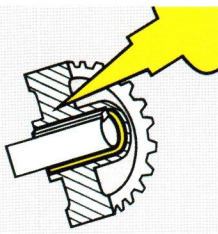


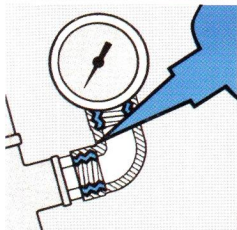
Sticking & sealing materials

Retaining



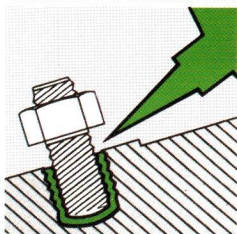
TYP	R+M Nr.	⊘	°C	shear strength	function
83.21	954 50	50 ml	-55 - +175 °C	25 - 35 Nm	high strength retaining and locking approved as sealant or pure Oxygen BAM.
83.21	954 55	250 ml	-55 - +175 °C	25 - 35 Nm	

Threadsealing



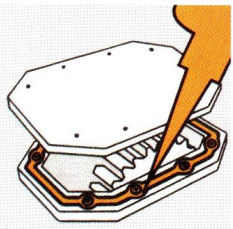
TYP	R+M Nr.	⊘	°C	shear strength	function
53.14	954 531 405 0	50 ml	-55 - +150 °C	12 - 16 Nm	Brown small diameter pneumatic and hydraulic fittings connection, DVGW approved for gas
58.11	954 581 105 0	50 ml	-55 - +150 °C	18 - 22 Nm	Yellow pipe sealant approved for DWGV, WRAS and BAM
58.11	954 581 125 0	250 ml	-55 - +150 °C	18 - 22 Nm	Low screwing friction.
85.86	954 858 605 0	50 ml	-55 - +200 °C	15 - 25 Nm	Green DIN-DVGW/KTW approved for gas and potable water. High Temperature sealing + 200 °C

Threadlocking



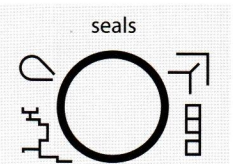
TYP	R+M Nr.	⊘	°C	shear strength	function
55.03	954 550 305 0	50 ml	-55 - +150 °C	17 - 22 Nm	Oil tolerant threadlock. DVGW/KTW approved. Larger gap filling.
83.54	954 835 405 0	50 ml	-55 - +150 °C	28 - 35 Nm	Green studlocking general purpose high torque strength

Liquid gasketing



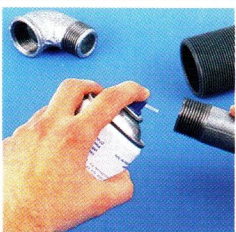
TYP	R+M Nr.	⊘	°C	shear strength	function
58.14	954 581 407 5	75 ml	-55 - +150 °C	5 - 8 Nm	Orange general purpose flexible, small to medium size gear boxes sealing

Superglue



TYP	R+M Nr.	⊘	°C	speed of bonding	function
43	954 430 20	20 ml	-55 - +80 °C	2 - 5 seconds	Multi use instant adhesive. Bonds ceramic, fabrics, aluminium, leather and most plastics.

Activator



TYP	R+M Nr.	⊘	function	fixture time
9	954 092 00	200 ml	for CA instant adhesives	3 seconds
11	954 112 00	200 ml	for anaerobic adhesives	30 - 60 seconds



Thread seal tape



R+M Nr.	VPE
954 00	1 reel
954 10	10 reels

Grease for seals



R+M Nr.	⊘
953 50	50 g