.760-120.0			
5	6.362-482.0	O-Ring seal 10 x 1,5-NBR 70	1	PC
9	6.362-845.0	O-Ring seal 10,82x 1,78	1	PC
15	6.389-811.0	High pressure hose	1	PC
16	6.401-429.0	Sphere polyamide 8mm	1	PC
11	6.414-566.0	Strainer WMS	1	PC
14	7.303-108.0	Screw 5x20-10.9-R2R (In6Rd)	1	PC
2	9.760-120.0	Screw d.4,2x13 (9.086-192)	1	PC
	Item text1: replaced by 6.303-122.0			



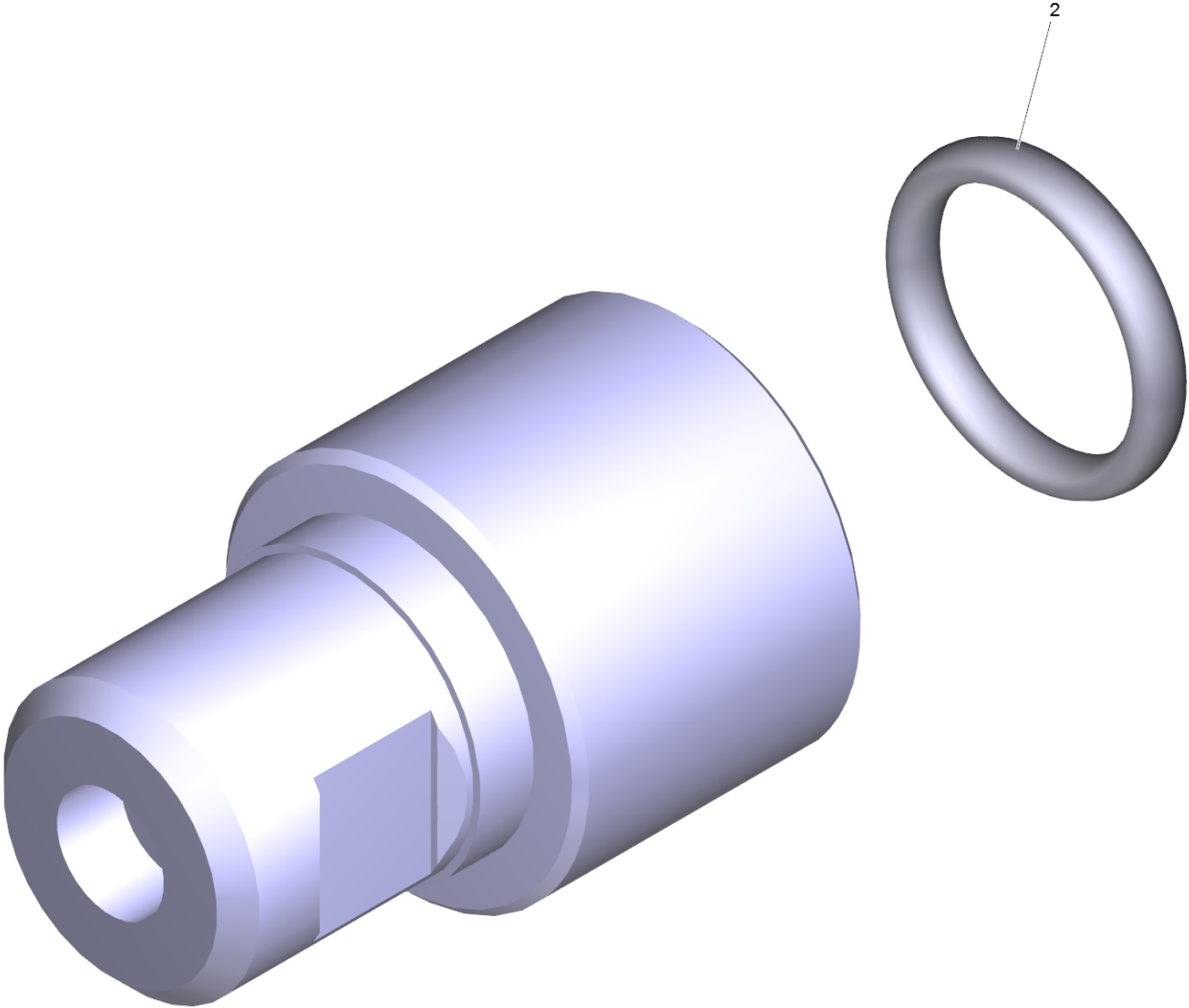
10 Safety valve complete replacement (4.580-709.0)

POS	Article no.	Description	Quantity	Unit
8	6.362-845.0	O-Ring seal 10,82x 1,78	1	PC
3	6.401-429.0	Sphere polyamide 8mm	1	PC



100 Accessories

POS	Article no.	Description	Quantity	Unit
101	2.113-008.0	Power nozzle TR 25043	1	PC
102	2.114-003.0	Steam nozzle TR 40055	1	PC
103	4.112-000.0	Jet pipe TR 1050 mm	1	PC
105	4.118-005.0	EASY!Force Advanced	1	PC
106	4.118-008.0	Rotary controller TR 416L	1	PC
107	6.110-038.0	Hose assembly TR DN8 40MPa 10m	1	PC

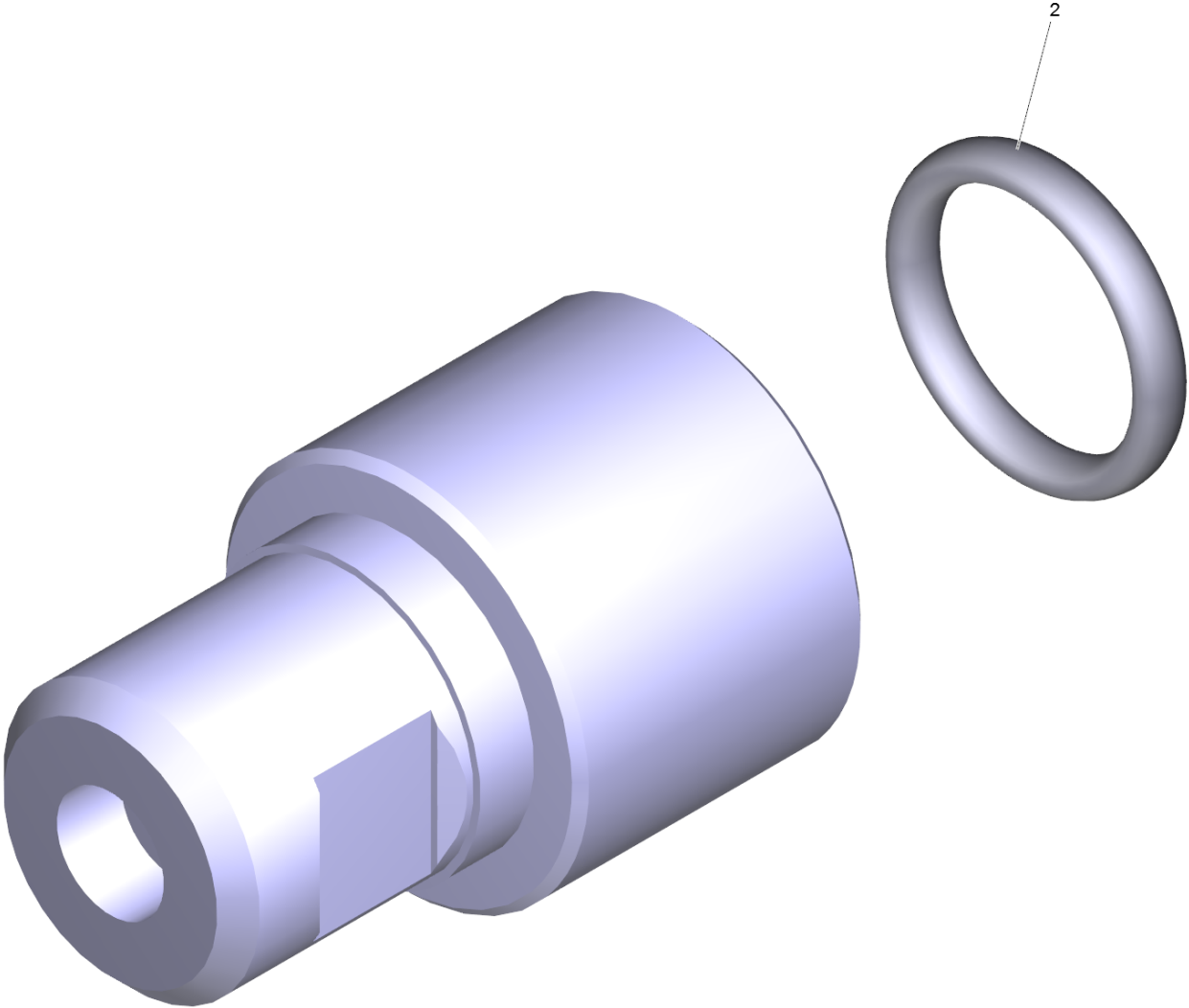


101 Power nozzle TR 25043 (2.113-008.0)

POS	Article no.	Description	Quantity	Unit
2	2.880-001.0	Spare part set seals TR	1	PC

2 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC

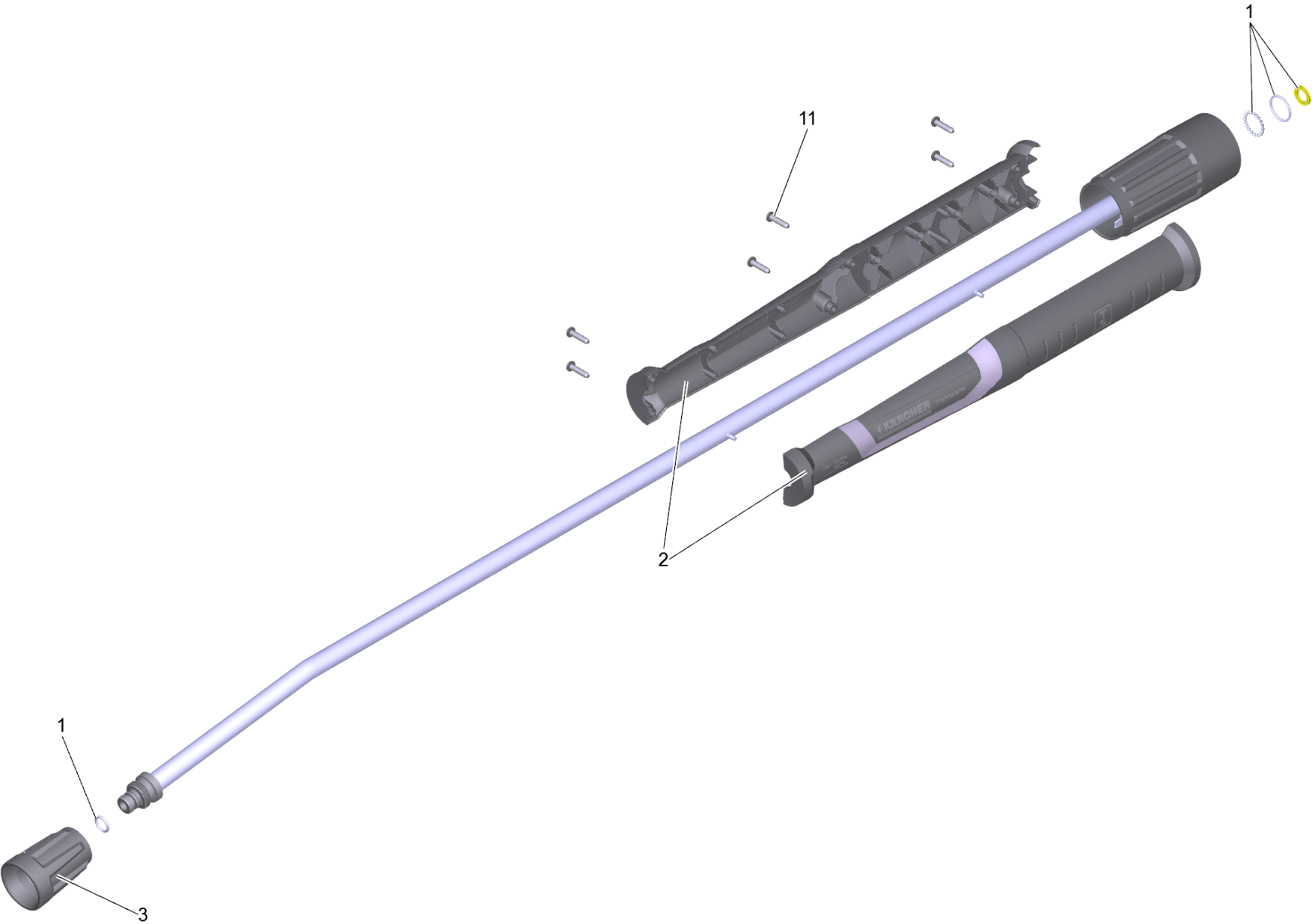


102 Steam nozzle TR 40055 (2.114-003.0)

POS	Article no.	Description	Quantity	Unit
2	2.880-001.0	Spare part set seals TR	1	PC

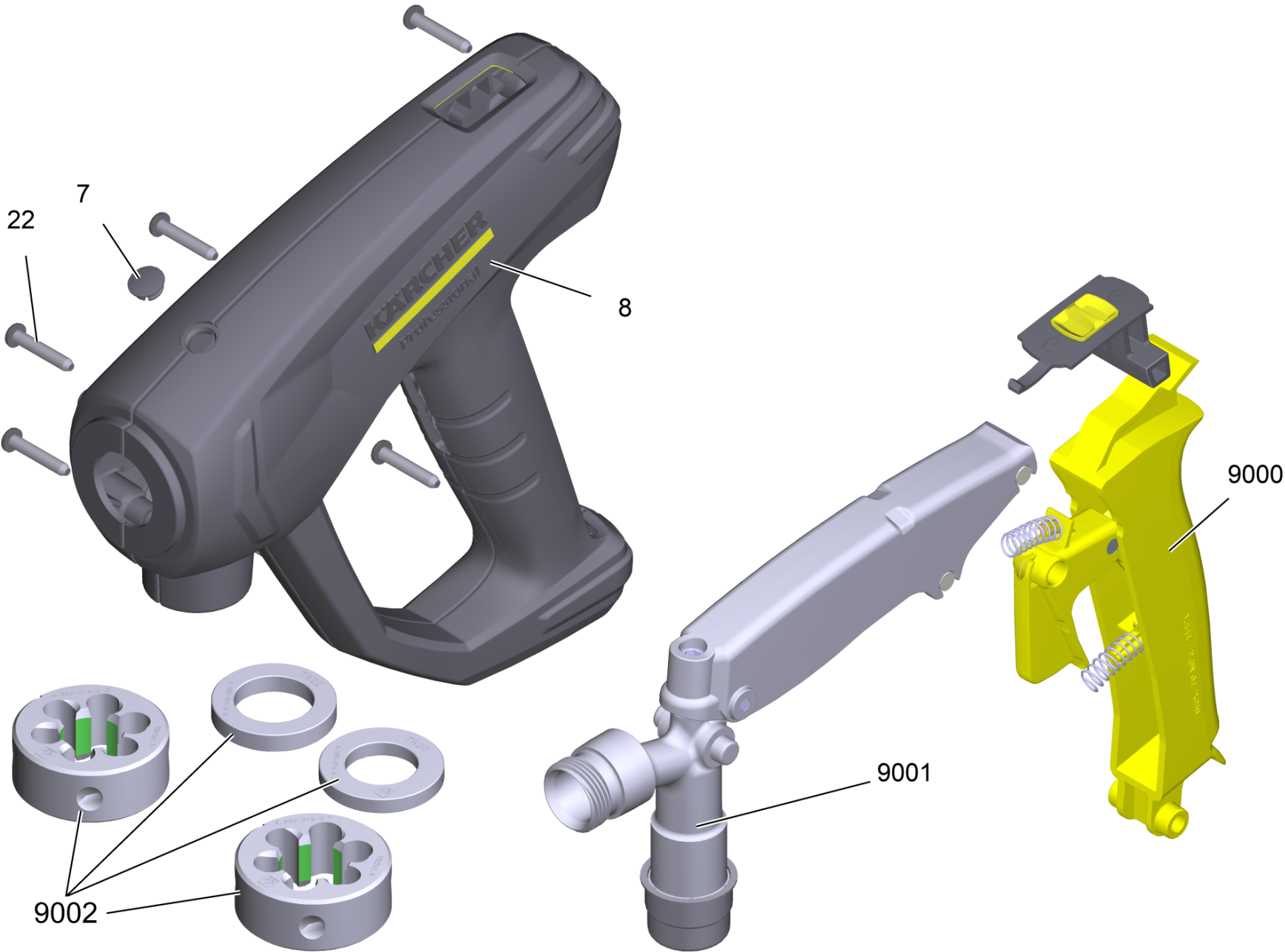
2 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC



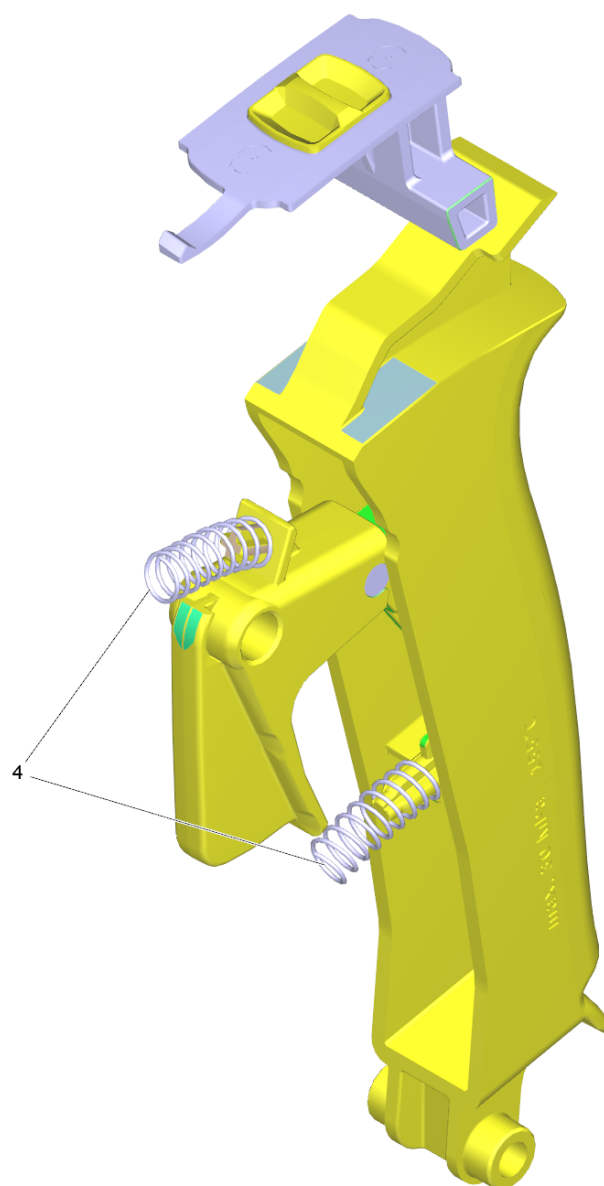
103 Jet pipe TR 1050 mm (4.112-000.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-688.0	Spare part set seal TR	1	PC
3	4.112-011.0	Protection part TR only for replacement	1	PC
2	5.321-018.3	Handle bowl jet pipe only for replacemen	1	PC
11	7.303-129.0	Screw 4x16-10.9-R2R (K-In6Rd)	6	PC



105 EASY!Force Advanced (4.118-005.0)

POS	Article no.	Description	Quantity	Unit	Remark
9000	2.885-483.0	Spare part set lever	1	PC	
9001	4.427-014.0	Manifold TR EH 155 nur fuer Ersatz	1	PC	
7	5.132-001.0	Plug	1	PC	
8	5.321-136.3	Handhold few EH 155 only for replacement	1	PC	
9002	5.820-015.0	Screwing die kit TR	1	PC	orderable from 1st July 2025
22	7.303-096.0	Screw 4x22-ST-10.9-R2R (IN6RD)	7	PC	

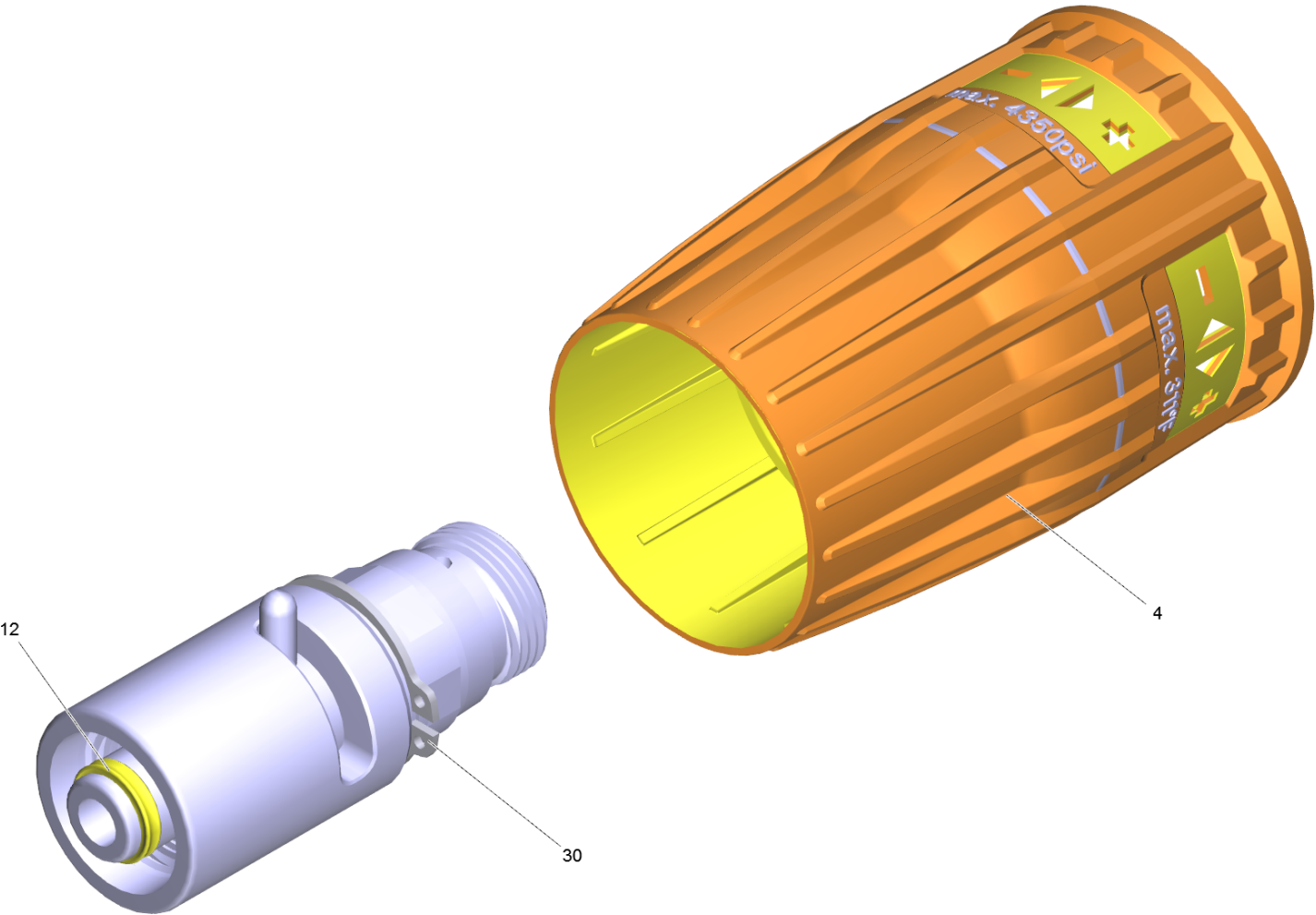


9000 Spare part set lever (2.885-483.0)

POS	Article no.	Description	Quantity	Unit
4	5.332-178.0	Helical spring	2	PC

106 Rotary controller TR 416L (4.118-008.0)

POS	Description	Quantity	Unit
1	Rotary controller TR 416L	1	PC



1 Rotary controller TR 416L

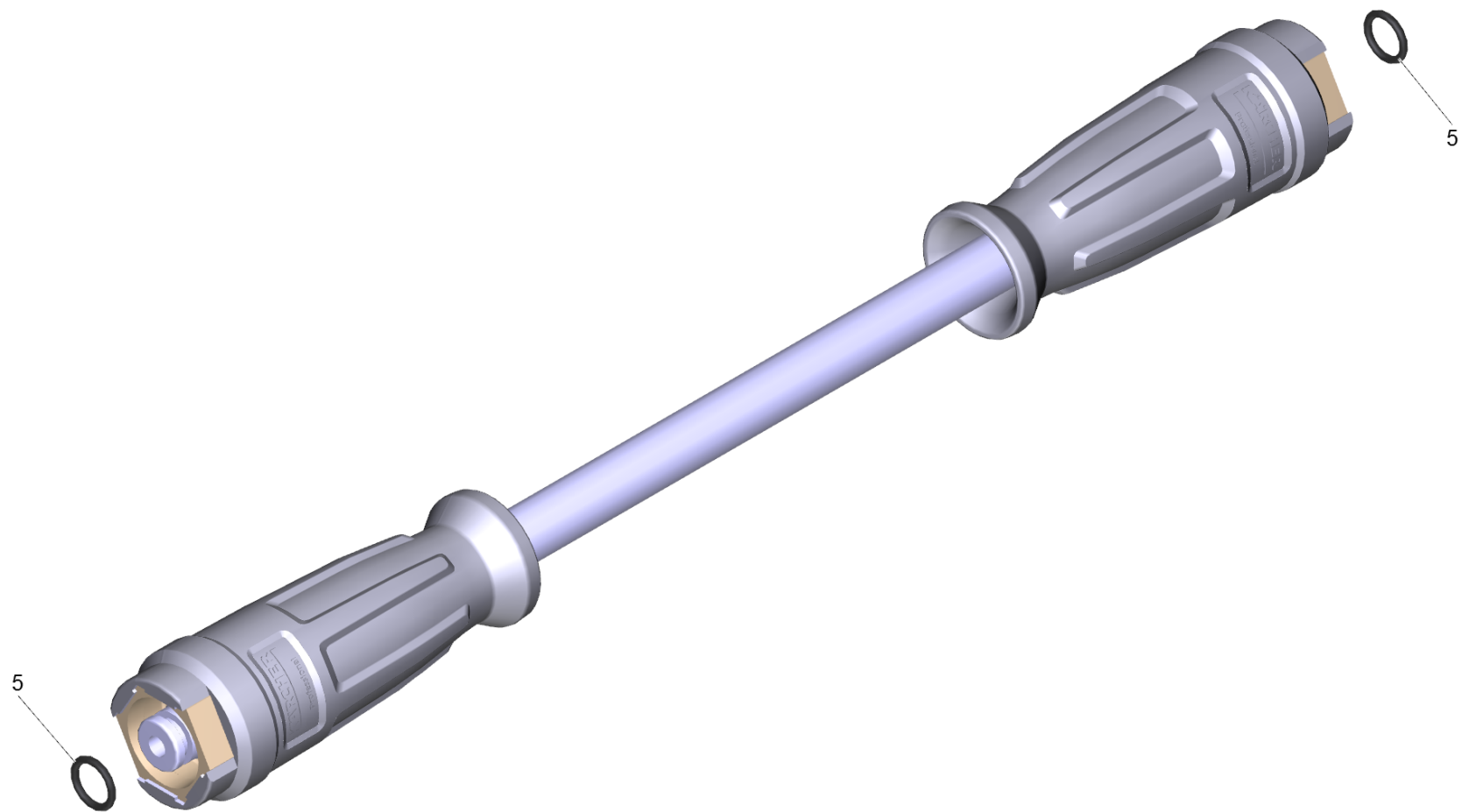
POS	Article no.	Description	Quantity	Unit
12	2.880-001.0	Spare part set seals TR	1	PC
4	5.321-364.3	Handhold rotary controller	1	PC
30	7.343-069.0	Locking ring 25x1,2-1.4122 DIN 471	1	PC

12 Spare part set seals TR (2.880-001.0)

POS	Article no.	Description	Quantity	Unit
1	4.100-710.0	O-Ring seal spare part set 50x	1	PC
2	4.100-711.0	Quad joint ring spare part set 50x	1	PC
3	4.101-244.0	O-Ring kit 10x 2 mm	1	PC

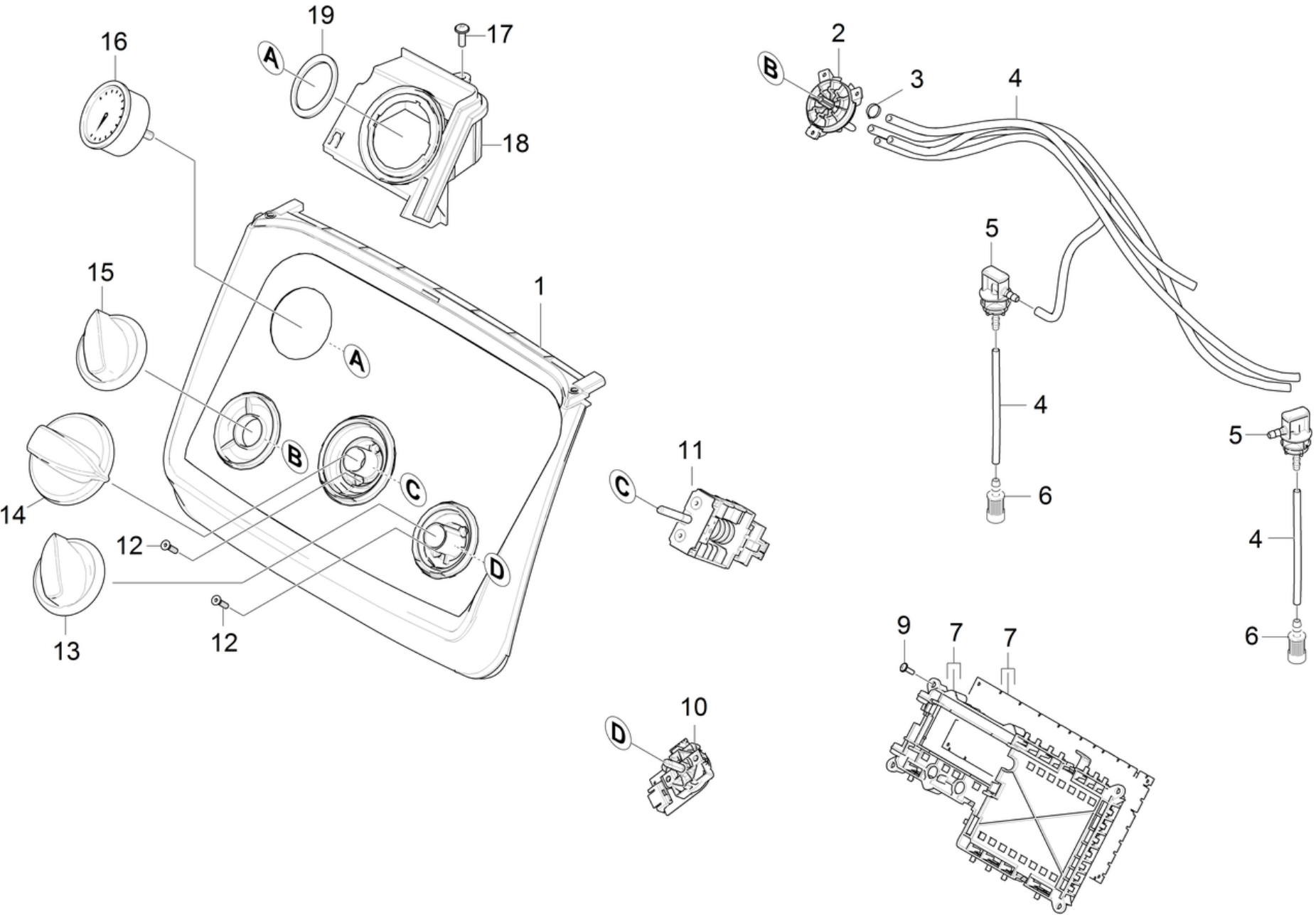
107 Hose assembly TR DN8 40MPa 10m (6.110-038.0)

POS	Description	Quantity	Unit
1	Hose assembly TR rotatable DN8 40MPa 10m	1	PC



1 Hose assembly TR rotatable DN8 40MPa 10m

POS	Article no.	Description	Quantity	Unit
5	2.880-154.0	O-Ring kit	1	PC



110 Control panel

POS	Article no.	Description	Quantity	Unit	Foot note text
7	2.885-052.0	Frame circuit board complete	1	PC	
2	4.063-842.0	Proportioning valve chemistry	1	PC	
16	4.423-020.0	Pressure gauge only for replacement 0-25	1	PC	
10	4.630-005.0	Switch temperature only for replacement	1	PC	
1	4.841-386.0	Control panel only for replacement	1	PC	
18	5.044-850.0	Holder pressure gauge	1	PC	
5	5.132-195.0	Plug aspiration chemistry	2	PC	
15	5.321-844.0	Handle	1	PC	
13	5.321-847.0	Handle	1	PC	
14	5.321-848.0	Handle	1	PC	
19	5.363-721.0	Joint ring	1	PC	
6	5.731-638.0	Filter with weight	2	PC	
3	6.388-559.0	Hose clip	4	PC	
4	6.391-341.0	Hose chemistry DN 6	1	m	TO ORDER AS CUT GOODS
11	6.630-421.3	Switch program selection	1	PC	
9	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	2	PC	
17	7.303-106.0	Screw 4x12-10.9-R2R (In6Rd)	1	PC	
12	7.305-019.0	Countersunk screw M4x16 -8.8-P2R (In6Rd)	4	PC	